

## RESEARCH ARTICLE OPEN ACCESS

# Stabilizing Lithium Metal Surface in Solid-State Batteries via Single-Step Gas-Phase Synthesis of $\text{Li}_3\text{N}$ Interfacial Layer

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## ABSTRACT

The performance of solid-state Li-metal batteries (SSLBs) with argyrodite solid electrolytes (SEs) is limited by interfacial side reactions at the Li-metal/SE interface. In this study, we introduce  $\text{Li}_3\text{N}$  interfacial layer as a stabilizer at the Li/SE interface based on its good electrochemical and mechanical properties. The  $\text{Li}_3\text{N}$  is synthesized onto the Li-metal substrate in micrometer thickness through a straightforward treatment of Li-metal in a  $\text{N}_2$ -filled glovebox, as confirmed by plasma focused ion beam analysis. The  $\text{Li}_3\text{N}$  interfacial layer exhibits outstanding cycling stability in its symmetrical cell for over 5000 cycles, equivalent to 6000 h of operation, while the bare Li symmetrical cell endures only 257 cycles. Multimodal characterization techniques coherently demonstrate that the  $\text{Li}_3\text{N}$  interfacial layer contributes to reducing mechanical resistance (e.g., voids, microcracks) at the Li/SE interface, as well as charge-transfer resistance during cycling in full-cells, particularly when paired with  $\text{LiNbO}_3$ -coated  $\text{LiNi}_{0.6}\text{Mn}_{0.2}\text{Co}_{0.2}\text{O}_2$  (NMC622) cathode. Furthermore, the  $\text{Li}_3\text{N}$  interfacial layer not only enhance specific capacity ( $178 \text{ mAh g}^{-1}$ ) and Coulombic efficiency (>99% at the 2<sup>nd</sup> cycle) but also improve the rate capability of the SSLB full cells. Our study highlights the promising strategy of employing  $\text{Li}_3\text{N}$  as an interfacial layer for stabilizing the Li/SE interface in SSLBs.

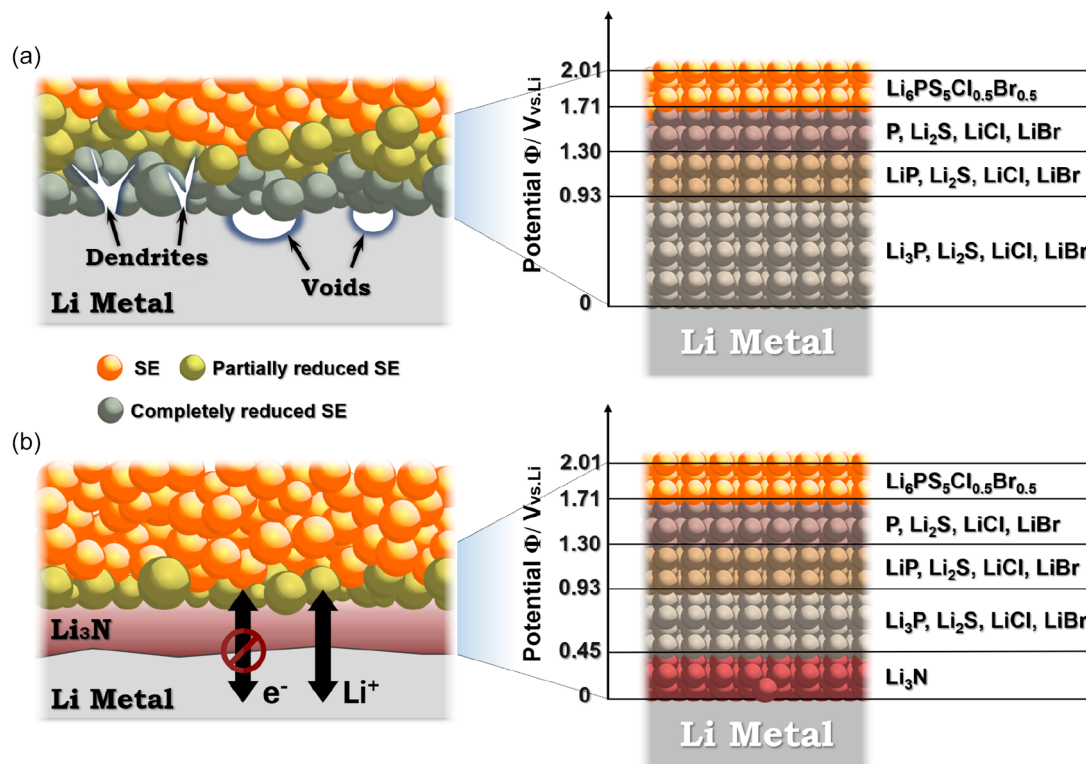
## 1 | Introduction

In recent times, all solid-state Li-metal batteries (SSLBs) have gained substantial attention as the next-generation energy storage device because of their high energy density, improved thermal safety, and stability [1–4]. Over the past few decades, several types of solid electrolytes (SEs) have been developed, and Li-argyrodites ( $\text{Li}_6\text{PS}_5\text{X}$ , where X = Cl, Br, I) have emerged as a promising candidate owing to their high ionic conductivities that are comparable to that of Liquid electrolytes [3, 5, 6]. However, their practical application has been hindered by a few technical challenges (see Scheme 1). First, Li-argyrodite SEs are

susceptible to reduction by Li metal or oxidation by cathode active materials due to their narrow electrochemical window (1.71 V–2.01 V), leading to the formation of a solid electrolyte interface (SEI) layer that significantly slows down Li-ion transportation at the interface and increases cell impedance [7]. Consequently, several Li-argyrodite-based SSLB systems exhibit huge capacity loss and low cycle efficiency [7–10]. Additionally, Li-argyrodite SEs suffers from Li-dendrite penetration over cycles [9, 11, 12]. Due to the high electrical and low ionic conductivities at grain boundaries, Li-ions and electrons are attracted to form metallic Li dendrite along grain boundaries [3, 7, 10, 13–15]. Moreover, voids are formed at the Li/SE interface under

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**SCHEME 1** | Comparison of lithium deposition behaviors between (a) Li/SE interface with dendrite, voids, and thick SE decomposition interfacial layer, and (b)  $\text{Li}_3\text{N}$ -Li/SE interface enabling uniform  $\text{Li}^+$  transport, blocking electron crossover, and suppressing dendrite growth with thinner SE decomposition interfacial layer. Equilibrium phases produced at Li/ $\text{Li}_6\text{PS}_5\text{Cl}_{0.5}\text{Br}_{0.5}$  and Li/ $\text{Li}_3\text{N}/\text{Li}_6\text{PS}_5\text{Cl}_{0.5}\text{Br}_{0.5}$  interfaces at different potentials. The values and phases were calculated and reported in literature [7].

high current density during Li-stripping [16]. Even after further plating, the voids cannot be fully replenished due to uneven deposition of lithium. The accumulation of the contact loss concentrates the current flow at the Li/SE interface and eventually accelerates the dendrite formation at those current hot spots [2].

To overcome the issues associated with Li-Argyrodite SEs in SSLBs, several strategies have been proposed, such as elemental doping [17–19], and in situ SEI formation [20, 21], and interlayer engineering [22–24]. Among these strategies, interlayer engineering has shown promising advantages due to its simple processing and scale-up friendliness. To stabilize the Li/SE interface,

interlayer materials with a wide stability window are required to fill the stability gap between Li and SE and suppress side reactions at the interface [25]. Furthermore, the interlayer materials should have low electrical conductivity to prevent nucleation between Li-ions and electrons, as well as high ionic conductivity to allow for efficient transportation of Li-ions. Although various materials have been proposed as interlayers, Li-binary compounds have emerged as the most promising candidates. Li-binary compounds possess not only low electrical conductivities but also exhibit excellent stability with metal Li and wide stability windows at lower voltage against Li. Table 1 provides an overview of the key properties of various interlayer materials that have been reported in the literature.

**TABLE 1** | Summary of  $\text{Li}^+$  conducting interlayer candidates and their properties reported in Literature. Green color code for desired properties:  $\sigma_{\text{Li}^+} > 10^{-4} \text{ S cm}^{-1}$ ,  $\sigma_e < 10^{-10} \text{ S cm}^{-1}$ ,  $E_{\text{Li}^+}^{\text{SSE}} > 0$ . Yellow color code for acceptable properties:  $10^{-4} > \sigma_{\text{Li}^+} > 10^{-7} \text{ S cm}^{-1}$ ,  $10^{-10} \text{ S cm}^{-1} < \sigma_e < 10^{-8} \text{ S cm}^{-1}$ . Red color code for undesired properties:  $\sigma_{\text{Li}^+} < 10^{-7} \text{ S cm}^{-1}$ ,  $\sigma_e > 10^{-8} \text{ S cm}^{-1}$ .

Materials	$\sigma_{\text{Li}^+}$ , $\text{S cm}^{-1}$	$\sigma_e^-$ , $\text{S cm}^{-1}$	Stability with Li	Interface energy, $\text{meV \AA}^{-2}$	Method
$\text{Li}_2\text{O}$	$\sim 10^{-9}$	Not reported	Good	Not reported	EIS [26]
$\text{LiCl}/\text{Li}_3\text{P}$	$3.54 \times 10^{-6}$	Not reported	Good	Not reported	EIS [27]
$\text{LiI}$	$2.8 \times 10^{-8}$	$2.8 \times 10^{-8}$	Good	Not reported	EIS [23, 28]
$\text{LiF}$	$3 \times 10^{-9}$	Not reported	Good	73.27	EIS [23, 29]
$\text{Li}_3\text{N}$	$2 \times 10^{-4}$	$10^{-12}$	Good	32.13	EIS [22, 30]
$\text{Li}_2\text{S}$	$10^{-5}$	$9.21 \times 10^{-9}$	Good	19.01	EIS [22, 31, 32]
$\text{Li}_3\text{P}$	$10^{-4}$	Not reported	Good	45.64	DFT [22, 33]

Li<sub>3</sub>N has demonstrated its potential as an effective interlayer material in SSLBs [34, 35]. Li<sub>3</sub>N SEI interlayer can stabilize the Li/SE interface in two distinct mechanisms (Scheme 1b). First, Li<sub>3</sub>N SEI layer effectively reduces the electrochemical stability gap between Li and LPSCB, thereby mitigating decomposition reactions [7, 35]. Second, Li<sub>3</sub>N showed good capability in suppressing dendrite growth and void formation. The combination of positive interface energy of Li<sub>3</sub>N against Li (32.13 eV Å<sup>-1</sup>) [22, 30], low Li-ion diffusion barrier of Li<sub>3</sub>N (0.1 eV) [36], high ionic conductivity ( $\sim 10^{-4}$  S cm<sup>-1</sup>) [22, 30], and high interfacial adhesion energy (1.358 J m<sup>-2</sup>) [37] promotes fast Li-ion diffusion through the Li/SE interface, allowing good wetting and tight physical contact at Li<sub>3</sub>N-Li/SE interface [22, 30, 38]. Additionally, the low electronic conductivity of Li<sub>3</sub>N ( $\sim 10^{-12}$  S cm<sup>-1</sup>) [22, 30] effectively impedes electron passage through the Li<sub>3</sub>N SEI interlayer. The wide electrochemical window of Li<sub>3</sub>N can fill the electrochemical window gap between Li and SE, thereby suppressing side reactions during cycling (Scheme 1) [7]. In addition, Li<sub>3</sub>N has a greater Young's modulus ( $\sim 48$  GPa) [39] compared to Li-metal ( $\sim 7.8$  GPa) and argyrodite SE ( $\sim 22$  GPa), enabling it to resist creep-driven deformation at the Li/SE interface and thus improve mechanical stability during cycling [40]. Previous studies have shown that Li<sub>3</sub>N interlayers and Li<sub>3</sub>N powder-layer can improve the performance of Li-ion liquid cells [22, 30, 34, 39]. Recently, Li<sub>3</sub>N powder-layer was reported to improve the performance of solid-state cells at elevated temperature (e.g., 50°C) [41]. However, applying the particle coating between Li and SE not only degrades interfacial contact between Li and SE, but also adds an extra fabrication step involving high pressure pressing, which is not manufacturing friendly. In addition, the evolution of Li dendrite growth was reported in scale > 10 μm [40, 42]. Therefore, the passivation of Li metal interfacing to SE requires micrometer-sized thickness rather than nanometer to provide strong interfacial robustness. In situ Li<sub>3</sub>N-rich interlayer was reported to effectively passivate the Li/SE interface through the conversion of N-doped LPSCB SE [20, 35]. However, the N-doped LPSCB SE experienced higher impedance in bulk and grain boundary. To address these issues, this paper demonstrates a new approach toward facile one-step synthesis of Li<sub>3</sub>N interfacial layer on Li metal anode using rapid solid-vapor reactions and investigates its impact on the Li-argyrodite-based SSLB cell performance at room temperature.

## 2 | Results and Discussion

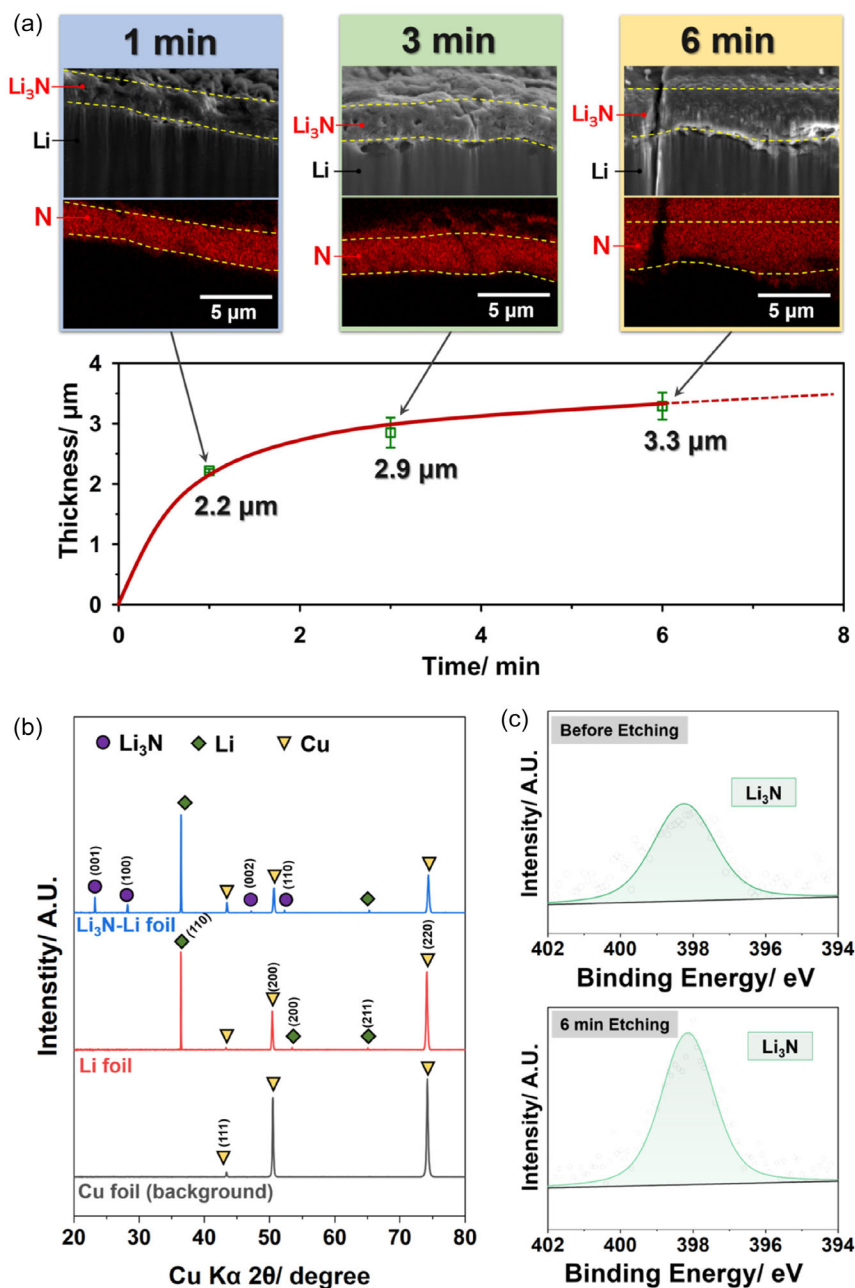
### 2.1 | Synthesis of Li<sub>3</sub>N Interfacial Layer on Li Anode

First, a Li foil was brushed in an Ar-filled glovebox to decrease the thickness of a natural SEI on fresh Li surface that consists of Li<sub>2</sub>CO<sub>3</sub>, Li<sub>2</sub>O, and LiOH [43, 44]. After brushing, the foil displaying a shiny surface was roll-pressed onto Cu-foil with a target thickness of 100 μm. Subsequently, the Li foil was transferred to a glovebox filled with N<sub>2</sub>, where it underwent the following chemical reaction (1) and produces Li<sub>3</sub>N on top surface for controlled durations ranging from 1 to 6 min (Scheme S1) [30].



The development of the Li<sub>3</sub>N interlayer was readily apparent due to the resulting discoloration, as shown in Scheme S1. Cross-section SEM and EDS map were obtained by plasma focused ion beam (PFIB), and the images (Figure 1a) clearly showed a dense Li<sub>3</sub>N interfacial layer formed on top of the Li metal. The thickness of Li<sub>3</sub>N interfacial layer was influenced by the exposure time in N<sub>2</sub>; longer exposure times resulted in thicker Li<sub>3</sub>N interfacial layer. The mass changes associated with Li<sub>3</sub>N formation on the Li metal surface are summarized in Table S1. The results show a clear trend of increasing electrode mass as the N<sub>2</sub> exposure time increases from 1 to 6 min. The Li<sub>3</sub>N interlayer is produced more quickly during the initial stage, driven by a rapid surface reaction following Equation (1). Following the formation of the Li<sub>3</sub>N interfacial layer, the reaction rate became predominantly influenced by the slower Li<sup>+</sup> and N<sup>3-</sup> solid-state diffusion, leading to a moderate thickening of the Li<sub>3</sub>N interfacial layer during the period from 1 to 6 min. Samples exposed for 1 and 3 min retained good interfacial contact between Li and the Li<sub>3</sub>N interfacial layer, whereas visible interfacial gaps appeared after 6 min of N<sub>2</sub> exposure. Therefore, subsequent experiments were conducted using the 3 min Li<sub>3</sub>N-Li sample due to its good interfacial quality and reproducibility. The presence of Li<sub>3</sub>N interfacial layer on Li surface was characterized using X-ray diffraction (XRD). In Figure 1b, the Li<sub>3</sub>N-Li foil revealed peaks at 23.2°, 28.2°, 47.1°, and 52.3°, which correspond to the (001), (100), (002), and (110) planes in α-Li<sub>3</sub>N phase (space group (S.G.): *P6/mmm*) [45, 46]. Due to the thin nature of the Li<sub>3</sub>N layer, diffraction signals from the underlying Li metal substrate were also observed at 36.4°, 43.3°, and 65.4° [47]. Additionally, weak peak from Cu current collector was detected at 43.2°, 50.5°, and 74.2°, likely due to minor physical defects at the edges of the punched electrode. These XRD peaks were consistently observed across all Li<sub>3</sub>N-Li samples exposed to N<sub>2</sub> for 1, 3, and 6 min (Figure S1).

The Li<sub>3</sub>N-Li film was further characterized using X-ray photoelectron spectroscopy (XPS) is shown in Figure 1c. All the XPS spectra were fitted using Shirley peak background and the full width at half maximum (FWHM) values are reported in Table S2. Strong Li<sub>3</sub>N peaks were clearly observed at 398.7 eV from N 1s spectra, and the relative area under this peak showed a minor increase of 12% after 6 min of Ar-etching [48]. Additional peaks associated with LiOH, Li<sub>2</sub>CO<sub>3</sub>, and Li<sub>2</sub>O were observed in the O 1s spectra (Figure S2) at 531.8, 531.1, and 528.6 eV, respectively [44, 49, 50]. Upon etching, the relative area of the Li<sub>2</sub>CO<sub>3</sub> peak decreased by 15.2%, while that of Li<sub>2</sub>O increased by 41%, and LiOH showed a relatively small increase of 2%. In the Li 1s spectrum, Li<sub>2</sub>CO<sub>3</sub> and Li<sub>3</sub>N were identified at 55.7 eV and 54.8 eV, respectively, while the peak associated with a combination of Li<sub>2</sub>O and LiOH appeared at a lower binding energy of 54.1 eV [43, 44, 49–53]. In the Li 1s spectra, Li<sub>2</sub>CO<sub>3</sub> showed a decrease of 22% upon etching, while Li<sub>3</sub>N and Li<sub>2</sub>O/LiOH peaks grew by 15.1% and 45%, respectively. These secondary phases, commonly found on the Li metal surface as inherent natural SEI species difficult to remove completely, may also result from minor sample contamination during transfer and characterization in an open atmosphere [43, 44, 49, 54]. For instance, Figure S3 shows only trace amount of oxygen across the surface of thick Li<sub>3</sub>N film due to sample loading. After 6 min of Ar<sup>+</sup> etching, Li<sub>3</sub>N signal in the N 1s spectrum increased due to the removal of the natural SEI layer. In parallel, the Li 1s



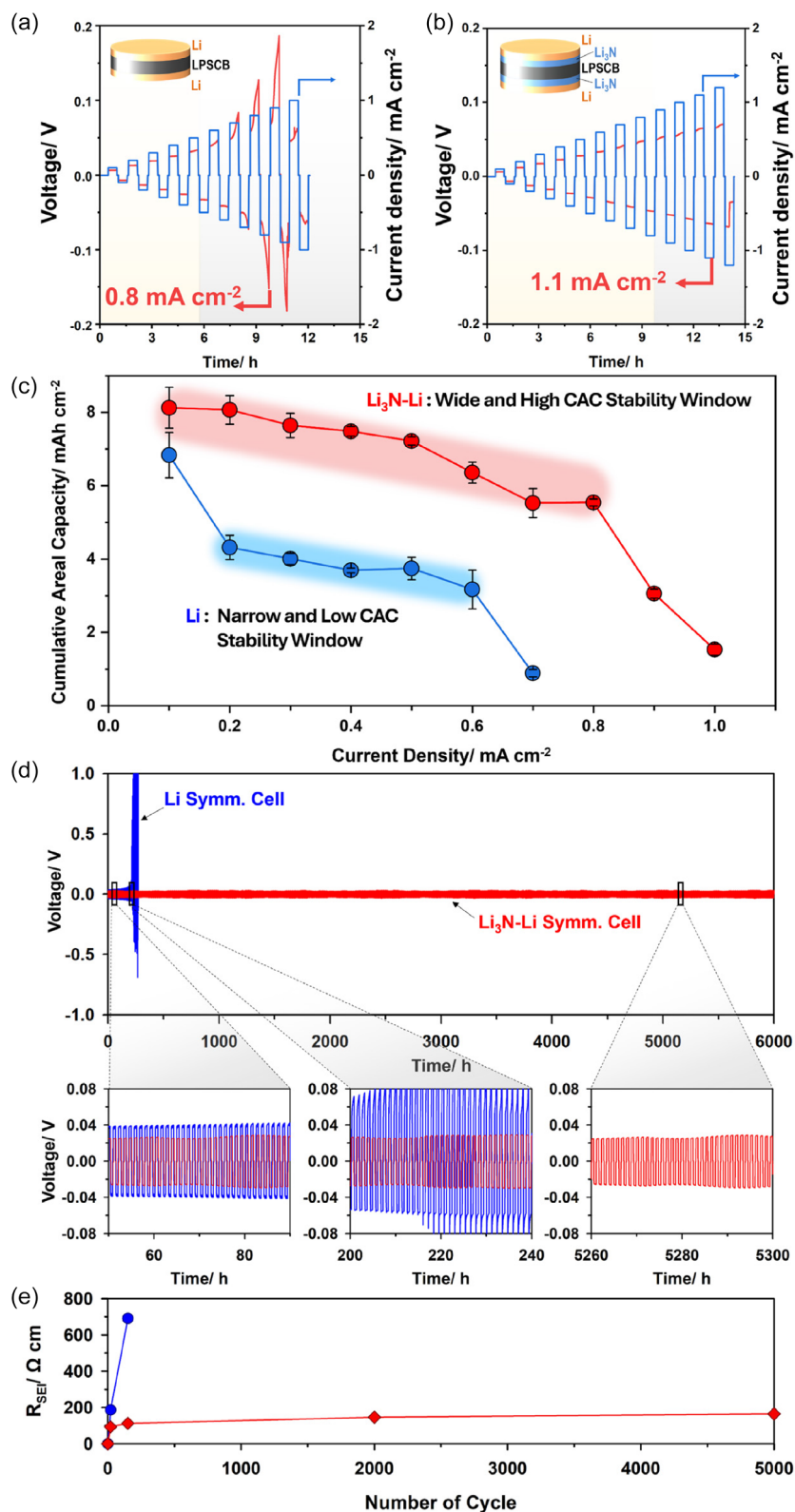
**FIGURE 1** | (a) Cross-sectional PFIB-SEM-EDX images and respective thickness of the  $\text{Li}_3\text{N}$ -Li interface for exposure times of 1, 3, and 6 min in  $\text{N}_2$ , (b) XRD data of Cu foil, Li foil, and  $\text{Li}_3\text{N}$ -Li surface after 3 min  $\text{N}_2$  exposure, and (c) XPS data showing N 1s spectra obtained from the pristine and 6 min Ar-etched ( $4000\text{ eV}$ )  $\text{Li}_3\text{N}$ -Li anodes. Prior to analysis, all XPS data were calibrated using the C–C bond peak at  $284.8\text{ eV}$  as a reference.

spectrum indicated a reduction of  $\text{Li}_2\text{CO}_3$  peak intensity, while stronger  $\text{Li}_3\text{N}$ ,  $\text{LiOH}$ , and  $\text{Li}_2\text{O}$  signals emerged. It is challenging to completely eliminate these native SEI species from commercial Li metal surfaces, as mechanical brushing can disturb the surface but does not fully remove the pre-existing SEI layer. Overall, the combined SEM-EDX, XRD, and XPS data collectively confirm the successful formation of a thin, dense, and uniform  $\text{Li}_3\text{N}$  interfacial layer on the Li metal substrate.

## 2.2 | Symmetrical Cell Performances

The propagation of Li-dendrites is notably observed when the current density surpasses the threshold known as critical current

density (CCD), a key indicator of the maximum current density a cell can endure without an internal short circuit [10]. The CCD testing has been widely adopted to examine the tolerance of SE within a cell against the Li-dendrite penetration [55, 56]. The “failure” or ‘short-circuit’ criterion in symmetrical cell CCD test was defined as a sudden and irreversible voltage drop during a given current step, indicating internal short-circuit by Li dendrite penetration. The uncoated Li symmetrical cell experienced partial short-circuits at a current density of  $0.9\text{ mA cm}^{-2}$  (Figure 2a). Consequently, its CCD value was determined to be  $0.8\text{ mA cm}^{-2}$ , aligning with CCD values reported in literature [6, 22, 57]. On the other hand, the symmetrical cell fabricated with  $\text{Li}_3\text{N}$ -coated Li metal (i.e.,  $\text{Li}_3\text{N}$ -Li Symmetrical cell) demonstrated an increased CCD value of  $1.1\text{ mA cm}^{-2}$



**FIGURE 2** | CCD test of (a) Li/SE/Li and (b) Li/Li<sub>3</sub>N-3min/SE/Li<sub>3</sub>N-3min/Li symmetrical cells at RT. (c) Cumulative areal capacity (CAC) test of multiple symmetrical cells (at least 3 cells per data point) obtained by applying constant-current until cell failure by short circuits (corresponding voltage profiles are shown in Figure S6). (d) Cycling voltage profiles of Li and Li<sub>3</sub>N-Li symmetrical cells under current pulses of  $\pm 0.3 \text{ mA cm}^{-2}$  for 30 min per step, and (e) corresponding evolution of  $R_{\text{SEI}}$  during cycling. All the measurements were performed at RT with an applied stack pressure of 5 MPa.

(Figure 2b). The symmetrical cells with Li<sub>3</sub>N-1 min (Figure S4a) and Li<sub>3</sub>N-6 min (Figure S4b) samples showed a CCD of 1.1 and  $1 \text{ mA/cm}^2$ , respectively. These results present a clear thickness-

performance relationship where CCD improves with increasing Li<sub>3</sub>N layer thickness up to  $\sim 2.9 \mu\text{m}$  (3 min), beyond which performance slightly declines. The reduction in CCD at 6 min is

attributed to the mechanical stress-induced interfacial gaps observed in Figure 1a.

In addition to its higher CCD value, the  $\text{Li}_3\text{N}$ -Li symmetrical cell exhibited significantly more stable voltage profiles compared to the uncoated Li symmetrical cell. In Figure S5, we compared the relative overpotential increase during each CCD step. At  $0.1 \text{ mA cm}^{-2}$ , both cells showed similar but higher relative overpotential increase due to the activation of the fresh symmetrical cells. Until  $0.4 \text{ mA cm}^{-2}$ , both cells showed similar overpotential increase. Notably, the Li symmetrical cell demonstrated a significant increase in overpotential at current densities above  $0.5 \text{ mA cm}^{-2}$ , and it showed an abrupt 121% increase at  $0.8 \text{ mA cm}^{-2}$ . In contrast, the  $\text{Li}_3\text{N}$ -Li symmetrical cell maintained a much more stable interface, with the overpotential increase remaining below 7% throughout the higher current density range ( $0.5\text{--}1.1 \text{ mA cm}^{-2}$ ). This abrupt variation in voltage profile is attributed to the dynamic evolution of the Li/SE interfaces during repeated Li stripping/plating cycles. Stripping Li at high current densities can produce voids at the Li/SE interface, leading to a partial contact loss and a consequent increase in interfacial resistance (see Scheme 1) [16]. Often, this contact loss is not fully recovered during the subsequent plating process, causing current densities to concentrate on reduced interfacial areas, which further exacerbates interfacial contact issues and accelerates dendrite formation. This can lead to premature cell short-circuiting in the bare Li symmetrical cell. In contrast, the  $\text{Li}_3\text{N}$ -Li symmetrical cell maintained substantially more stable voltage profiles without sudden overpotential increases during repeated cycling up to  $1.1 \text{ mA cm}^{-2}$ , showcasing an increase of 38% compared to pure Li. This result suggests that the  $\text{Li}_3\text{N}$  interfacial layer between Li and SE preserves a stable interface throughout the cycles.

Although CCD test is generally accepted to quantify the suppression ability against Li dendrites, the CCD value is highly sensitive to various factors such as SE, Li metal, cell die parameters and testing protocols. The CCD testing, which applies bidirectional current in symmetric cells, often induces void at the Li/SE interface during Li stripping. This leads to concentrated local  $\text{Li}^+$  flux and promotes dendrite growth during subsequent plating, resulting in an underestimation of the effective CCD.

To address this limitation, we recently proposed and demonstrated an alternative testing protocol: cumulative areal capacity (CAC) test. In the CAC test, each symmetrical cell is subject to unidirectional galvanostatic current until cell failure (Figure S6). A series of cells are tested, each under a different applied current density, and their respective CAC values at failure are recorded. By compiling results from multiple cells, CAC versus current density relationship is established. Figure 2c compares the CAC values of  $\text{Li}_3\text{N}$ -Li and Li symmetrical cells across various current densities. At a given current density, the  $\text{Li}_3\text{N}$ -Li symmetrical cells exhibited approximately twice the CAC values of the uncoated Li cells, indicating improved tolerance against short-circuit failure. In addition, the  $\text{Li}_3\text{N}$ -Li symmetrical cells maintained stable CAC values ( $8\text{--}6 \text{ mAh cm}^{-2}$ ) across a broad current density range of  $0.1\text{--}0.8 \text{ mA cm}^{-2}$ , indicating a wide CAC stability window. In contrast, the uncoated Li symmetrical cells exhibited lower stable CAC values ( $4\text{--}3 \text{ mAh cm}^{-2}$ ) in a narrow CAC stability window ( $0.2\text{--}0.6 \text{ mA cm}^{-2}$ ). These results suggest that employing the

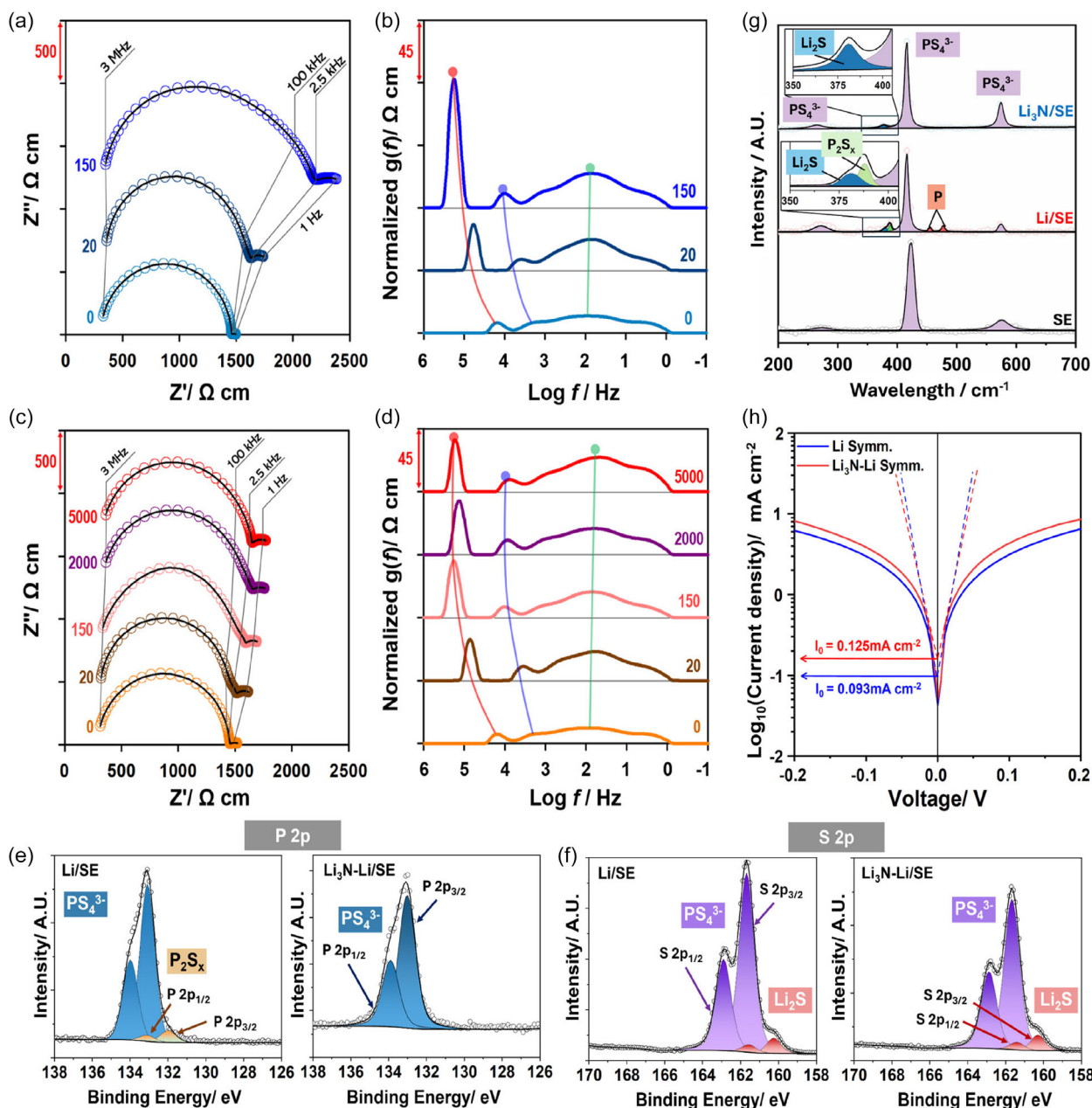
$\text{Li}_3\text{N}$  interfacial layer can approximately double the cathode loading in SSLBs compared to uncoated Li-metal anode, as evidenced by the increased CAC values. Furthermore, the  $\text{Li}_3\text{N}$  interfacial layer can tolerate 33.3% higher current density ( $0.8 \text{ mA cm}^{-2}$ ) than the uncoated Li-metal ( $0.6 \text{ mA cm}^{-2}$ ).

As a next step, we investigated the impact of the  $\text{Li}_3\text{N}$  interfacial layer on the lifespan of symmetrical cells by cycling under a current density of  $0.3 \text{ mA cm}^{-2}$  and a capacity of  $0.15 \text{ mAh cm}^{-2}$ . Bare Li symmetrical cell showed a steady increase in voltage profile over the first 200 cycles. However, a significant voltage surge was recorded after 200<sup>th</sup> cycle, leading to eventual cell failure at 257<sup>th</sup> cycle. In stark contrast, the symmetrical cell with the  $\text{Li}_3\text{N}$  interfacial layer maintained a remarkably consistent voltage profiles over an extended period of 5000 cycles for 6000 h, as shown in Figure 2d.

In situ EIS and distribution of relaxation times (DRT) analysis were performed to elucidate the development of the Li/SE interface during the extended cycling of symmetrical cells. The analysis of the relationship between the DRT peaks and equivalent circuit model (ECM) is discussed in supporting information [58]. By deconvoluting major impedance sources from the data of pristine symmetrical cells, we could evaluate the aging behaviors of Li/SE interface throughout extended cycling. Figure 3 presents Nyquist plots and DRT curves at various cycling stages, referencing the same cells demonstrated in Figure S7. Their impedance values are also summarized in Table 2.

Before beginning the cycling tests, both the uncoated Li-symmetrical cell (with Li/SE/Li cell configuration) and  $\text{Li}_3\text{N}$ -Li symmetrical cell (with Li/ $\text{Li}_3\text{N}$ /SE/ $\text{Li}_3\text{N}$ /Li cell configuration) showed similar cell impedances. This result is consistent with the similar overpotentials ( $\sim 30 \text{ mV}$ ) recorded at the beginning of the cycling, as shown in Figure 2d. After the initial 20 cycles, both cells exhibited similar broader DRT peak emergence, indicative of SEI layer formation at the Li/SE interface [59, 60], resulting from the reductive decomposition of the argyrodite SE from chemical contact and electrochemical cycling [9, 61]. Analysis of the SEI layers and their chemical compositions will be discussed in following section. Additionally, the tail of the Nyquist plot extended, which resulted in the increase of the last peak in the DRT plot. This extension of tail indicated the slower kinetics of Li electrodeposition and dissolution from the SE/Li interface after cycles. In Figure 2d, the Li-symmetrical cell experienced a gradual increase in overpotential ( $\sim 40 \text{ mV}$ ), whereas the  $\text{Li}_3\text{N}$ -Li symmetrical cell consistently maintained its overpotential  $\sim 30 \text{ mV}$ .

At the 150<sup>th</sup> cycle, as discussed earlier,  $R_{\text{Li/SE}}$  emerged between  $10^5 \text{ Hz}$  and  $10^4 \text{ Hz}$ , indicating a degradation of Li/SE interface or microcracks within SE [16, 62]. When voids form at the Li/SE interfaces, current concentrates at localized contacts and promotes Li dendrite penetration along the grain-boundaries within SE [2]. The repeated Li plating/stripping at Li/SE interfaces exacerbates SEI degradation and unwantedly increases  $R_{\text{SEI}}$  from  $266 \Omega \text{ cm}$  (20<sup>th</sup> cycle) to  $352 \Omega \text{ cm}$  (150<sup>th</sup> cycle). As the cycling continued, a significant and abnormal rise in overpotential was observed in Figure 2d, attributed to the rapid rise in contact impedance and accelerated Li-dendrite growth, ultimately leading to the cell failure at the 257<sup>th</sup> cycle.



**FIGURE 3** | Nyquist plots and corresponding DRT profiles of (a,b) Li symmetrical cell at 0<sup>th</sup>, 20<sup>th</sup>, and 150<sup>th</sup> cycles, and (c,d) Li<sub>3</sub>N-Li symmetrical cell at 0<sup>th</sup>, 20<sup>th</sup>, 150<sup>th</sup>, 2000<sup>th</sup>, and 5000<sup>th</sup> cycles. XPS data showing (e) P 2p and (f) S 2p spectra obtained from Li/SE and Li<sub>3</sub>N-Li/SE interfaces after 20 cycles. (g) Raman spectra of cycle-aged anode/SE interfaces from both symmetrical cells after 60 cycles with magnified SEI byproduct peaks. (h) Exchange current density values determined from Tafel plots for both symmetrical cells.

**TABLE 2** | Summary of impedance values for Li and Li<sub>3</sub>N-Li symmetrical cells at different cycle numbers.

Cycle number	Li symmetrical cell				Li <sub>3</sub> N-Li symmetrical cell			
	$R_b$ , $\Omega\text{ cm}$	$R_{gb}$ , $\Omega\text{ cm}$	$R_{\text{Interface}}$ , $\Omega\text{ cm}$	$R_{\text{void}}$ , $\Omega\text{ cm}$	$R_b$ , $\Omega\text{ cm}$	$R_{gb}$ , $\Omega\text{ cm}$	$R_{\text{Interface}}$ , $\Omega\text{ cm}$	$R_{\text{Void}}$ , $\Omega\text{ cm}$
0	305	1152	89.1	—	290	1159	94.8	—
20	355	1176	265.6	—	297	1098	224.6	—
150	327	1169	352.3	691.4	330	1050	233.5	—
2000	—	—	—	—	305	1171	290.6	—
5000	—	—	—	—	332	1146	344.2	—

In stark contrast, the  $\text{Li}_3\text{N}$ -Li symmetrical cell preserved its stable Li/SE interface over 5000 cycles for about 6000 h. The DRT peak between  $10^5$  Hz and  $10^4$  Hz attributes to poor Li/SE contact never appeared for over 5000 cycles, indicating stable mechanical contact at the Li/SE interface throughout the testing. The SEI impedance experienced only a moderate increase from  $224 \Omega \text{ cm}$  ( $20^{\text{th}}$  cycle) to  $344 \Omega \text{ cm}$  ( $5000^{\text{th}}$  cycle). The cell also exhibited stable overpotential during the 5000 cycles. This significant improvement in cell performance can be explained by (1) reduced chemical potential gap across the Li- $\text{Li}_3\text{N}$ -SE interface (Scheme 1), (2) enhanced wetting between Li and  $\text{Li}_3\text{N}$ , (3) suppressed electron transfer across the Li- $\text{Li}_3\text{N}$ -SE interface, and (4) the strength of the  $\text{Li}_3\text{N}$  interfacial layer capable of withstanding repeated Li plating and stripping cycles, facilitated by its considerable thickness (nearly  $3 \mu\text{m}$ ), as illustrated in Figure 1a. These results highlight the effectiveness of the  $\text{Li}_3\text{N}$  interfacial layer in maintaining the stability of the Li- $\text{Li}_3\text{N}$ -SE interfaces during the long-term cycling.

The chemical composition of the SEI layer at the Li/SE and  $\text{Li}_3\text{N}$ -Li/SE interfaces in symmetric cells were characterized by XPS after 20 cycles. The FWHM values of the fitted peaks are reported in Table S3. In the P 2p spectra (Figure 3e), only  $\text{PS}_4^{3-}$  ( $2p_{3/2} = 132.9 \text{ eV}$ ), attributed to the argyrodite SE, was observed at the cycled Li/ $\text{Li}_3\text{N}$ /SE interface. In contrast, the uncoated Li/SE interface exhibited additional peaks corresponding to  $\text{P}_2\text{S}_x$  ( $2p_{3/2} = 132.1 \text{ eV}$ ) species, comprising 7.06% of the total peak area. These have been reported as reductive decomposition products of the argyrodite electrolyte, forming a resistive interphase that hinders  $\text{Li}^+$  transport [23, 63, 64]. In the S 2p spectra (Figure 3f), both cells exhibited strong  $\text{PS}_4^{3-}$  peaks ( $2p_{3/2} = 161.7 \text{ eV}$ ), attributed to the argyrodite SE, along with minor  $\text{Li}_2\text{S}$  peaks ( $2p_{3/2} = 160.5 \text{ eV}$ ) [51, 65, 66]. The relative area of the  $\text{Li}_2\text{S}$ -assigned peak was found to be  $\sim 1.5\%$  higher at the Li/SE interface compared to the  $\text{Li}_3\text{N}$ /SE interface.  $\text{Li}_2\text{S}$  has been reported as a typical decomposition product of argyrodite SE in contact with Li metal, and its moderate ionic conductivity ( $\sim 10^{-5} \text{ S cm}^{-1}$ ) does not significantly contribute to interfacial impedance [22, 31, 32]. Additionally, its relatively low electronic conductivity ( $\sim 10^{-8} \text{ S cm}^{-1}$ ) can suppress continuous SE reduction at interfaces.

After 60 cycles of the symmetrical cells, the chemical composition of the SEI was analyzed using Raman spectroscopy. Voigt function was used to fit the Raman spectra for pure SE, Li/SE, and  $\text{Li}_3\text{N}$ /SE samples. The fitted spectra are shown in Figure 3g and the corresponding peak positions, component assignments, and FWHM values for all three samples are summarized in Table S4. Compared to the fresh LPSCB SE powder, which exhibited characteristic  $\text{PS}_4^{3-}$  peaks at  $272.9 \text{ cm}^{-1}$ ,  $422 \text{ cm}^{-1}$ , and  $575.4 \text{ cm}^{-1}$  [57, 67], the uncoated Li symmetrical cell revealed the presence of  $\text{Li}_2\text{S}$  ( $377.9 \text{ cm}^{-1}$ , 5.1%),  $\text{P}_2\text{S}_x$  ( $383.9 \text{ cm}^{-1}$ , 7.7%), and P ( $454.9 \text{ cm}^{-1}$  and  $474.1 \text{ cm}^{-1}$ , 11.8%) species at the Li/SE interface [67, 68]. The presence of these by-products indicates continuous degradation of the SE in contact with bare Li-metal during the extended cycling [69, 70], which is responsible for the significant increase in  $R_{\text{SEI}}$  values (Figure 2e). In stark contrast, the  $\text{Li}_3\text{N}$ -Li symmetrical cell exhibited only  $\text{Li}_2\text{S}$  peaks ( $380.1 \text{ cm}^{-1}$ , 5.7%) which is consistent with the XPS results [67, 68]. This result suggests that  $\text{Li}_3\text{N}$  interfacial layer effectively suppresses parasitic reactions at the Li/ $\text{Li}_3\text{N}$ /SE

interface and maintain stable  $R_{\text{SEI}}$  values over 5000 cycles, as shown in Figure 2e.

The  $\text{Li}_3\text{N}$ -Li interface exhibits enhanced electrochemical kinetics, as evidenced by a reduced Tafel slope in its symmetrical cell compared to uncoated Li cell. As shown in Figure 3h, the linear region of the Tafel plots reveals a smaller slope, indicating lower overpotential requirements and more efficient Li/ $\text{Li}^+$  charge-transfer behavior. Furthermore, the  $\text{Li}_3\text{N}$ -Li cell demonstrates a higher exchange current density ( $0.125 \text{ mA cm}^{-2}$ ) than the Li symmetric cell ( $0.093 \text{ mA cm}^{-2}$ ), suggesting that the electrochemically stable Li/ $\text{Li}_3\text{N}$ /SE interface promotes more efficient charge transfer kinetics during Li plating and stripping.

To further evaluate the impact of the  $\text{Li}_3\text{N}$  interfacial layer at higher current densities, we conducted long-term cycling tests on both  $\text{Li}_3\text{N}$ -Li and uncoated Li symmetric cells under a 20 MPa stack pressure to suppress void formation [40, 58, 71, 72]. As shown in Figure S8, both cells were cycled sequentially at 0.4, 0.5, 0.6, and 0.7  $\text{mA cm}^{-2}$ , with 400 cycles completed at each current density step. Under the elevated pressure, both cells exhibited relatively stable overpotentials due to reduced void formation at the Li/SE interface. The uncoated Li symmetric cell completed 400 cycles at 0.4 and 0.5  $\text{mA cm}^{-2}$ . However, upon stepping to 0.6  $\text{mA cm}^{-2}$ , the cell shorted after just 3 cycles, as evidenced by a sudden drop in overpotential. In contrast, the  $\text{Li}_3\text{N}$ -Li cell remained stable through the full 400 cycles at 0.6  $\text{mA cm}^{-2}$  and continued cycling for over 2000 h, confirming the enhanced interfacial stability imparted by the  $\text{Li}_3\text{N}$  layer even under high current and mechanical stress [73, 74].

### 2.3 | SSLB Cell Performances

The success of the  $\text{Li}_3\text{N}$  interfacial layer in symmetrical cells led us to investigate its impact on SSLB cell performance. In SSLBs with argyrodite SE, both the SEI and cathode-electrolyte interface (CEI) layers have critical issues due to narrow electrochemical stability windows of the sulfide-based SE [5, 8]. Our approach included systematic combinatorial experiments to understand the influence of SEI and CEI passivation on cell performance. By comparing SSLB performance with bare Li metal to those with  $\text{Li}_3\text{N}$ -coated Li metal, we can examine the effect of SEI passivation. Similarly, a comparison between uncoated NMC and  $\text{LiNbO}_3$  (LNO)-coated NMC can identify the impact of CEI passivation. The LNO coating is broadly acknowledged for its stabilizing effect on CEI in sulfide-based solid-state batteries [4, 43, 44]. Figure S9 demonstrates the uniform LNO coating on NMC cathode particles. Through various cathode-anode combinations, we systematically evaluated their impacts on the performance of SSLB cells.

- a. We first evaluated Li/NMC cell with uncoated NMC and uncoated Li metal. This baseline configuration without any SEI and CEI passivation yielded an initial discharge capacity of  $120 \text{ mAh g}^{-1}$  and CE of 54% in the first cycle (Figure 4). Also, it experienced significant capacity fading over 20 cycles and notable voltage polarization, as evidenced in the dQ/dV profile (Figure S10).

- b. Next, we examined the  $\text{Li}_3\text{N-Li/NMC}$  SSLB cell, pairing a  $\text{Li}_3\text{N}$ -coated Li metal anode with uncoated NMC cathode. This cell demonstrated an improved initial discharge capacity of  $140 \text{ mAh g}^{-1}$  and CE of 63% in the first cycle, showing enhanced capacity retention and stable  $dQ/dV$  profiles over repeated cycling, comparing to those of the Li/NMC cell.
- c. Subsequently, we paired LNO-coated NMC cathode with an uncoated Li metal anode to fabricate the Li/ LNO-NMC cell. This configuration significantly increased the initial capacity to  $167 \text{ mAh g}^{-1}$  and CE to 72%, surpassing the performance of earlier two groups (above 1 and 2). This improvement highlights that CEI degradation at the NMC/SE interface is a primary factor in the performance degradation of the NMC/Li cell.
- d. Finally, we passivated both the SEI and CEI by pairing  $\text{Li}_3\text{N}$ -coated Li metal anode and LNO-coated NMC cathode in a cell. The  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell exhibited the most outstanding performance metrics, including an initial discharge capacity of  $178 \text{ mAh g}^{-1}$  and a CE of 78%. Notably, it reached CE value of over 99% by the 2<sup>nd</sup> cycle, while the Li/ LNO-NMC cell took five cycles to achieve it. These increased capacity and CE values suggest the  $\text{Li}_3\text{N}$  interfacial layer's effectiveness in suppressing parasitic reactions at the Li/SE interface.

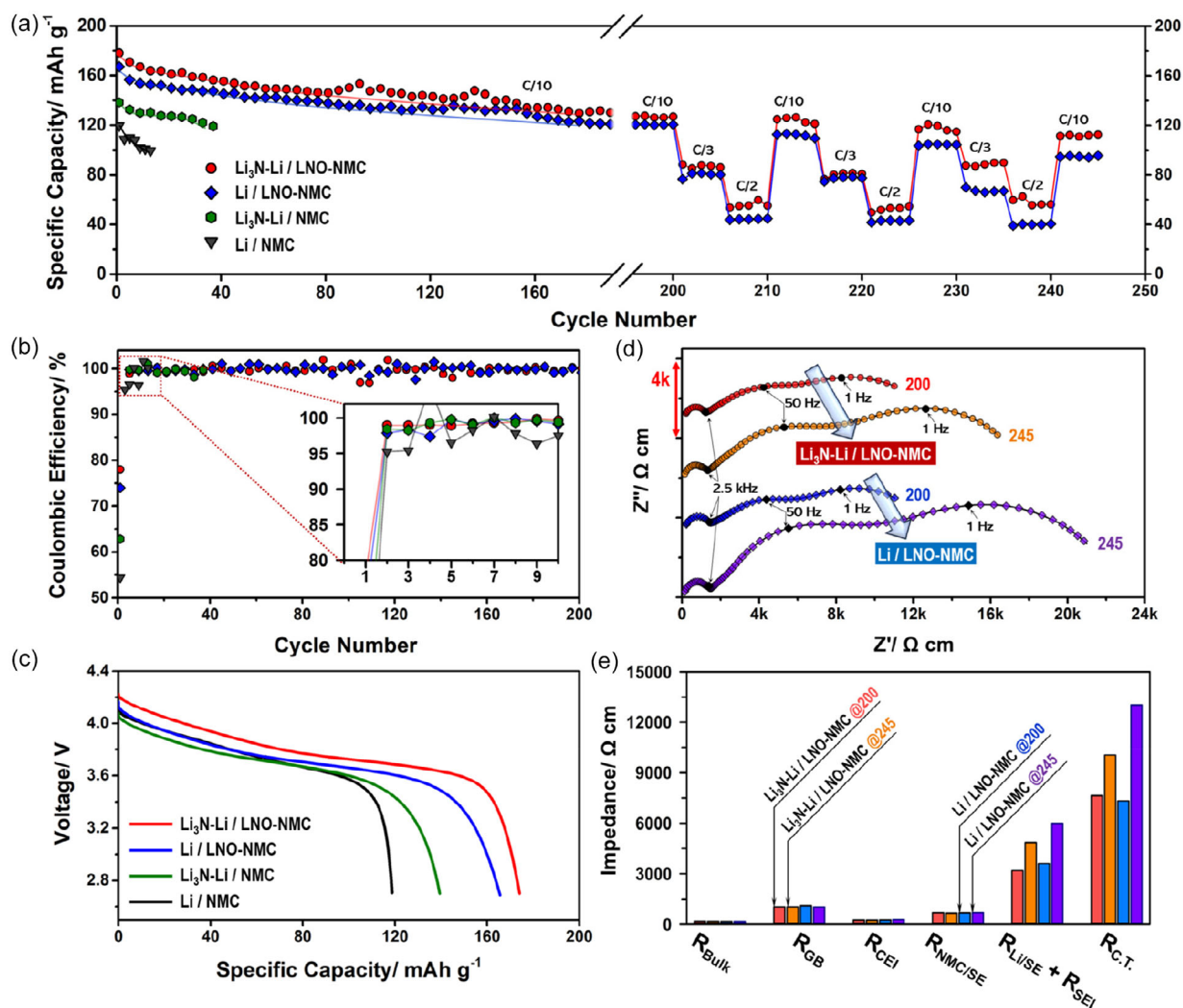
At 200<sup>th</sup> cycles, the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell maintained a discharge capacity of  $127 \text{ mAh g}^{-1}$ , retaining 74% of its initial capacity. In comparison, the Li/LNO-NMC cell held a discharge capacity of  $119 \text{ mAh g}^{-1}$ , preserving 71% of its initial capacity. Despite the  $\text{Li}_3\text{N}$  interfacial layer providing a capacity advantage over the uncoated cell, both cells exhibited similar overall capacity retention after 200 cycles, attributed to the slow cycling rate of C/10. Both  $\text{Li}_3\text{N-Li/LNO-NMC}$  and Li/LNO-NMC cells also deliver similar impedance values at 200<sup>th</sup> cycle; e.g.,  $R_{\text{Total}} = 12,953$  and  $13,115 \Omega$ , respectively (see Table S5).

Following the 200<sup>th</sup> cycle, both the  $\text{Li}_3\text{N-Li/LNO-NMC}$  and Li/ LNO-NMC cells were subjected to continued cycling under an accelerated aging protocol. This protocol comprised five cycles at each of the following rates: C/3 ( $0.33 \text{ mA cm}^{-2}$ ), C/2 ( $0.5 \text{ mA cm}^{-2}$ ), and C/10 ( $0.1 \text{ mA cm}^{-2}$ ), applied to both charging and discharging. Their capacity retentions were plotted in Figure 4a. Both cells experienced a notable capacity reduction when the C-rate increased from C/10 to C/2, attributable to the substantial SE thickness ( $700 \mu\text{m}$ ) in the SSLB cells. This issue can be addressed by optimizing the SE thickness in future studies.

Upon completing three rounds of accelerated aging (45 cycles in total), the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell delivered discharge capacity of  $113 \text{ mAh g}^{-1}$  at the C/10 rate, experiencing an average capacity loss of 0.27% per cycle. In comparison, the Li/LNO-NMC cell exhibited a more pronounced capacity loss rate of 0.5% per cycle and reached a discharge capacity of  $96 \text{ mAh g}^{-1}$  at the 245<sup>th</sup> cycle. Notably, during the final round of accelerated aging cycles (i.e., the 230<sup>th</sup>–240<sup>th</sup> cycles), especially at C/3 and C/2 rates, the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell consistently outperformed the Li/LNO-NMC cell. This comparison distinctly highlights the beneficial impact of the  $\text{Li}_3\text{N}$  interfacial layer on the energy and power density of SSLB cells.

In Figure 4d, the Nyquist plots for both cells are presented at their 200<sup>th</sup> and 245<sup>th</sup> cycles. Analysis of these plots, along with their associated DRT profiles shown in Figure S11, is based on our symmetrical cell data (see, Figure 4) and other previously reported data [62, 71, 75, 76]. The intersection at high frequencies ( $f > 3 \text{ MHz}$ ) on the Nyquist plots indicates the bulk resistance ( $R_b$ ) of the SE. The first semicircles centered at  $\sim 0.5 \text{ MHz}$  in the Nyquist plots are attributed to the grain boundary resistance ( $R_{\text{GB}}$ ) combined with chemical contact resistance at the NMC/SE interface ( $R_{\text{CEI}}$ ) as identified as  $P_1$  and  $P_2$ , respectively, in the DRT profiles. The second semicircle, widely spanning from 2.5 kHz to 10 Hz in the Nyquist plots, are attributed to the combination of mechanical ( $R_{\text{NMC/SE}}$ ) contact resistance at the cathode/SE interface [77, 78], mechanical contact ( $R_{\text{Li/SE}}$ ) and the Li/SE interface ( $R_{\text{SEI}}$ ) resistances. According to the DRT profiles,  $P_3$  and  $P_4$  were the two major peaks within this broad frequency range.  $P_3$  centered at  $10^3$  represents the mechanical contact between NMC active material and SE ( $R_{\text{NMC}}$ ) [71], and  $P_4$  centered between  $10^2$  and 10 Hz represents the combination of SEI resistance at the Li/SE interface ( $R_{\text{SEI}}$ ) and the mechanical contact resistance at the Li/SE interface ( $R_{\text{Li/SE}}$ ) [71, 77]. The last semicircle, spanning from 10 Hz to 0.5 Hz, corresponds to the part of SEI resistance at the Li/SE interface ( $R_{\text{SEI}}$ ) and charge transfer resistance from both cathode and anode interface ( $R_{\text{CT}}$ ) [71]. The last peak  $P_5$  centered between 1 Hz and 0.1 Hz in the DRT curve represents the charge transfer resistance from both cathode and anode interface.

After 3 rounds of accelerated aging, the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell showed clear advantage of capacity retention over the unmodified Li/LNO-NMC cell. The major factor was the protection of  $\text{Li}_3\text{N}$  interfacial layer in inhibiting cell resistance growth (Table S5), especially in  $R_{\text{Li/SE}}$ ,  $R_{\text{SEI}}$ , and  $R_{\text{CT}}$ . Under high C-rate cycling, the uncoated Li/SE interface was more vulnerable to irreversible SE decomposition, and void evolution. Therefore, the Li/LNO-NMC cell showed more increase in the combined impedance of  $R_{\text{Li/SE}}$  and  $R_{\text{SEI}}$ . Moreover, since the  $\text{Li}_3\text{N-Li/SE}$  interface already showed good mechanical stability at higher current density in our previous ( $>0.5 \text{ mA cm}^{-2}$ ) in our CCD test (see Figure 2b), the growth of mechanical contact resistance ( $R_{\text{Li/SE}}$ ) was also lower in the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell. In fact,  $R_{\text{CEI}}$  in the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell maintained its value after 3 accelerated aging rounds whereas the Li/LNO-NMC cell experienced 15% increase. More importantly, the total charge transfer resistance ( $R_{\text{CT}}$ ) of  $\text{Li}_3\text{N-Li/LNO-NMC}$  increased 31%, significantly lower than the 64% increase observed in Li/LNO-NMC cell. In our ECM, total charge transfer resistance accounts for both anode and cathode. Since both cells used the same cathode, it is reasonable to consider the  $\text{Li}_3\text{N}$  interfacial layer helped the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell to have 33% less total charge transfer impedance growth compared to the unmodified Li/LNO-NMC cell. Because of less insulating SEI growth at the  $\text{Li}_3\text{N-Li/SE}$  interface, the kinetics of Li electro-deposition and electro-dissolution are faster at the anode interface in  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell [62]. Therefore, the anode charge transfer resistance in the  $\text{Li}_3\text{N-Li/LNO-NMC}$  cell had significantly lower growth than the Li/LNO-NMC cell did. Both cells experience slight and similar increase in  $R_{\text{CEI}}$  at the cathode/SE because the LNO coating at the NMC particles has been proven to effectively mitigate the CEI degradation. Additionally, the bulk SE ( $R_b$ ), grain boundary ( $R_{\text{GB}}$ ) impedances remained stable, as both cells used the same SE material. The lesser increase in cell



**FIGURE 4** | (a) Effect of Li-metal coating with Li<sub>3</sub>N layer and NMC622 cathode coating with LiNbO<sub>3</sub> (LNO) on cycle life (first 200 cycles at C/10, 0.1 mA cm<sup>-2</sup>) and rate performance (post 200 cycles). Various combinations of coated and uncoated electrodes were tested in SSLB cells at RT. (b) Corresponding Coulombic efficiencies and (c) initial discharge voltage profiles. (d) Nyquist plots and (e) extracted impedance values of Li<sub>3</sub>N-Li/LNO-NMC and uncoated Li/LNO-NMC SSLB cells at the 200<sup>th</sup> and 245<sup>th</sup> cycle.

resistance in the Li<sub>3</sub>N-Li/LNO-NMC cell provided evidence that Li<sub>3</sub>N interfacial layer effectively mitigated the Li/SE interface deterioration, thus explaining the capacity advantage over the Li/LNO-NMC cell can be explained by the lower impedance increase, which leads to better cell performance. While the capacity difference between the Li<sub>3</sub>N-Li/LNO-NMC and Li/LNO-NMC cells initially showed a trend to converge, the accelerated aging cycling eventually resulted in a divergence in capacity difference. These findings highlight the potential of the Li<sub>3</sub>N interfacial layer as a promising strategy for enhancing the cycling stability and performance of SSLBs during higher C-rate operations.

### 3 | Conclusion

This study focuses on the facile one-step synthesis and application of Li<sub>3</sub>N interfacial layer in Li-argyrodite SSLB systems. Li<sub>3</sub>N interfacial layer is successfully synthesized within the N<sub>2</sub> glove-box environment by a facile one-step solid-vapor reaction. In both Li symmetrical cell and SSLB full cell testing, the Li<sub>3</sub>N

interfacial layer demonstrates remarkable impact on stabilizing the Li/SE interface by preventing Li dendrite penetration, suppressing side reactions, and maintaining physical contact. Notably, the Li<sub>3</sub>N-Li symmetrical cell exhibits a 20% higher CCD value and demonstrates an extended plating/stripping life, cycling for over 5000 cycles compared to the uncoated Li symmetrical cell, which fails after 257 cycles. XPS and Raman analysis further confirms the ability of the Li<sub>3</sub>N interfacial layer in suppressing SE decomposition at the Li/SE interface. Moreover, SSLB full cell testing reveals improvements in cell capacity and efficiency with the Li<sub>3</sub>N interfacial layer compared to the unmodified Li/LNO-NMC cell. Under C/10-rate testing conditions, SSLB full cell with Li<sub>3</sub>N interfacial layer consistently maintains ~10 mAh g<sup>-1</sup> more capacity than the unmodified cell over 200 cycles. Additionally, both CCD and SSLB full cell accelerated aging tests demonstrate the ability of Li<sub>3</sub>N interfacial layer in stabilizing Li/SE interface in relatively high C-rate cycling conditions. Future work will focus on optimizing parameters of Li<sub>3</sub>N interfacial layer including interfacial layer thickness, mechanical properties of films, and their relationship to electrochemical performance.

## 4 | Experimental Section

### 4.1 | Fabrication of $\text{Li}_3\text{N}$ Interlayer onto Metallic Li Anode

$\text{Li}_3\text{N}$  interfacial layer was achieved by chemical vapor deposition method. Referring to Schematic S1, a Li foil with was first mechanically cleaned and rolled into 100  $\mu\text{m}$  in an Ar-filled glovebox. The cleaned Li foil, was then transferred into a  $\text{N}_2$ -filled glovebox (Plas-Labs) and mechanically cleaned again until the surface turns black, indicating the formation of  $\text{Li}_3\text{N}$  on the Li surface. The  $\text{Li}_3\text{N}$ -coated Li foil was then quickly transferred back into the Ar-filled glovebox and punched out into a disk with a diameter of 9 mm.

### 4.2 | $\text{LiNbO}_3$ (LNO) Coating onto $\text{LiNi}_{0.6}\text{Co}_{0.2}\text{Mn}_{0.2}\text{O}_2$ (NMC622) Cathode

The  $\text{LiNbO}_3$  coating was applied to the NMC622 (MSE Supplies) powders by sol-gel method.  $\text{Li}(\text{CH}_3\text{COO})$  (Acros Organics) and  $\text{Nb}(\text{OCH}_2\text{CH}_3)_5$  (Acros Organics) were dissolved in ethanol and mixed with NMC622 powder overnight. Then, the solution was ultrasonicated for 15 min followed by drying in an oven. Finally, the resulting powder was heated at 450°C for 20 h in air. The resulting LNO-coated NMC622 powders,  $\text{Li}_6\text{PS}_5\text{Cl}_{0.5}\text{Br}_{0.5}$  (LPSCB, Ampcera) powders, carbon black, and polystyrene-block-poly(ethylene-ran-butylene)-block-polystyrene (SEBS, Sigma Aldrich) binder were mixed with Butyl Butyrate (Sigma Aldrich) to form slurry. The slurry was then casted onto Al foil and dried at room temperature overnight. The active material loading was estimated to be 4.8  $\text{mg cm}^{-2}$ .

### 4.3 | SSLB Cell Fabrication

For Li-symmetrical cell, 100 mg LPSCB powder was pressed under 500 MPa for 6 min into a 10-mm cell die. A 100  $\mu\text{m}$  Li foil was first mechanically cleaned and then punched into two 9 mm disks and pressed to both sides of the SE at 150 MPa for 30 s. For NMC full cell, 100 mg LPSCB powder was first pressed under 150 MPa to form a loose pellet. Then a 10 mm LNO-NMC cathode was inserted into the pellet die and pressed under 500 MPa with the existing bulk pellet. One 9 mm Li disk was punched out and pressed to the other side of the SE at 150 MPa for 30 s. Both symmetric cells (used for CCD, CAC, and long-term cycling tests) and NMC full cells were assembled and tested at a stack pressure of 5 MPa using a constant-distance cell design (nuts and bolts) throughout all electrochemical measurements.

### 4.4 | Sample Characterization

Plasma focused ion beam scanning electron microscope (PFIB-SEM, ThermoFisher Scientific Helios 5 Hydra) was used to obtain large cross-sectional images. For rough milling, a  $\text{Xe}^+$  ion beam with a setting of 30 kV and 500 nA was employed to broadly mill the samples. Subsequently, the beam current was adjusted to a lower value of 200 nA to clean the cross-sections. Scanning electron microscope (SEM) and energy dispersive X-ray spectroscopy (EDX) attached to the PFIB were used for

the image acquisition and EDS elemental mapping with the electron beam parameter set to 5 kV and 0.10 nA. SEM (Hitachi S-3000H) images were obtained with an acceleration voltage of 15 kV. Electrochemical impedance spectroscopy (EIS, Gamry 1010E) of selected cells were obtained in a frequency range of 3 MHz–1 Hz, and the resulting data was analyzed by DRT software in MATLAB developed by Wan et al. [79] using default setting (Method of Discretization: Gaussian, Regularization parameter:  $10^{-3}$ , Fitting with Inductance, and 1<sup>st</sup> order regulation derivative). Tafel plot (Gamry 1010E) were obtained using scan rate of 1mV/s within the range of  $-0.15\text{ V}$  to  $0.15\text{ V}$ . Phases of synthesized materials were characterized using XRD measurement (Rigaku SmartLab with  $\text{Cu-K}\alpha$  radiation). Raman Spectroscopy spectrums (Renishaw Raman IR Microprobe) were obtained with a wavelength of 514 nm. XPS (Nexsa G2) with  $\text{Ar}^+$ -etching was conducted at the surface of  $\text{Li}_3\text{N}$ -Li foil. The CCD value of Li—symmetrical cell was obtained by galvanostatic cyclic measurements starting from 0.1  $\text{mA cm}^{-2}$  with a step increase of 0.1  $\text{mA cm}^{-2}$ . Each step had a 30 min charging, a 30 min discharging, and 5 min rest between each of the events. The cell was cycled in Ar-filled glovebox (i.e., continuous stripping and plating) at a current density of 0.3  $\text{mA cm}^{-2}$  with the capacity limit of 0.15  $\text{mAh cm}^{-2}$  at 25 °C.

#### Author Contributions

**Zhenghuan Tang:** Conceptualization, Data curation, Methodology, Project administration, Validation, Visualization, Writing – original draft, Writing – review & editing. **Ayush Morchhale:** Investigation, Data curation, Methodology – XRD, XPS, EIS and DRT. **So-Yeon Ham:** Investigation, Validation, Methodology – PFIB and EDS, Data curation, Writing – original draft, Writing – review & editing. **Junbin Choi:** Investigation, Methodology – Raman Spectroscopy, Validation, Visualization, Data curation. **Lakshmi Surag Singavarapu:** Investigation, Methodology – XPS, Validation, Visualization, Data curation. **Lalith Rao:** Investigation, Methodology – XRD, Validation, Visualization, Data curation. **Minghao Zhang:** Investigation, Validation, Methodology – PFIB and EDS, Data curation, Writing – original draft, Writing – review & editing. **Christopher J. Brooks:** Conceptualization, Project administration, Resources, Supervision. **Ying Shirley Meng:** Project administration, Resources, Supervision. **Jay R. Sayre:** Conceptualization, Project administration, Resources, Supervision. **Jung-Hyun Kim:** Conceptualization, Methodology, Project administration, Supervision, Writing – original draft, Writing – review & editing.

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#### Conflicts of Interest

The authors have no conflicts of interest.

## Data Availability Statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

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### Supporting Information

Additional supporting information can be found online in the Supporting Information section.