

FARADAY INSTITUTION

WARWICK, SEP 10, 2025



# Energy Storage Research Alliance

## Innovation Beyond Lithium Ion

**Shirley Meng**

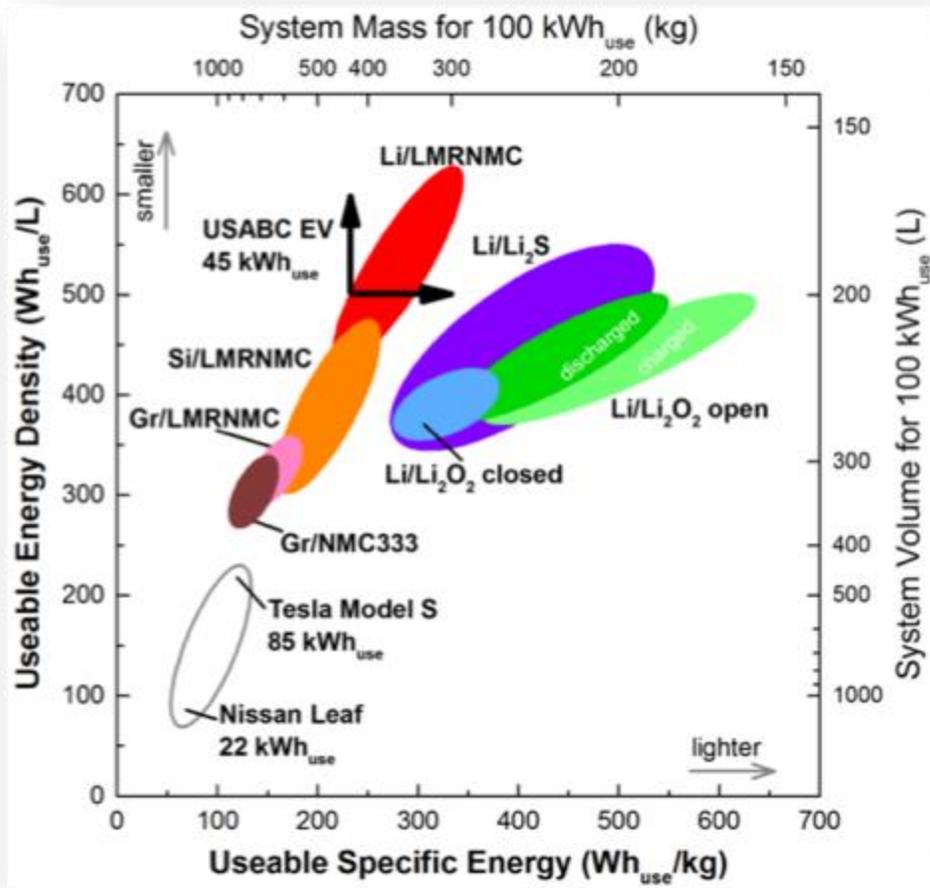
ESRA Director

Argonne National Laboratory/ University of Chicago





# Materials Science and Interfacial Engineering



Courtesy of Argonne National Lab

**Cathode Materials:** LiCoO<sub>2</sub> → Li(Ni,Mn,Co)O<sub>2</sub> → LFP → Li Rich (Mn-Rich) Oxides

**Anode Materials:** Graphite → Silicon/Carbon Composite → Li Metal → Anode-Free

**Electrolytes Materials:** Carbonates (EC,DEC,EMC) → Highly Concentrated / Weakly Solvated → Solid State

- **Tripled the Energy Density** - 18650 Cylindrical Cell 1Ah → 3.3Ah
- **Lowered the Cost 10 Times** - 2005 (2000\$/kWh) Today (<100\$/kWh)
- **Extended Cycle Life** - 300 cycles to 10,000 cycles deep DOD
- **Recycling of LiB** - Happening Now!!!

# World Production of LIB >1TWh/Year 2024 (Today)

The Top 10

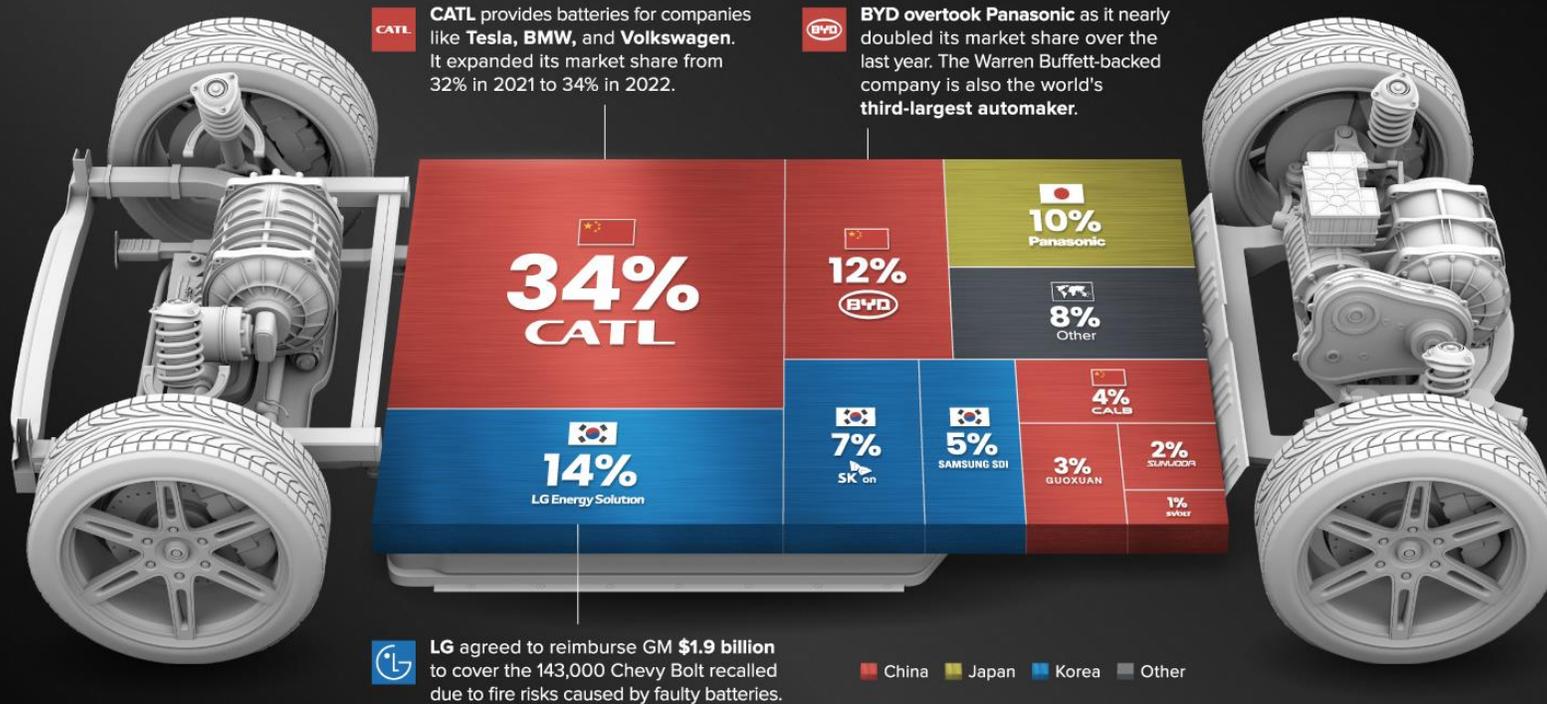
## EV BATTERY MANUFACTURERS

in 2022

E

The EV battery market is expected to grow from \$17 billion in 2019 to \$95 billion by 2028.

Here are the world's biggest battery manufacturers in 2022.



Source: SNE Research via Bloomberg

In 2000, BYD won an order from Motorola

In 2001, China entered WTO

In 2004, CATL became an iPod supplier. China's lithium battery industry emerged. China's annual output of lithium-ion batteries is 800 million units, accounting for 38% of the global share, second only to Japan.

Start in 2002 "Electric Vehicle Key Project"

- 863 National High-Tech Development Plan

- Spent **880 million yuan** for EV research in five years

Start in 2013 China Central government subsidies

- ▶ 60,000 yuan for passenger electric cars (>250 km)

- ▶ 300,000 yuan for electric buses

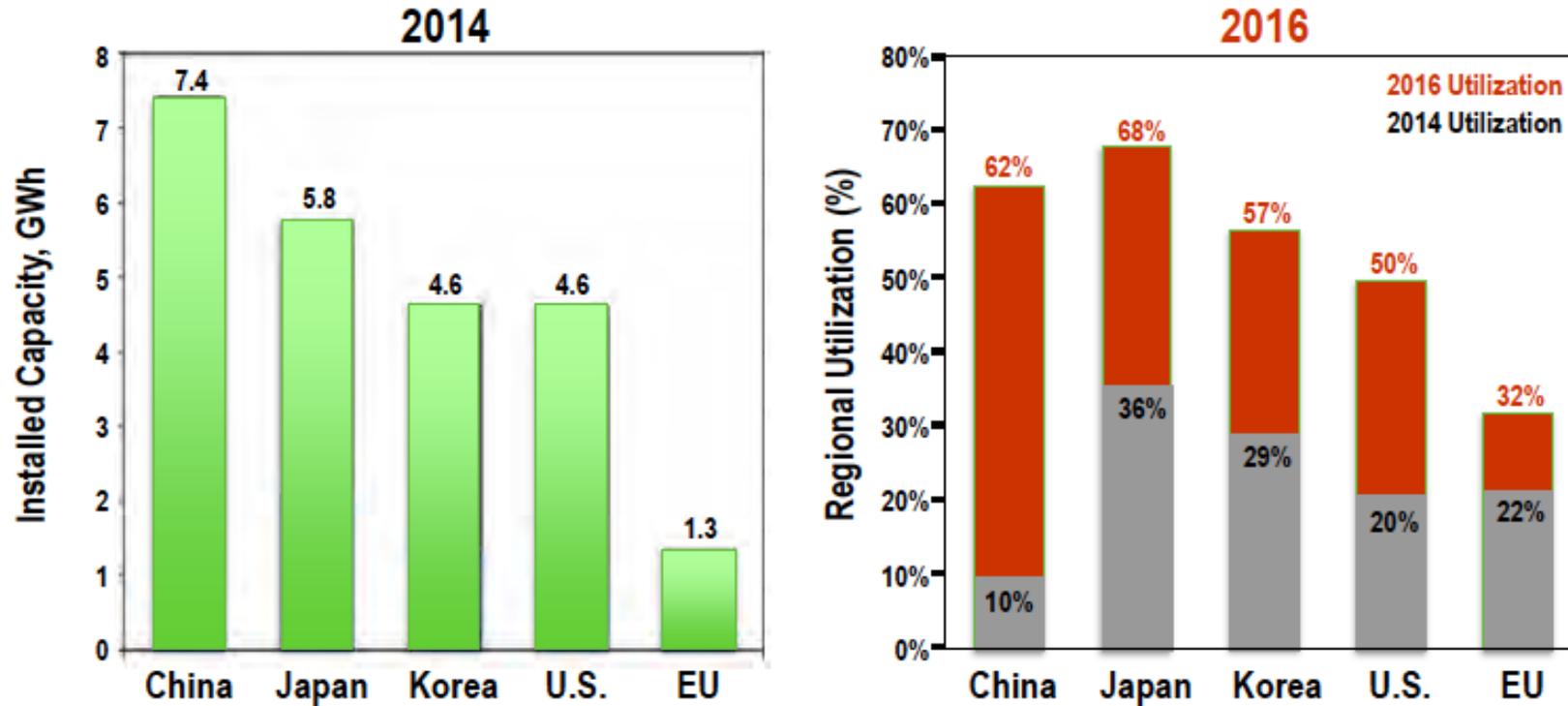
- ▶ Exemption from vehicle purchase tax

- ▶ Local subsidies: up to 60% of EV retail price

- ▶ Non-subsidy measures: license-plate restrictions

# 2014 We All Started from The Same Spot! (Past)

## Regional Automotive LIB Cell Capacity and Utilization



- Automotive lithium-ion battery demand growing but short of global manufacturing capacity.
- Utilization of U.S. plants increased from 20% in 2014 to ~50% in 2016.
- Forecasted compound annual growth rates in lithium-ion demand: 22%–41% (through 2020).

# The Race for Better Lithium Batteries is NOT OVER yet

Dry Battery Electrode (DBE) Processing

Single Crystal NMC/NCA

Electrolyte Genome

Anode-Free

All Dry 4680 in Cybertruck 2024

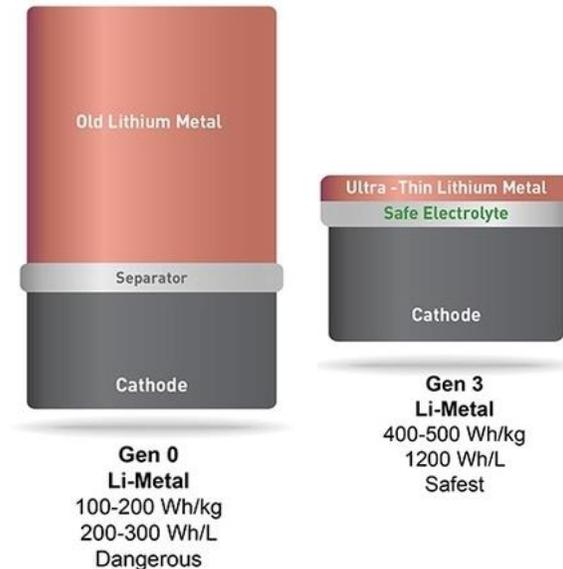
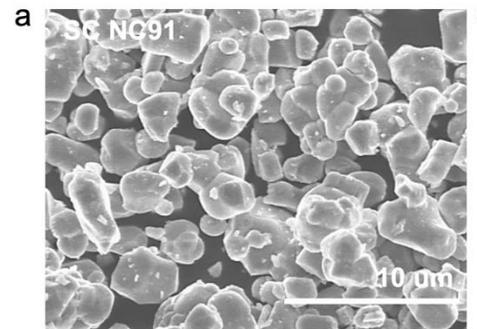
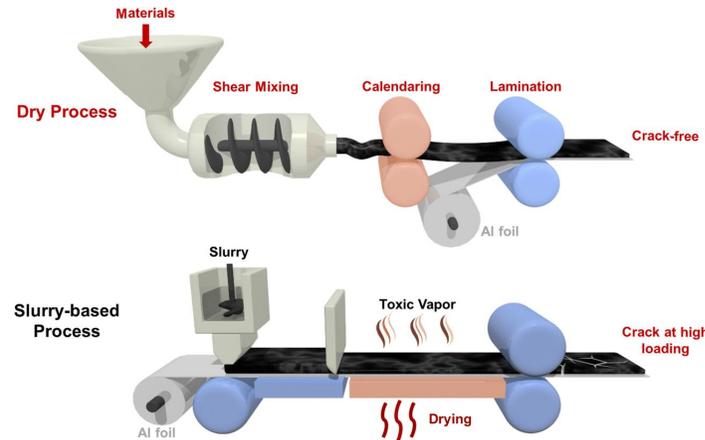
Better Cost Performance Ratio

-60 to +60 C  
Wider operation temperatures  
Enabling Thick Electrode/  
New Chemistry

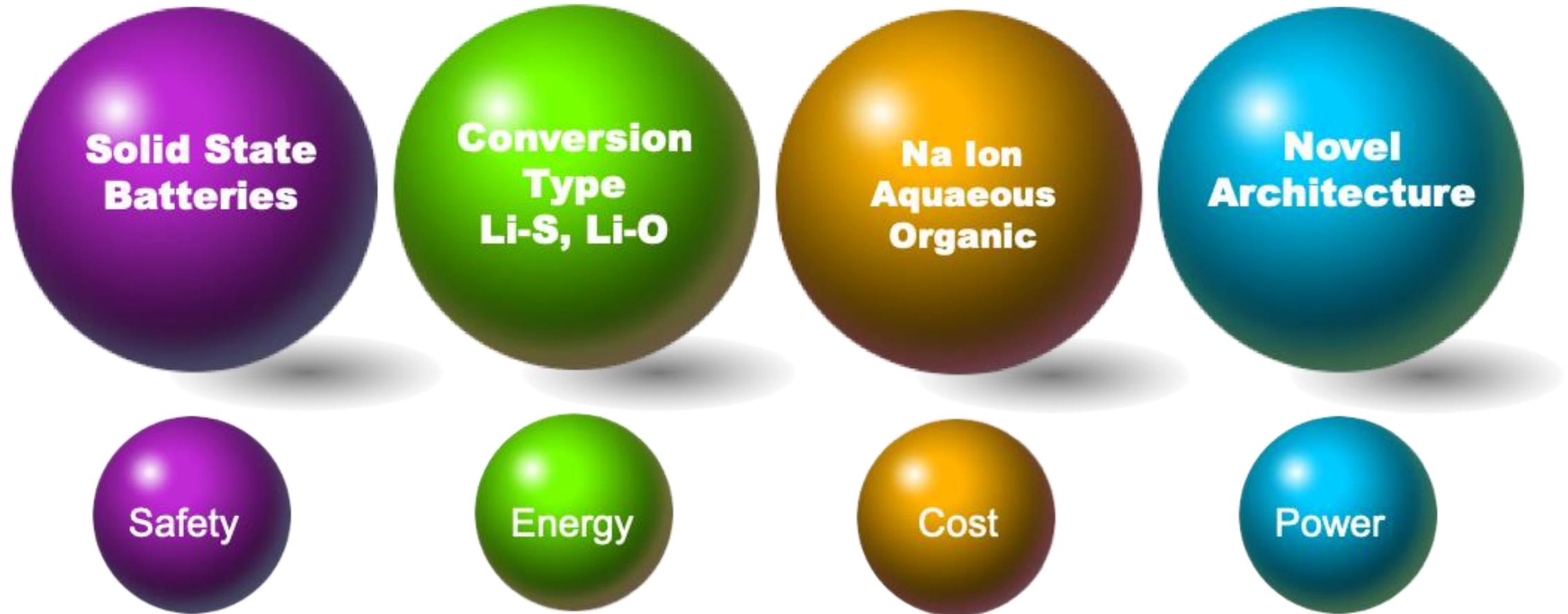
Projected Energy Density  
Over 500 Wh/Kg

Many New Players in the Field

Allowing Ultra-long life



# Next Decade of Energy Storage and Battery Technology



High energy batteries that never catch fire

Batteries last more than 30 years

Batteries can be 100% recycled (supply chain)

Batteries that can be charged full in 5 minutes

Major hub program – Office of Science, BES

# Science Enabling the Next Tera-Watthour Energy Storage Solution

## ESRA Vision

To create an innovation ecosystem that enables discoveries in materials chemistry through fundamental understanding of ion-matter interactions in electrochemical phenomena — laying the scientific foundation for breakthroughs in energy storage technologies

# Energy Storage Research Alliance



## SCIENCE ENABLERS

**SOLVATION ARCHITECTURE**

**SOFT MATTER OMICS**

**ION CHOREOGRAPHY**

*Solid State Ionics*

*Molecules for Long Duration Energy Storage (LDES)*

*Metal Air & Reactive System*

## ESRA GOALS

- ✓ Integrative and autonomous materials discovery with advanced AI
- ✓ Most cutting-edge facilities covering all relevant temporal and length scales
- ✓ Close to unity transference number in liquids
- ✓ Order-of-magnitude higher transport in soft matter
- ✓ Suppression of parasitic reactions in all solids

## ENABLING CROSSCUTS

**MATERIALS ACCELERATION PLATFORM**

**CORRELATIVE CHARACTERIZATION**

**DIVERSE TALENT DEVELOPMENT**

ESRA\_025



An Energy Innovation Hub funded by DOE Office of Science

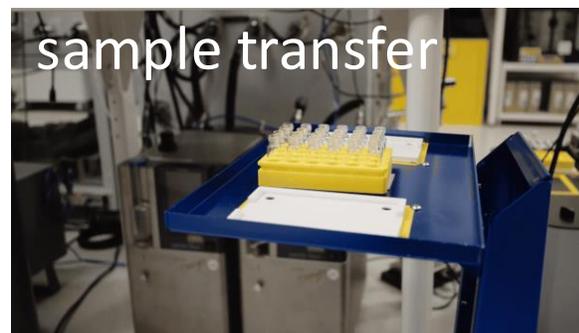
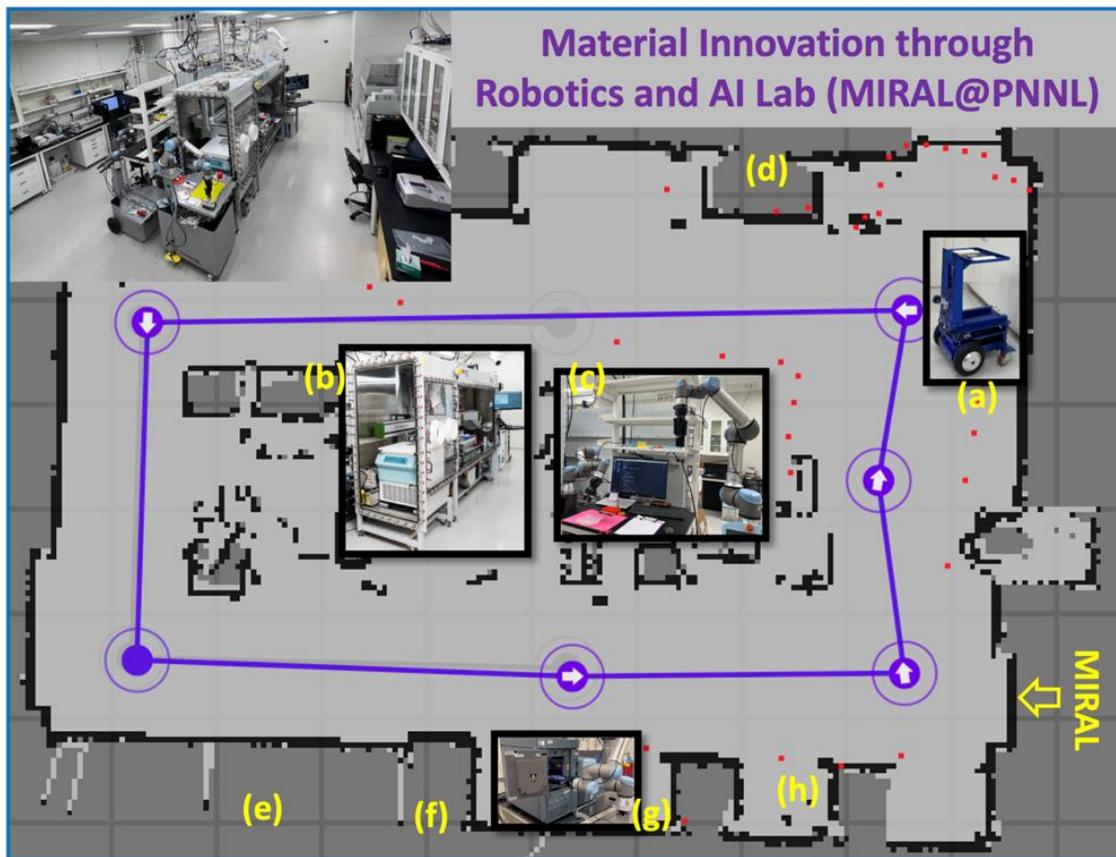
Shirley Meng ESRA Director

# MIRAL @ PNNL



Dr. R. Feng

## Materials Innovation through Robotics and AI Lab



MIRAL layout (top left) and navigation map of its autonomous mobile robot (a) between modular workstations, including robotic synthesis, sampling, and transform (SST) (b, c), UV-Vis (d), HPLC-MS (g), Raman (e), and HTP electrochemical testing (h).

- Accelerate data collection
- Standardize database
- Fast-track discovery

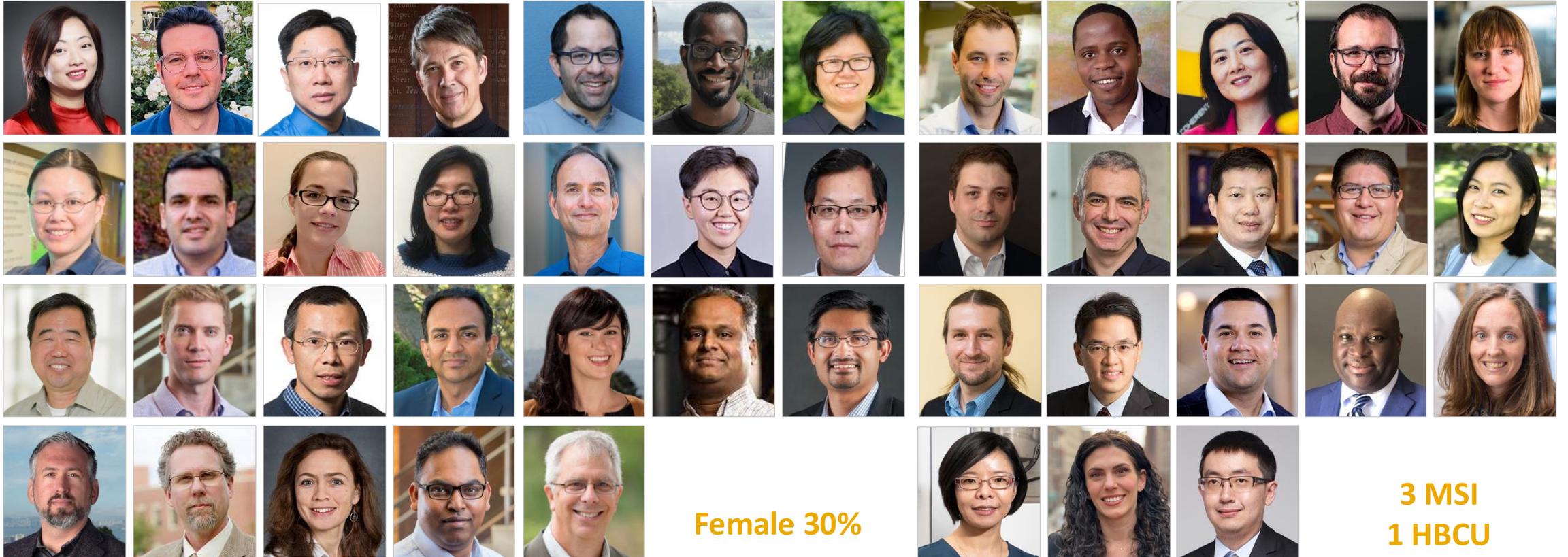
# ESRA Core Team



<https://energystoragera.org/>

## 3 National Laboratories

## 12 Universities

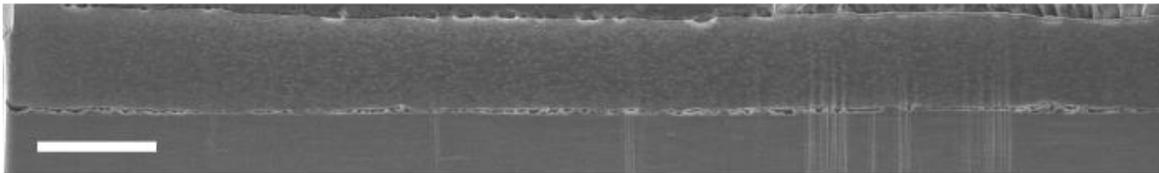


Female 30%

3 MSI  
1 HBCU

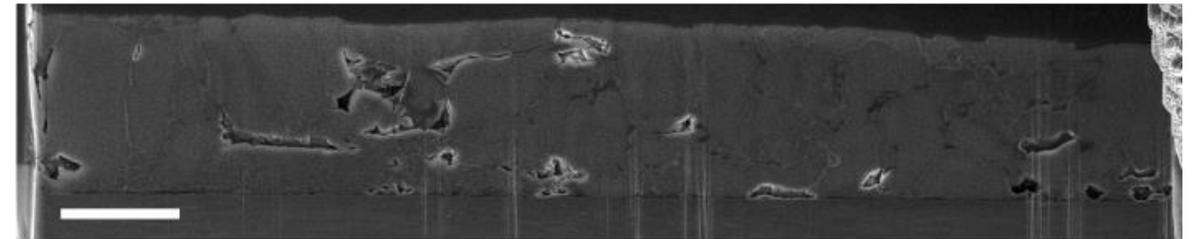
# Analysis of Na Metal Deposition and Stripping

(a) 1 M NaPF<sub>6</sub> in DME



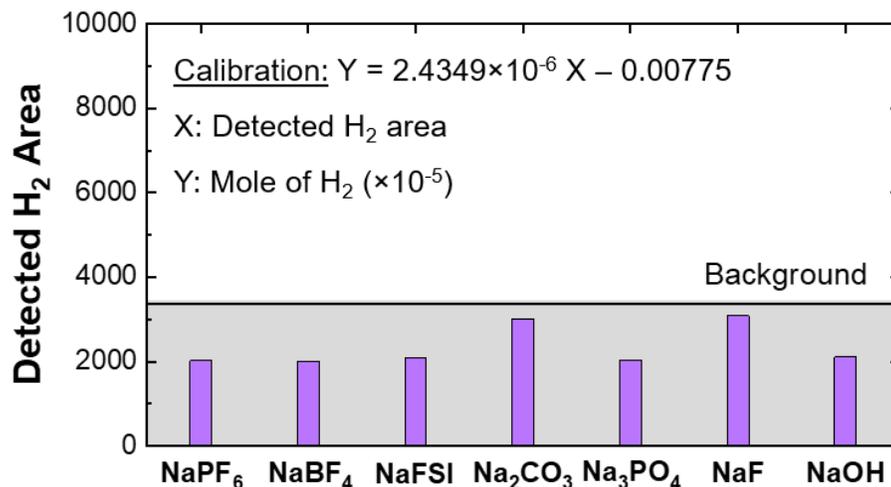
180 kPa

(b) 1 M NaPF<sub>6</sub> in EC:DMC (1:1)



250 kPa

The sodium was plated at 0.5 mA/cm<sup>2</sup> for 1 mAh/cm<sup>2</sup> on Al foil. The images are acquired under 5kV voltage and 0.2 nA current using a TLD detector. The scale bars are 10 μm.



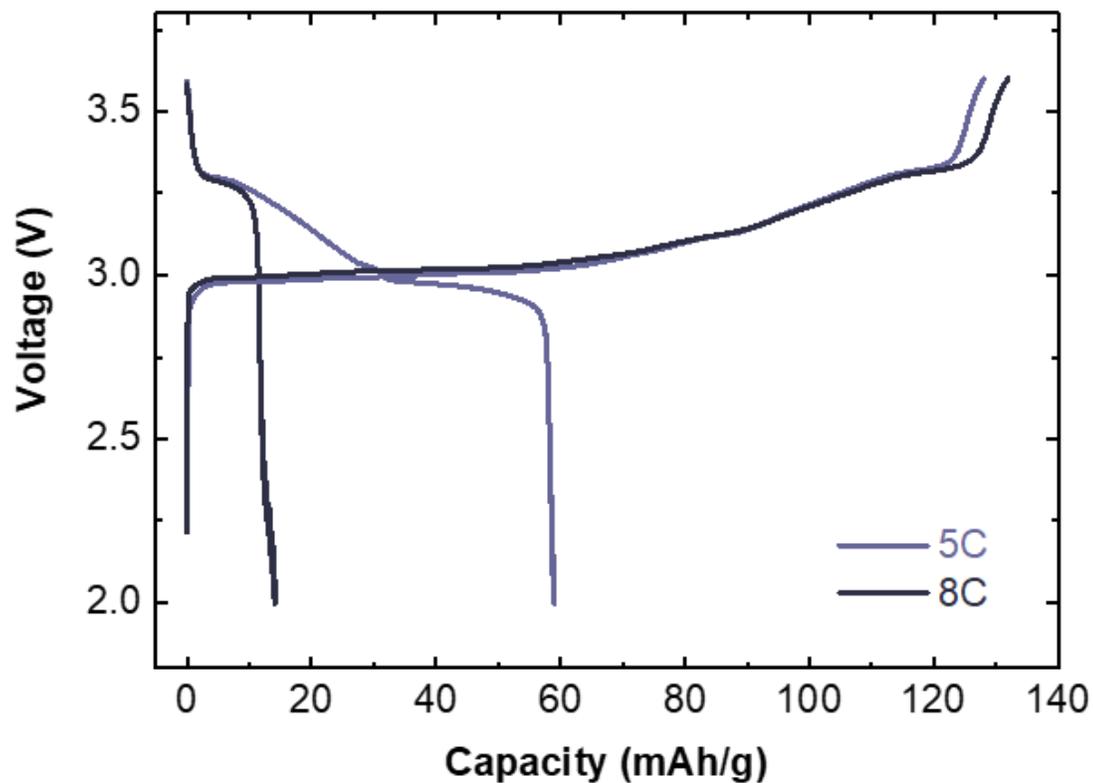
Standard	Detected H <sub>2</sub> Area
NaPF <sub>6</sub>	2025
NaBF <sub>4</sub>	2004
NaFSI	2100
Na <sub>2</sub> CO <sub>3</sub>	3013
Na <sub>3</sub> PO <sub>4</sub>	2037
NaF	3127
NaOH	2115

The controlled TGC experiment on standard commercial powders showed no hydrogen generation. This test was performed using ethanol as the solvent.

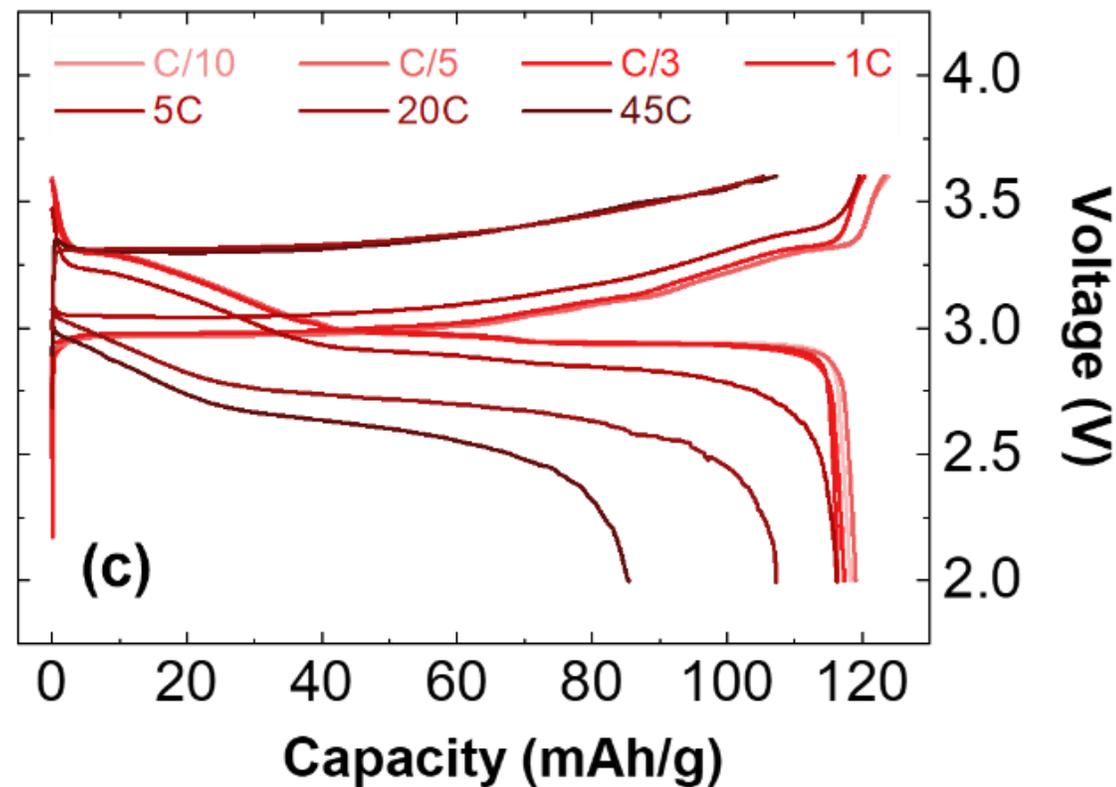
# Power of Sodium Battery

1C = 1 hour charging/ 20C = 3 min charging!

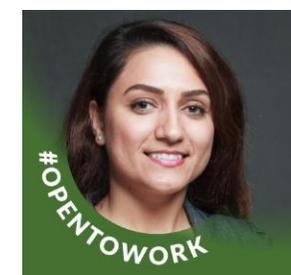
Na Metal as anode, NaCrO<sub>2</sub> as the cathode. The cells have controlled 100% excess of sodium inventory.



1M NaPF<sub>6</sub> in EC:DMC (1:1)



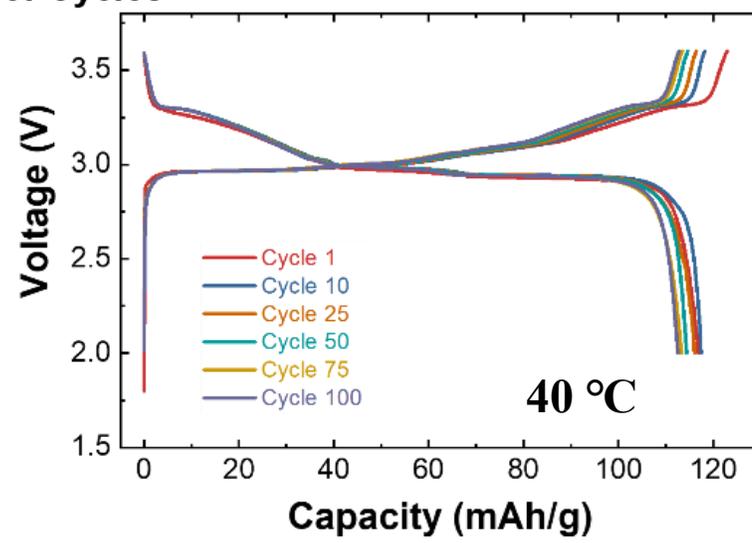
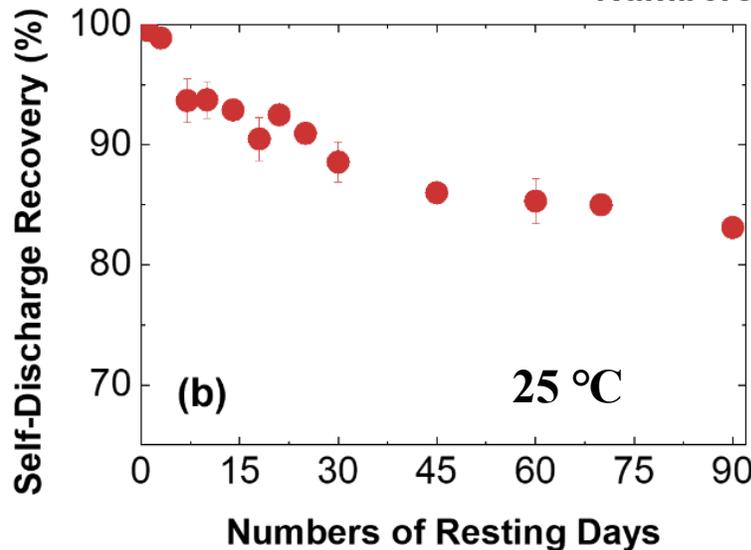
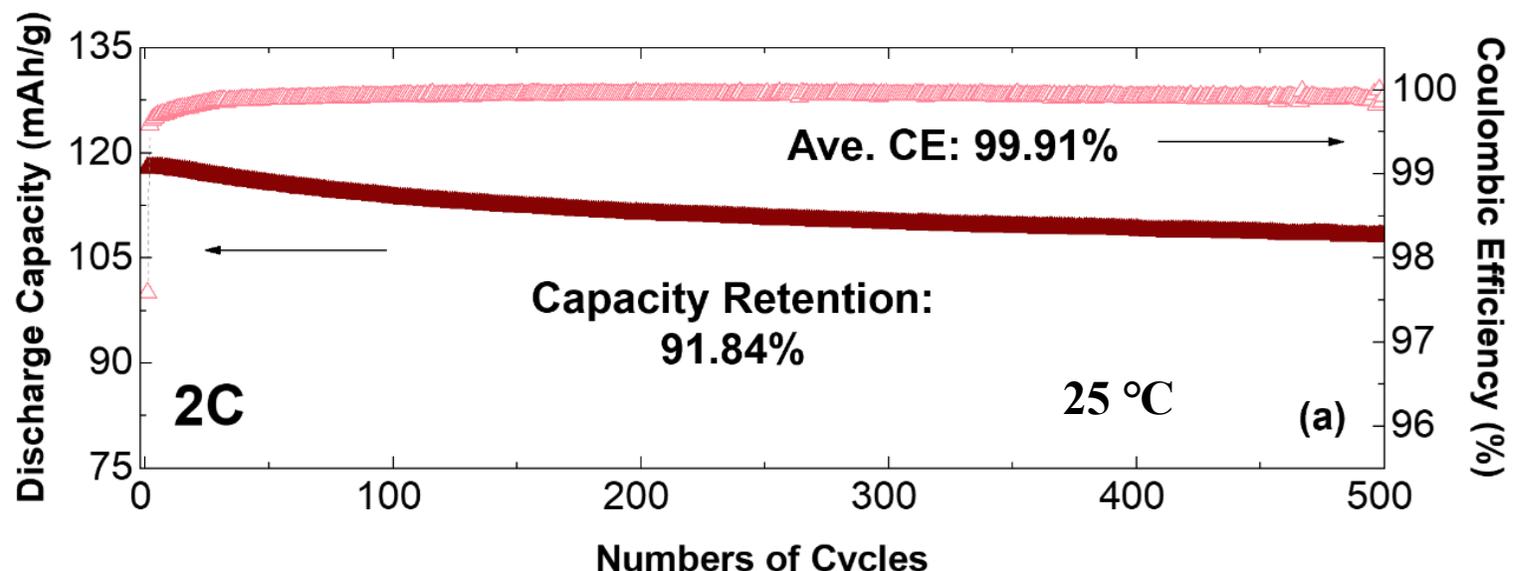
1M NaPF<sub>6</sub> in DME



Dr. Baharak Sayahpour  
(ASML)

We made the  
anode, electrolyte,  
cathode

Active work since  
my CAREER award  
in 2010



National  
Science  
Foundation

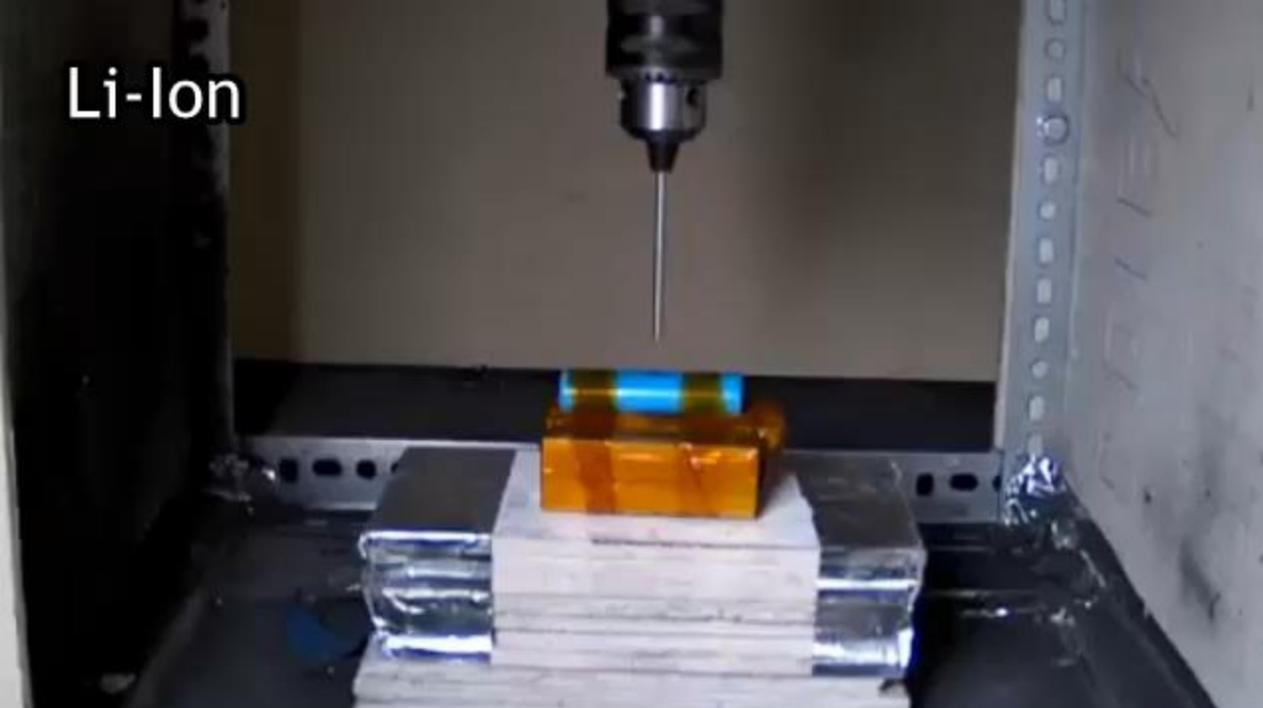
# UNIGRID's Value: Energy & Safety



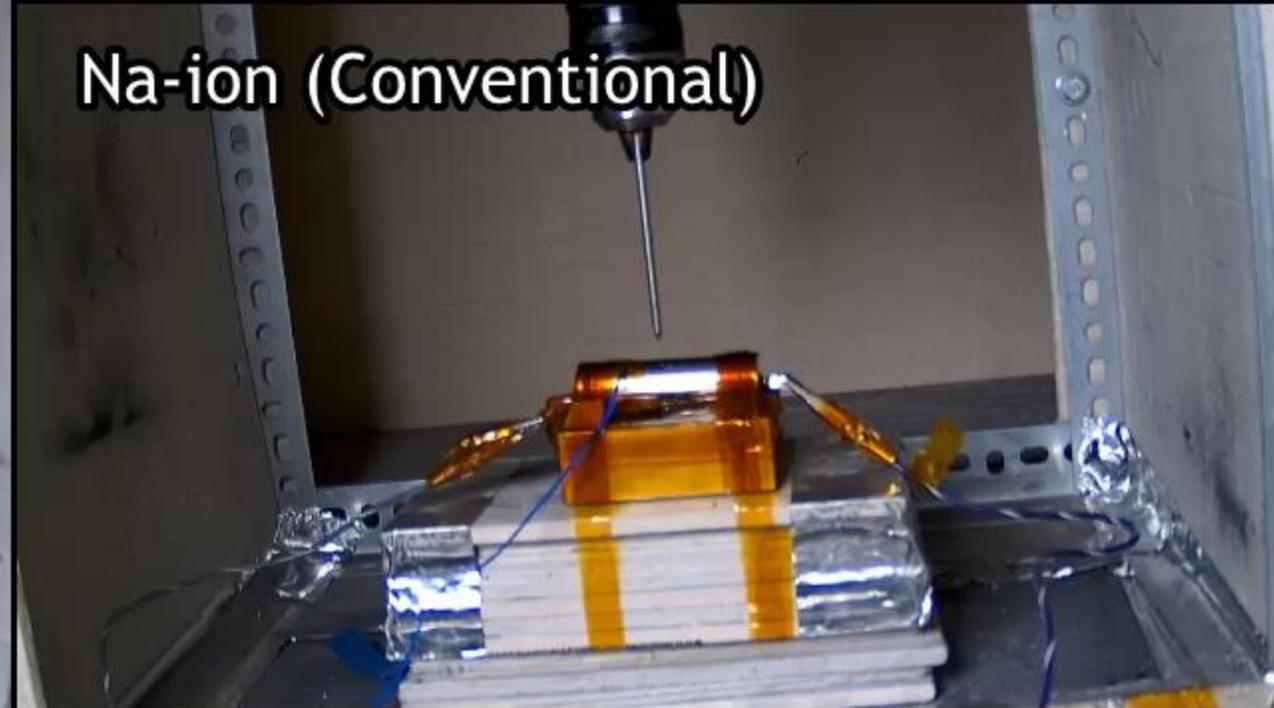
Dr. Darren Tan

Sodium Ion Battery Landscape	Key IP	Cathode	Anode	Wh/kg	Wh/L	Cycles	Market	
<b>UNIGRID</b>		Anode	Any	Alloy	180 Wh/kg	450 Wh/L	>3000	EV / ESS
		Cathode	Layered Oxide	Carbon	160 Wh/kg	200 to 300 Wh/L	>3000	EV / ESS
		Cathode	Layered Oxide / PBAs	Carbon	160 Wh/kg	—	—	EV / ESS
		Cathode	Symmetric Prussian Blue Analogues	—	20 Wh/kg	18 Wh/L	>50000	Backup Power
		Cathode	Layered Oxide	Carbon	145 Wh/kg	—	>4500	EV
		Cathode	Prussian Blue Analogues	Carbon	—	—	—	EV / ESS
		Cathode	Poly-anionic	Carbon	—	—	—	EV / ESS
		Cathode	Layered Oxide & Poly-anionic	Carbon	145 Wh/kg	180 to 300 Wh/L	>5000	EV / ESS
		Cathode	Layered Oxide	Carbon	145 Wh/kg	—	>5000	EV / ESS
		Cathode	Poly-anionic	Carbon	110 Wh/kg	—	>5000	EV / ESS
		Cathode	Layered Oxide / PBAs	Carbon	140 Wh/kg	—	>4000	EV / ESS
		Separator	Layered Oxide	Carbon	—	—	—	ESS
		Cathode	—	Carbon	140 Wh/kg	180 to 300 Wh/L	>1000	ESS
		Cathode	—	Carbon	160 Wh/kg	—	>2000	EV / ESS

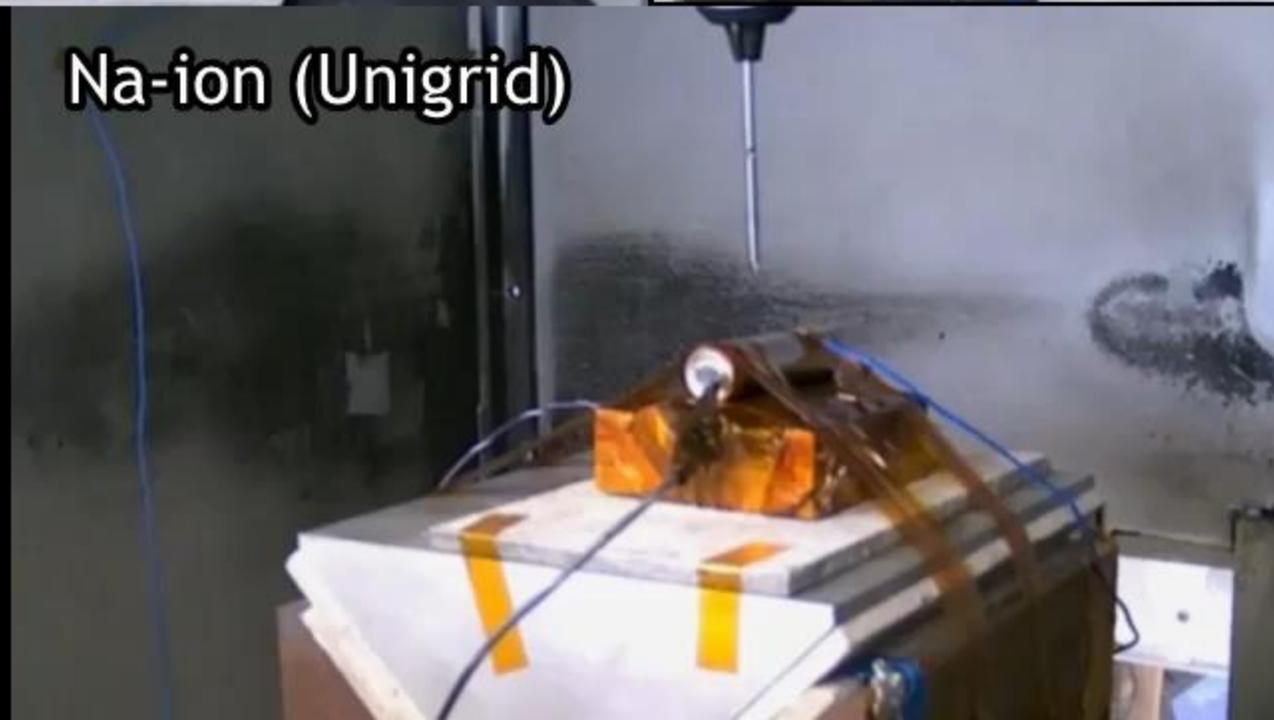
Li-Ion



Na-ion (Conventional)



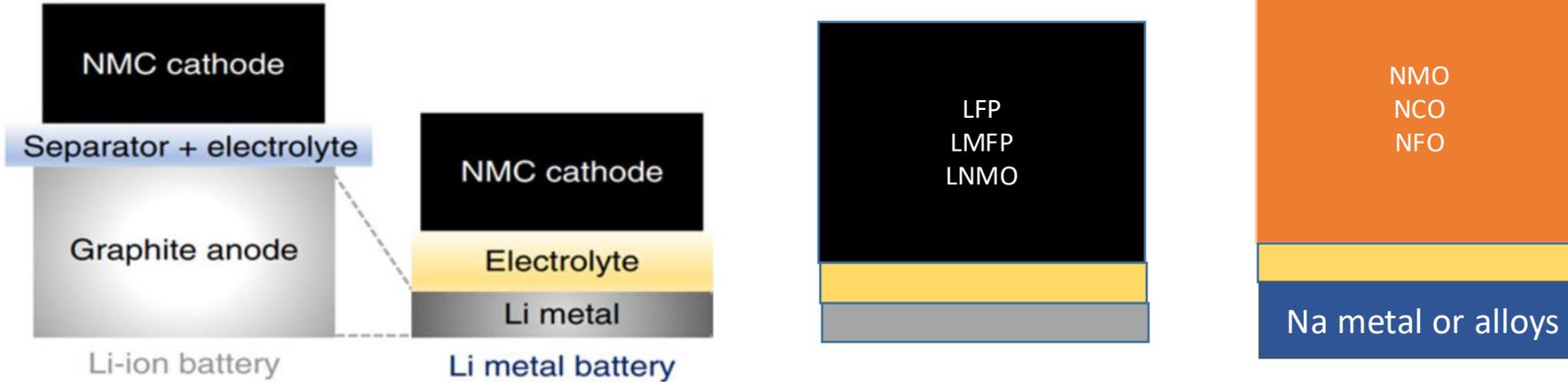
Na-ion (Unigrid)



# All Solid-State Batteries – Platform Technology

## High-Energy-Density and Safe Batteries

### with Solid-State Electrolyte



**Energy Density > 500Wh/kg**

Conversion type Cathodes

Metal Anodes

Ultra Thin Separator

### Safety

Particularly for Oxides Sulfides ?

Polymers X

**Fluorine - Free Chemistry**

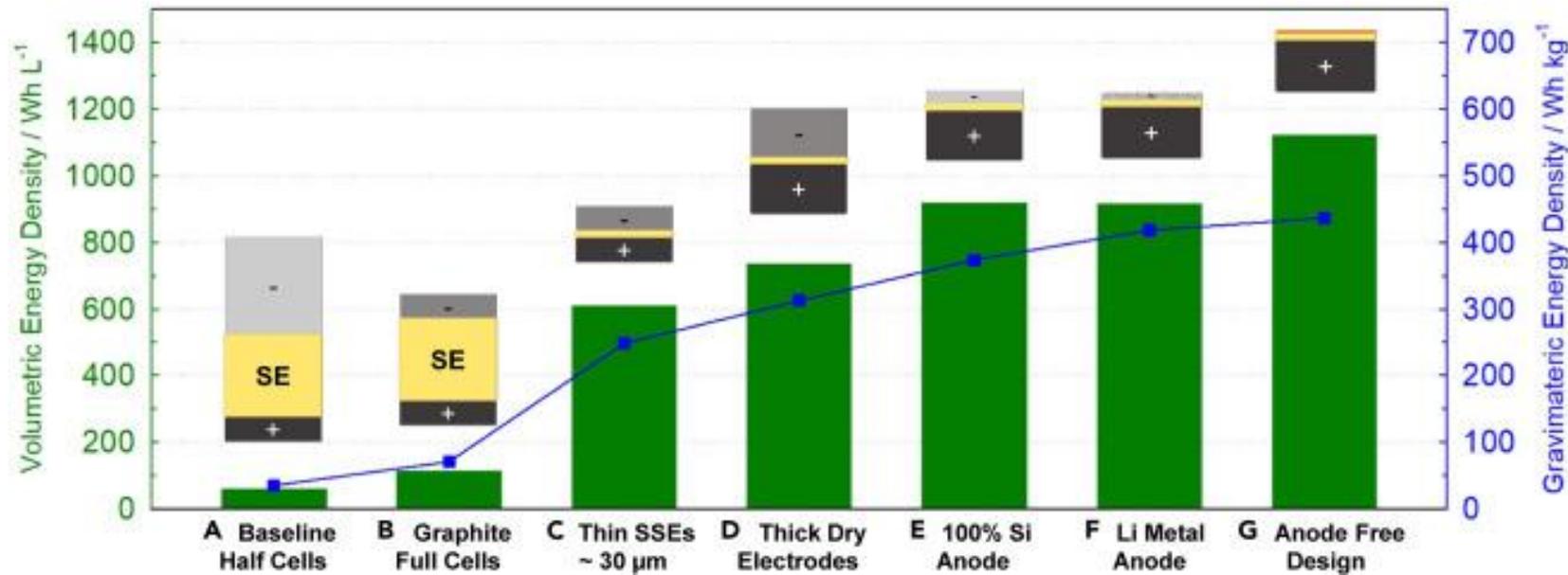
**Stackable Design**

**Dry Processing**

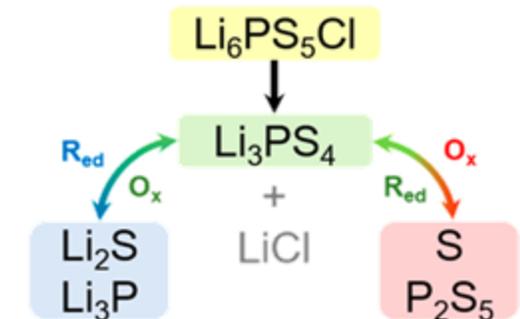
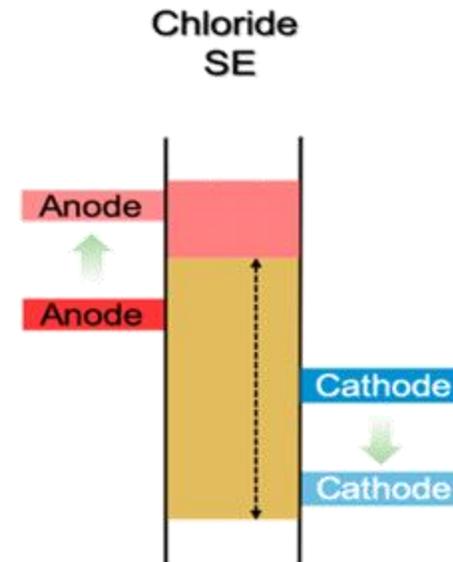
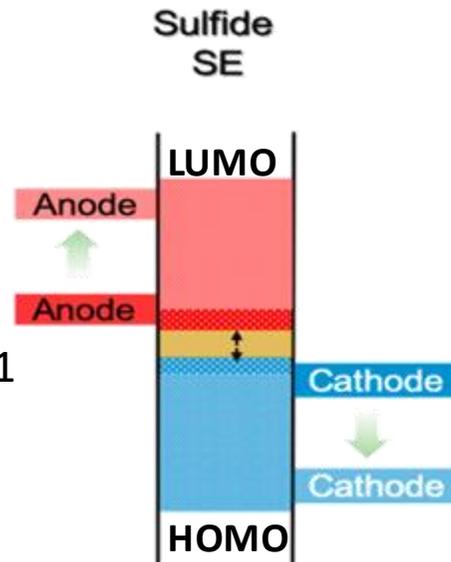
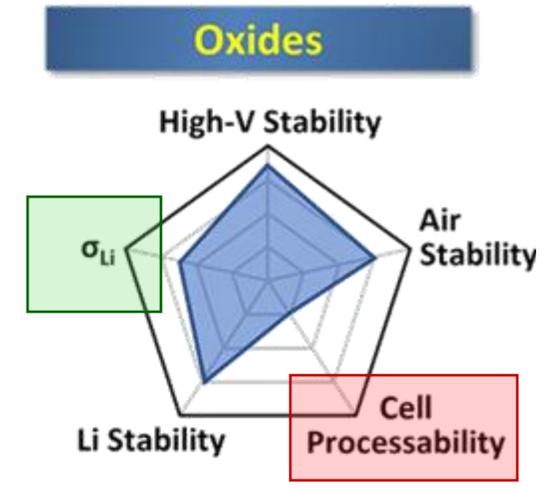
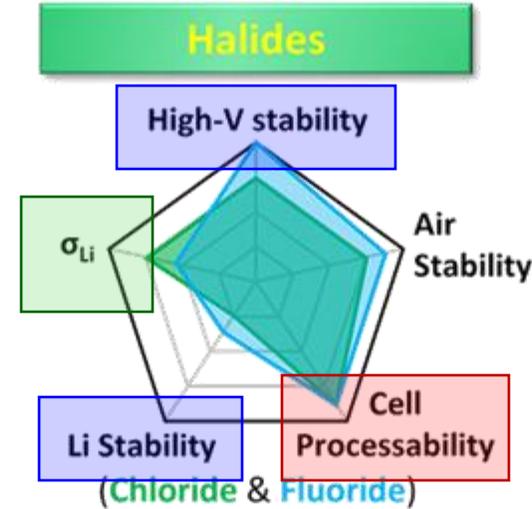
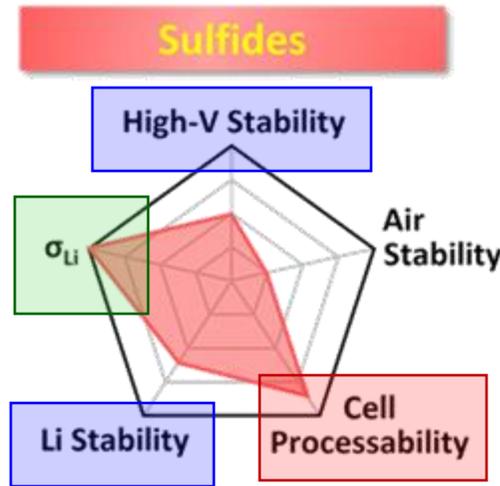
**Ultralong Cycle Life**

**Wider Operation Temperature**

**Enable Conversion Chemistry**



# Materials Selection: Inorganic Solid-State Electrolytes



## 1. Ionic conductivity

- All  $> 10^{-3} S cm^{-1}$

## 2. Processibility

- Young's modulus  $\downarrow$
- Synthesis temperature  $\downarrow$

## 3. Solid electrolyte interphase (SEI)

- Ionic conductive  $\uparrow$
- Electronic conductive  $\downarrow$

### □ $Li_6PS_5Cl$ (LPSCI)<sup>[2]</sup>

- Stable SEI against Li
- Compatible with LBO-coated NCM811

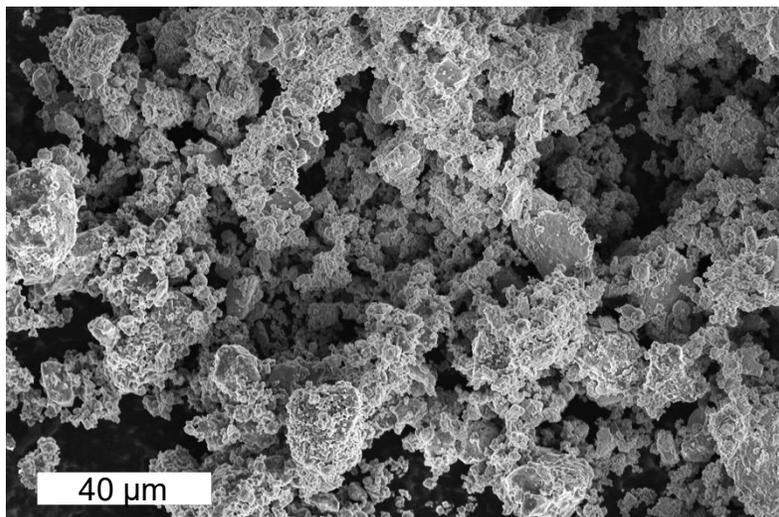
### □ Chlorides

- Good oxidation stability

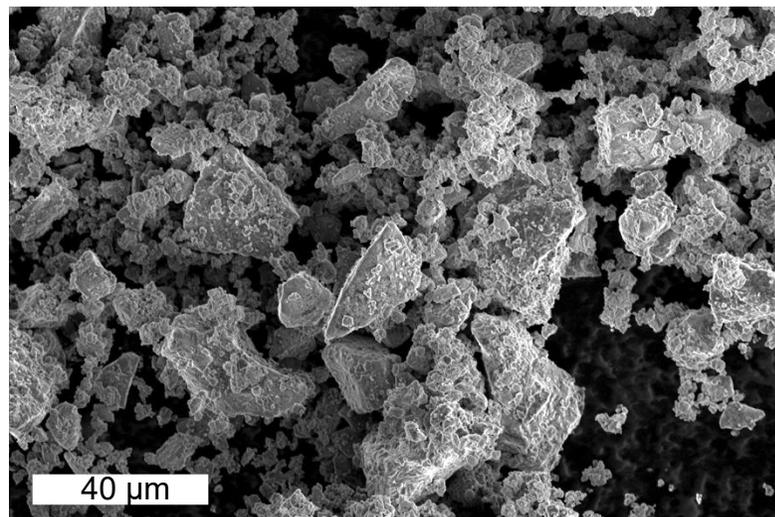
## • Air Stability? – Dry Room Compatibility

# Why do We Choose $\text{Li}_6\text{PS}_5\text{Cl}$ – Metric Ton Quantity

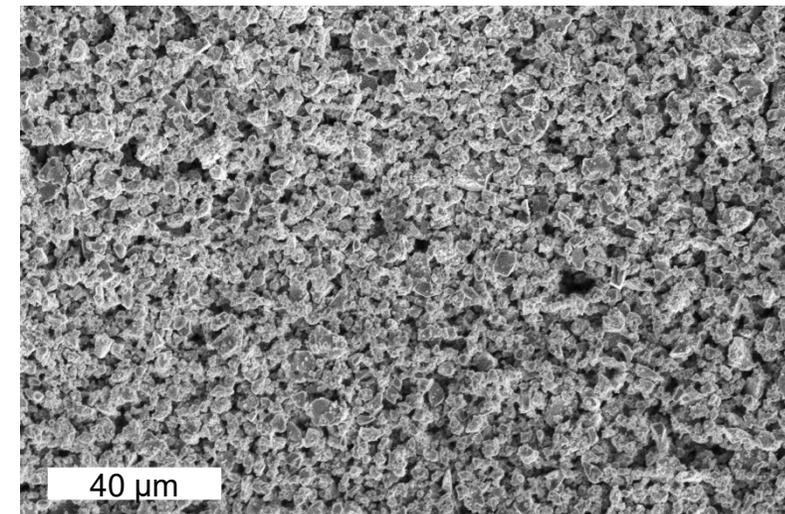
USA Supplier 1:



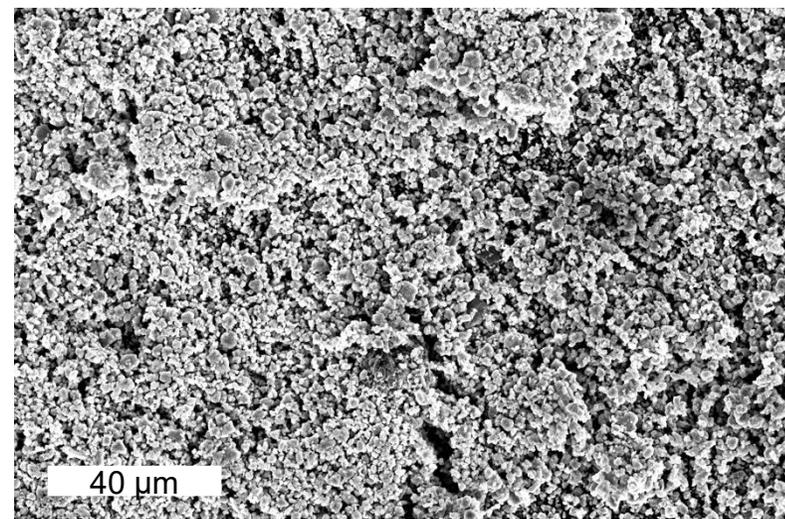
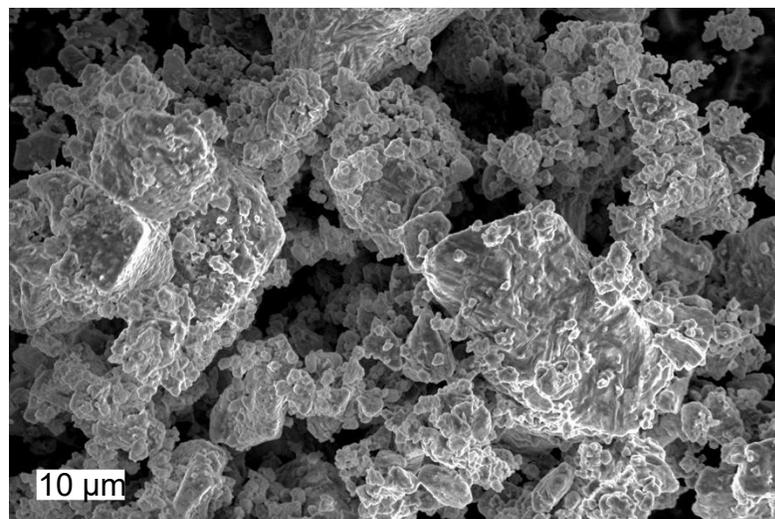
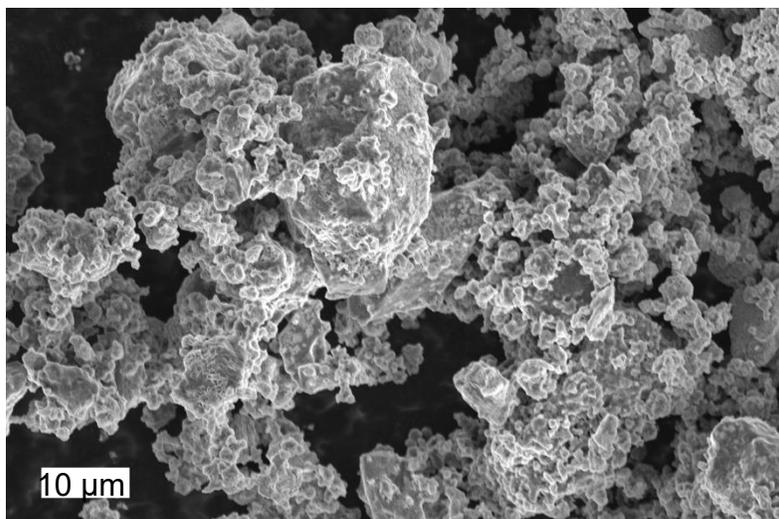
USA Supplier 2:



Japan Supplier 1



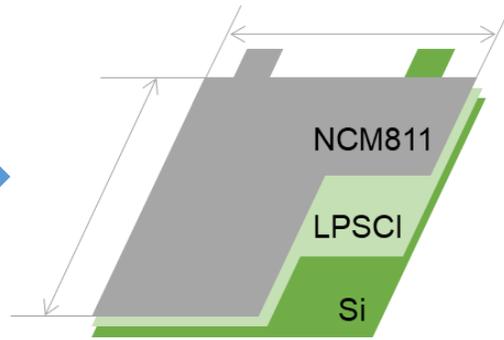
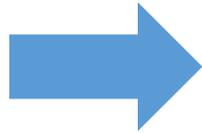
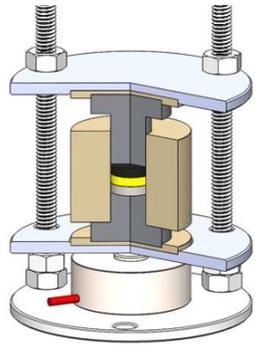
(A)



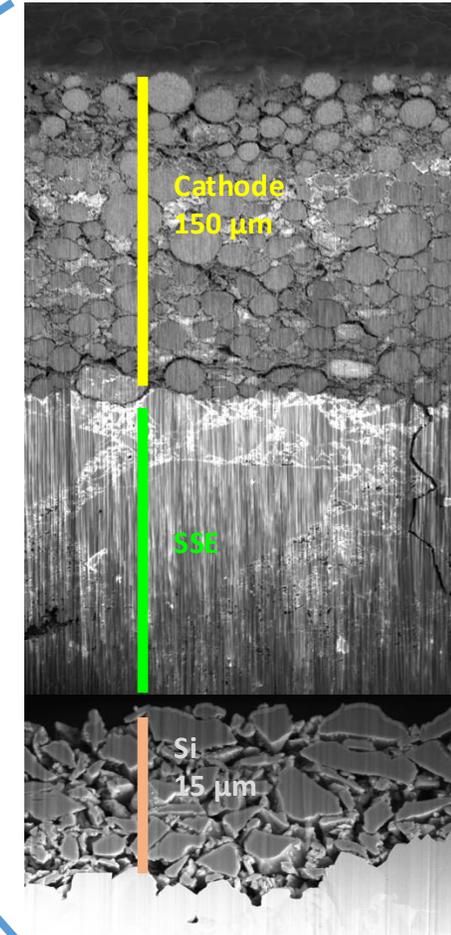
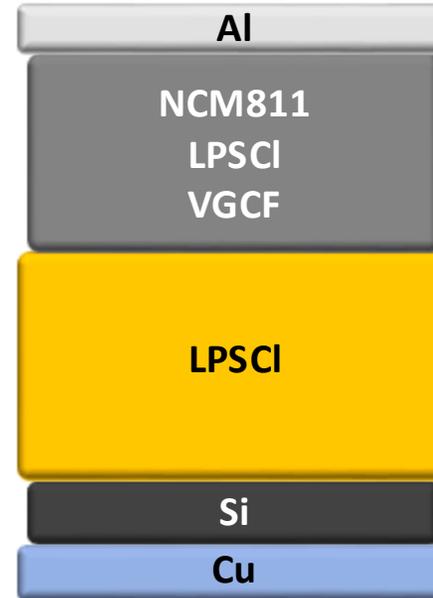
(B)

# Defining Cell Configuration

LGES-UCSD Frontier Research Laboratory



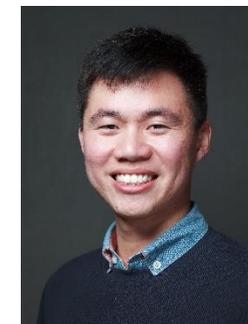
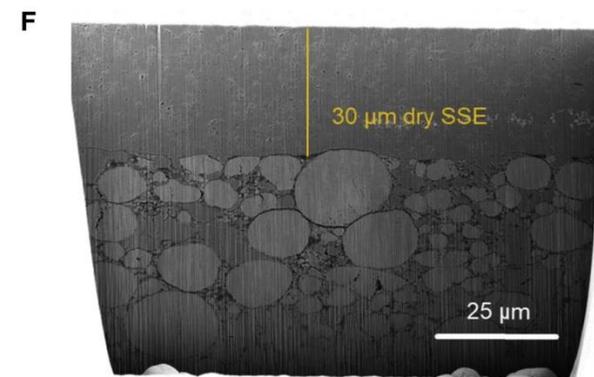
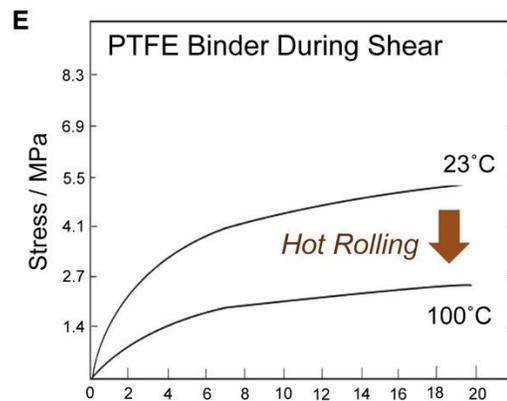
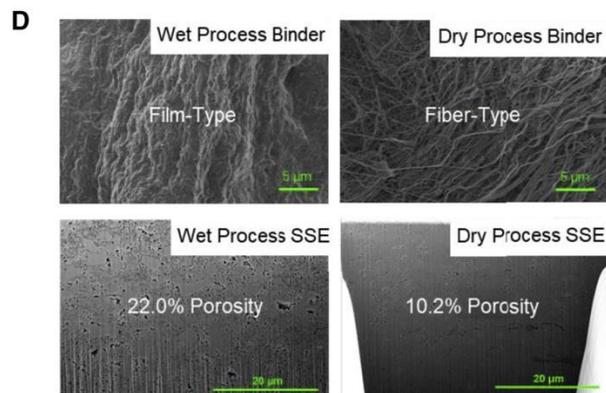
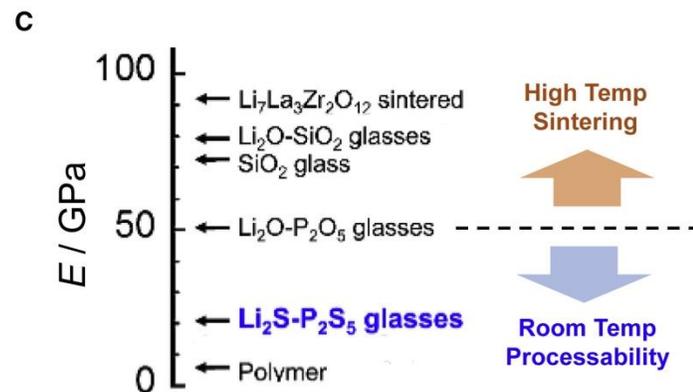
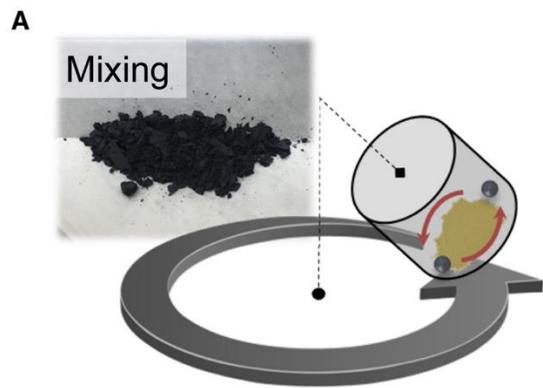
Requirements:	Pellet Type	Pouch Type
SSE Thickness	~ 700 $\mu\text{m}$	< 100 $\mu\text{m}$
Areal Loading	< 2 $\text{mAh cm}^{-2}$	4-6 $\text{mAh cm}^{-2}$
Cell Size	< 1 $\text{cm}^2$	> 10 $\text{cm}^2$
Stack Pressure	~ 50 MPa	< 5 MPa
Layers	1	$\geq 1$



- LPSCI is dry room compatible → Ready for pouch cells
- Setting key parameters for pouch demonstration based on  $\mu\text{Si}$  | LPSCI | NCM811



Single layer all-solid-state pouch cell



Dr. Darren Tan



Dr. Jihyun Jang

Funded by

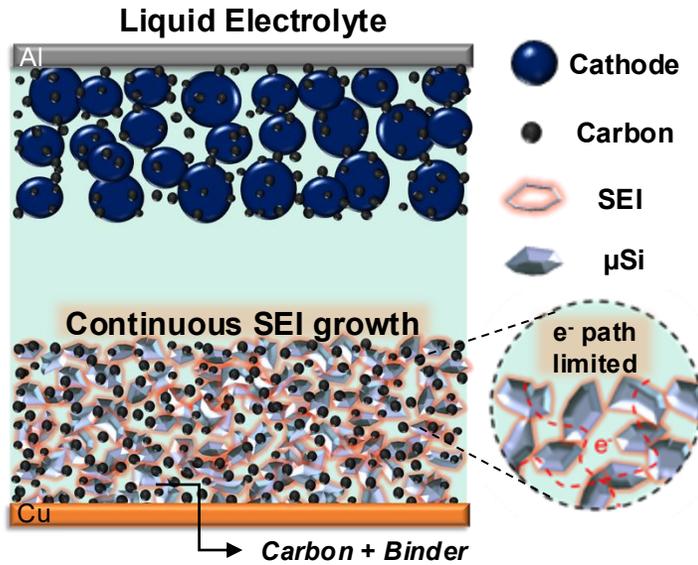


LGES-UCSD Frontier Research Laboratory

# All Solid-State Battery with Pure Si Anode

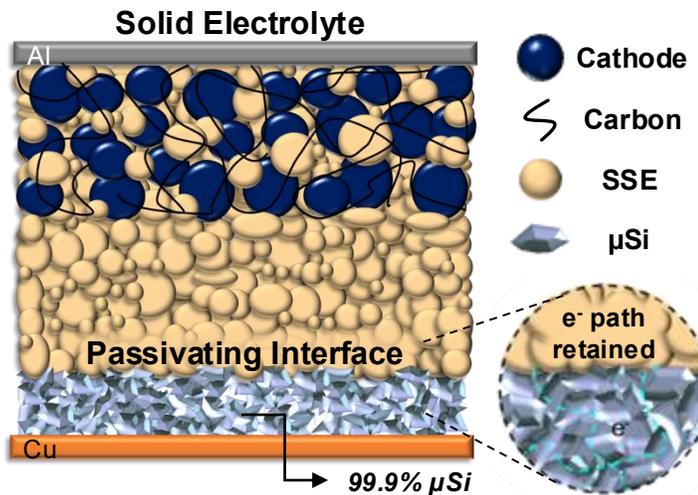
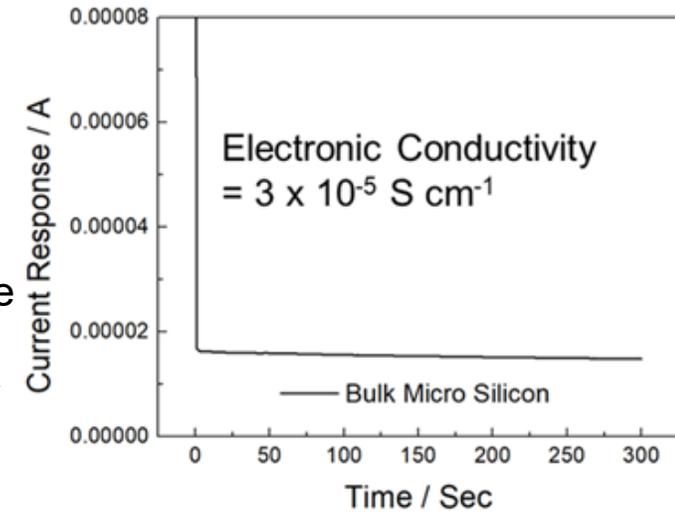


Dr. Darren Tan  
CEO of UNIGRID



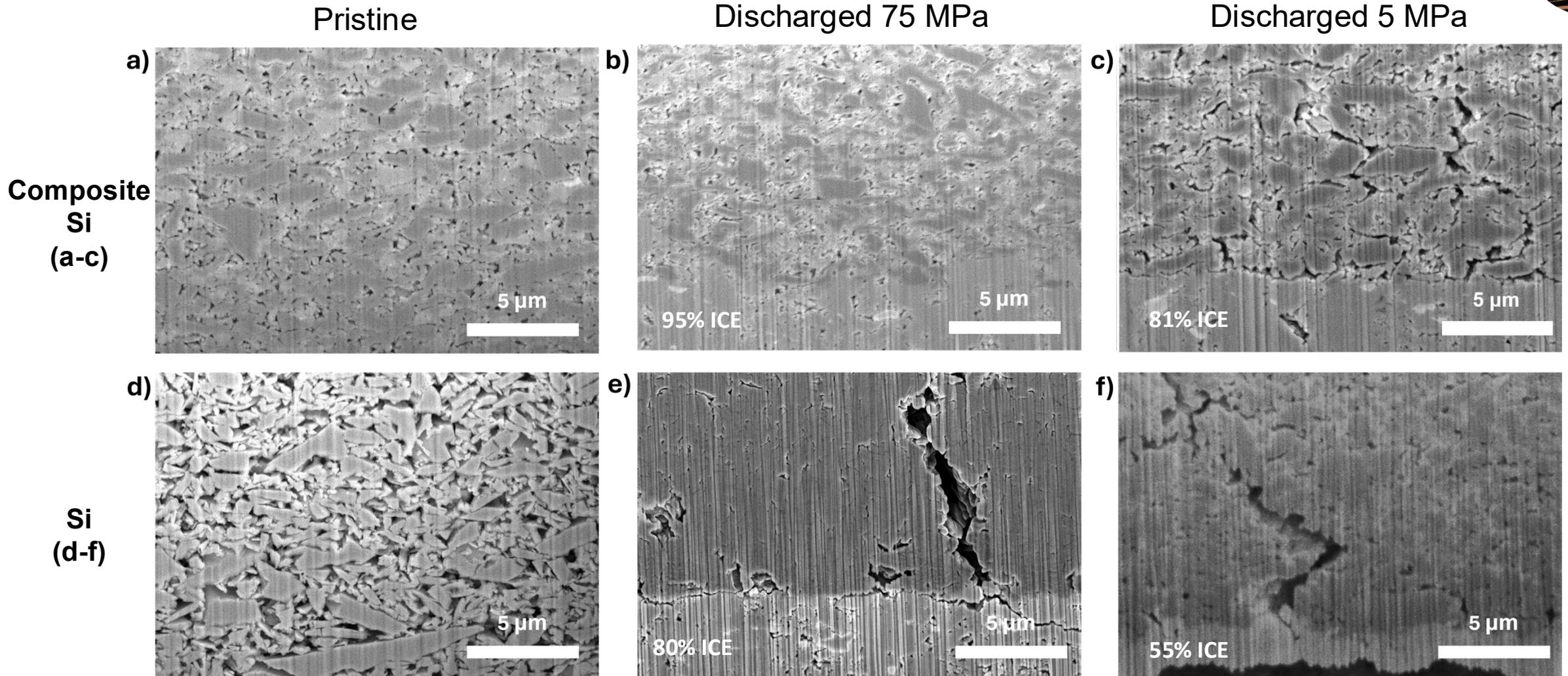
## Silicon in Liquid

- Continuous SEI Growth
  - Trapped Li-Si accumulation
  - Poor calendar life / self discharge
- Excess carbon + binder (20-40%)
  - Poor specific / volumetric energy





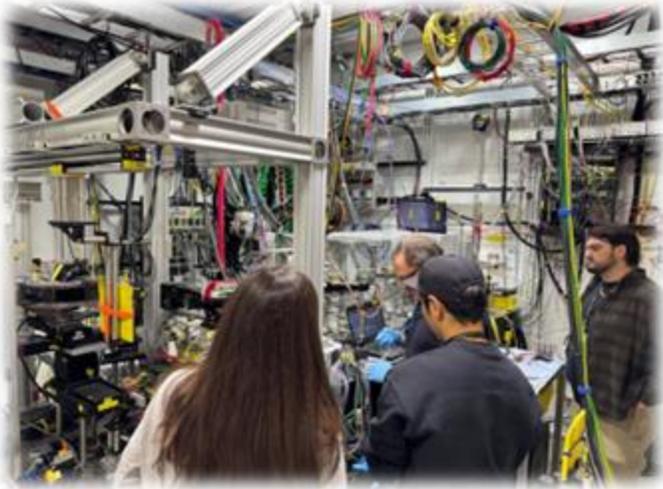
# Morphology Impact on Stack Pressure



- Si particle morphology in composite anode sustained after cycled regardless of stack pressure (Fig a-c)
- Pure Si morphology highly dependent on stack pressure (Fig. d-f)

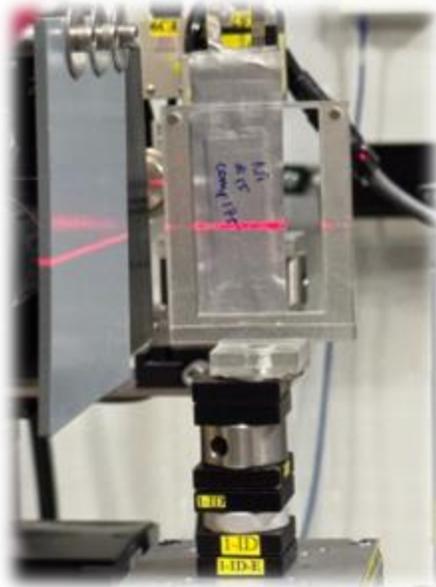
# APS-U XCT experiment @ 1-ID (Nov 8-11, 2024)

Thanks! John Okasinski and Andrew Chihpin Chuang



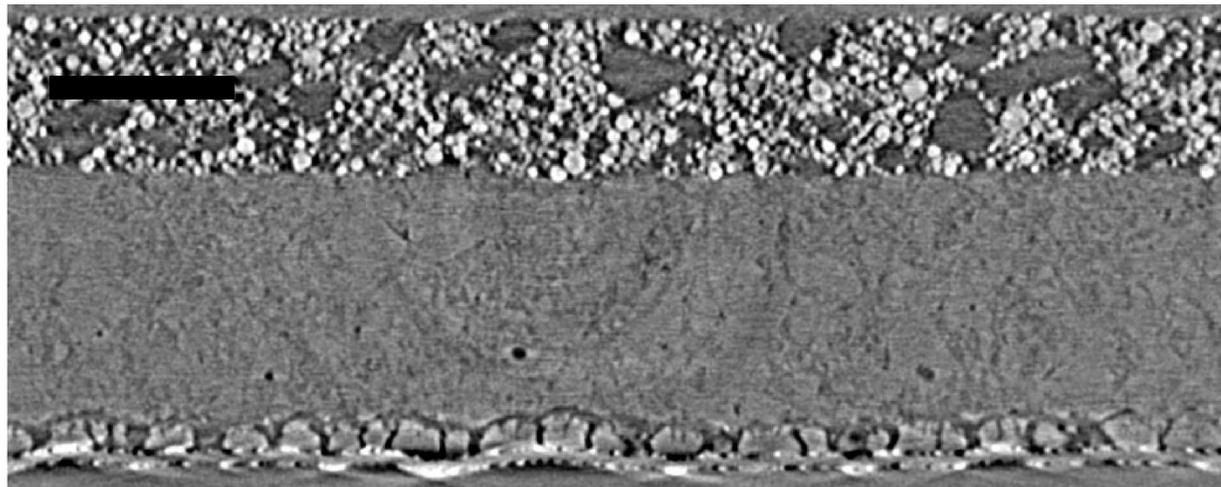
## Experimental conditions

- 52 keV, fly scan (~10 min/scan), FOV 1 x 1 mm<sup>2</sup>
- **60 tomography scans taken – 1.5 TB**
- **Samples**
  - *Ex-situ* Pellet cell
  - ASSB pouch cells
  - *Operando* pellet-type cell holder



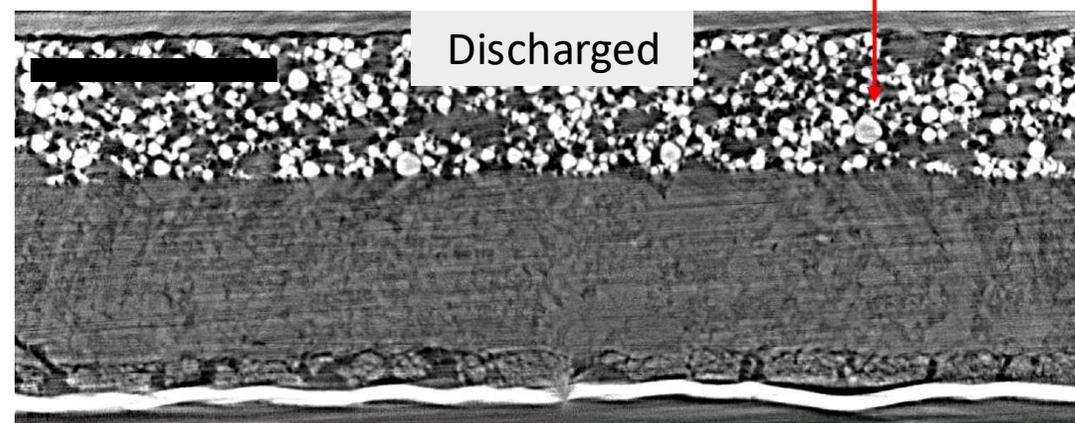
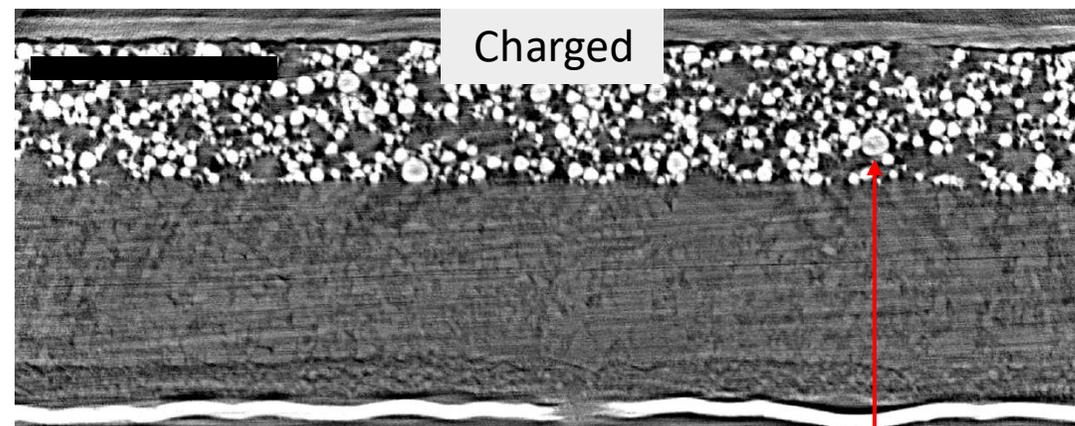
# ASSB Pouch cells “preliminary” results from APS-U

X Synchrotron Source

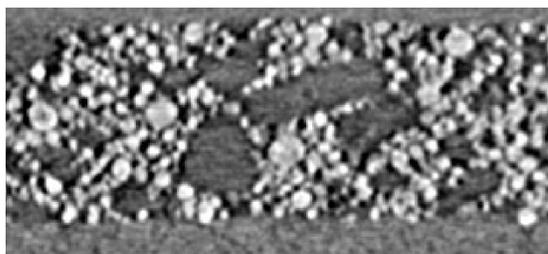


“Advanced” Photon Source – U

Same cell, same spot – *in-situ*



X Source



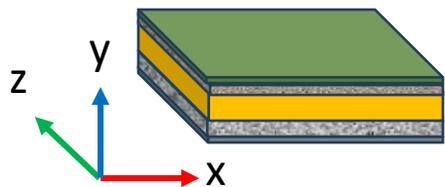
vs.

APS-U

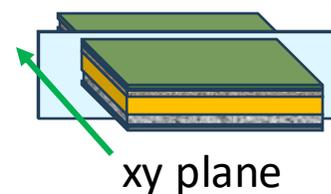
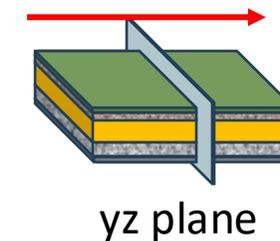
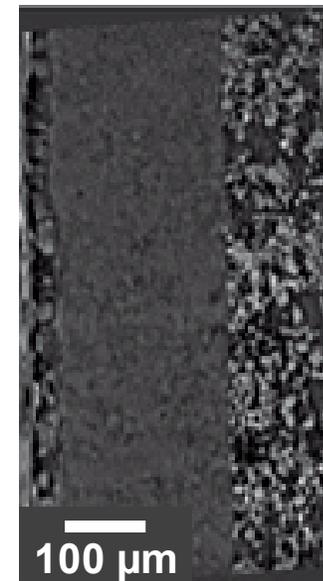
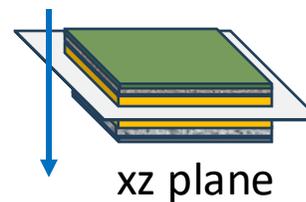
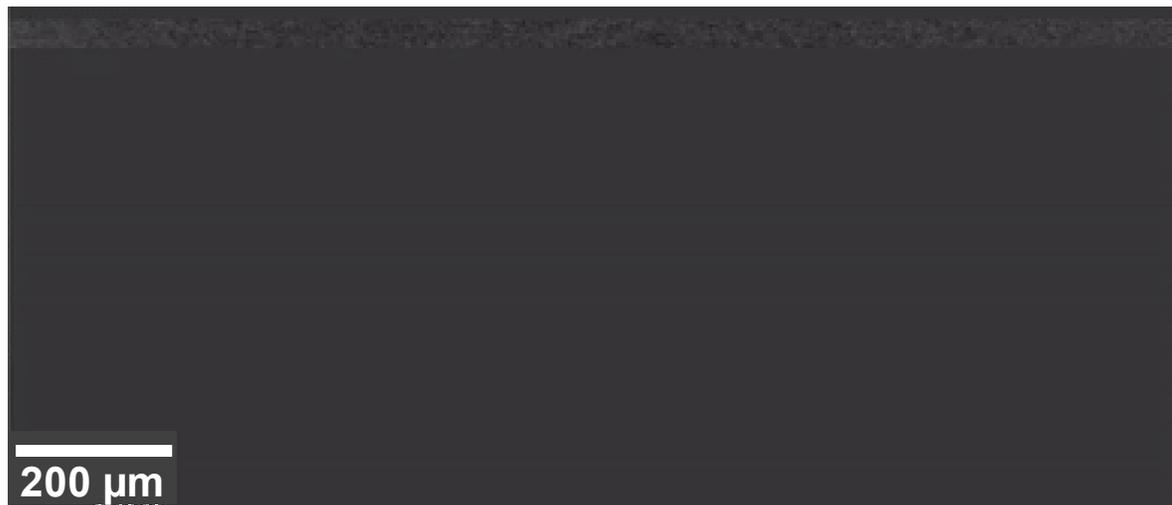


Unpublished data

Scale bar: 200  $\mu\text{m}$



# X-Ray Tomography of Cycled ASSB Pouch Cell



- Flat and intimate contact between cathode and solid electrolytes
- Wavy Current Collector
- Si mud- cracking captured in operando

## Tomography condition

- 10X lens / 35keV / Absorption contrast / 720 slices

C.-J. Huang, Y. S. Meng, *et al.*, *ACS Energy Letters*, **2025**, *10*, 3459-3470.

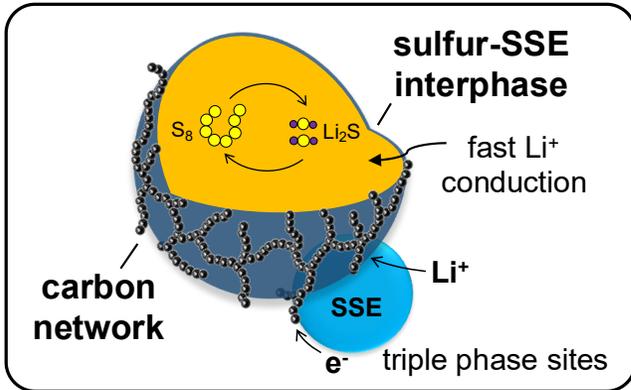
# Li-S Cathode Development



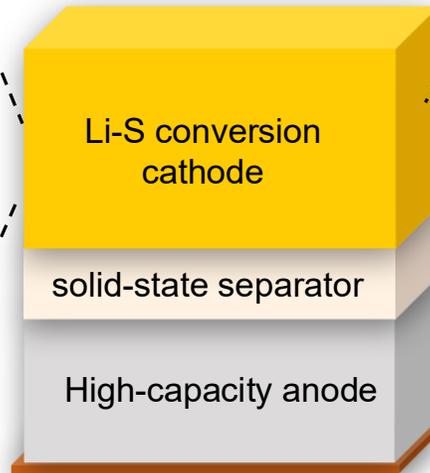
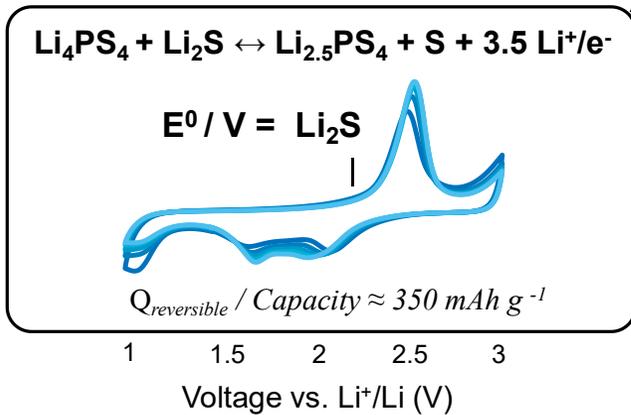
Dr. Ashley Cronk  
NSF Fellow

- Critical cathode design parameters to enable high utilization and practical operation at RT

## Conductive Interfaces

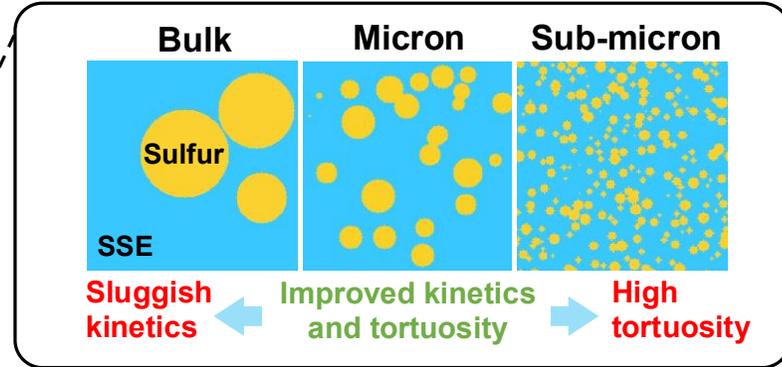


## Redox-Active SSE

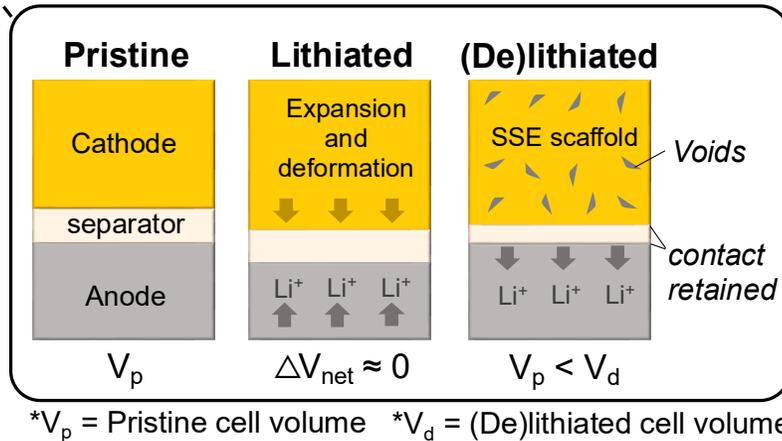


**High Energy Density  
All-Solid-State Battery**

## Tailored Particle Sizes



## Cell Level Pressure Alleviation

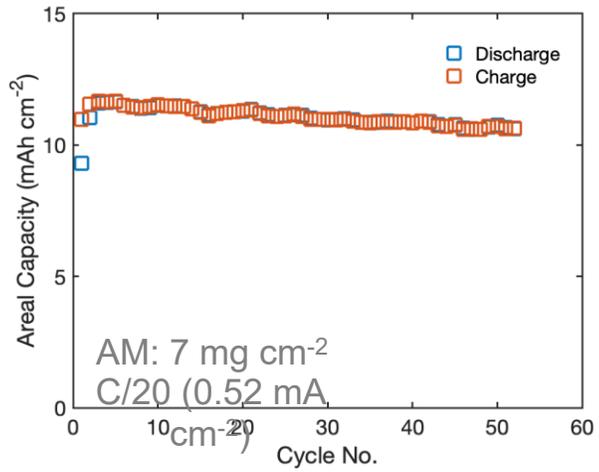
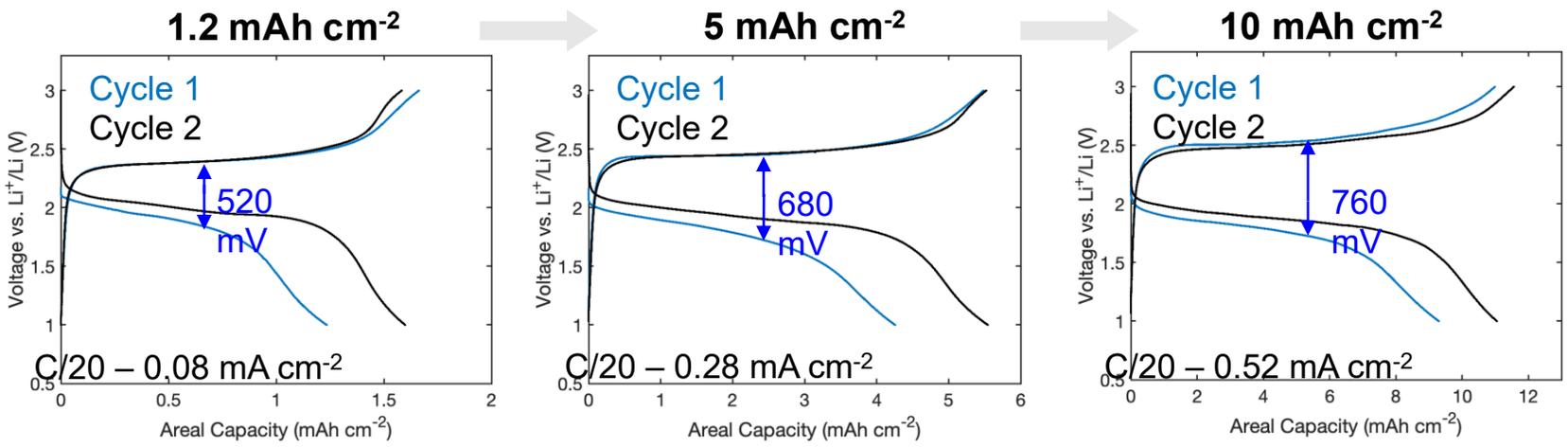


# Realizing High Areal Capacity Lithium Sulfur SSB

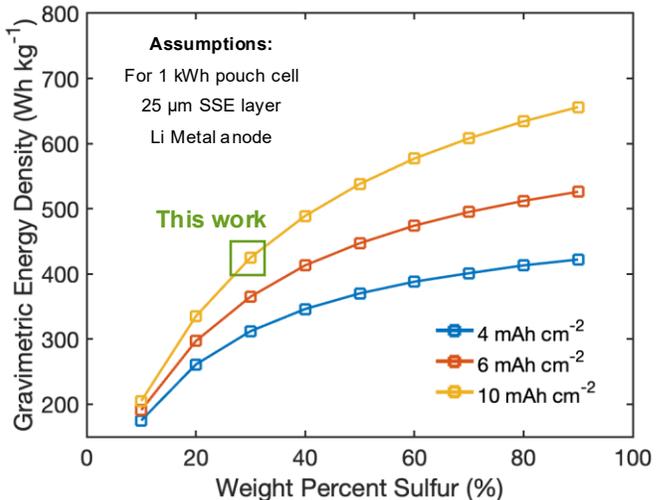
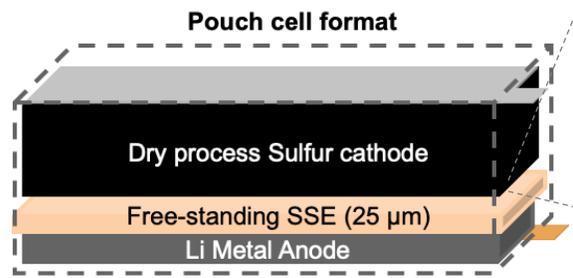
LGES-UCSD Frontier Research Laboratory

Our composite design enables > 10 mAh cm<sup>-2</sup>

Stable cycling at 10 mAh cm<sup>-2</sup>



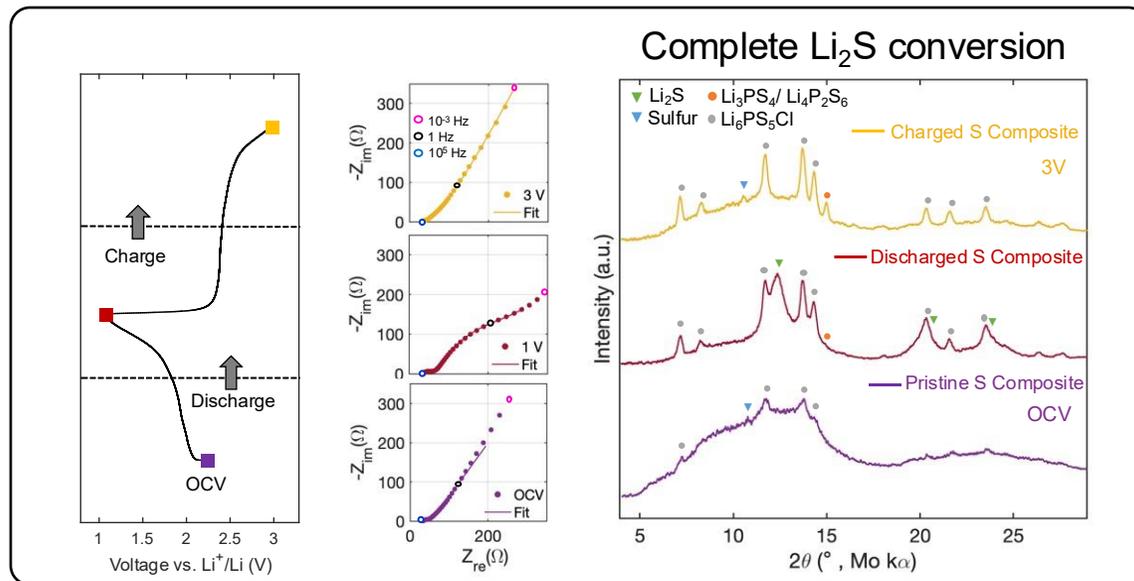
Estimated gravimetric energy density



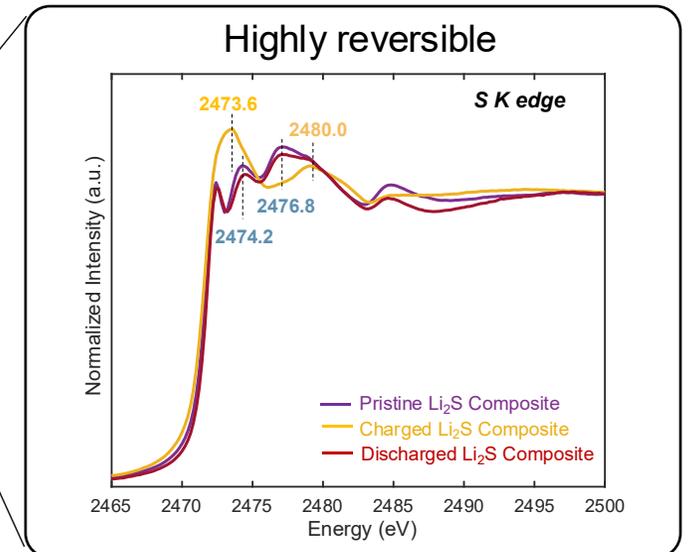
- ✓ This work ~ 415 Wh kg<sup>-1</sup>
  - Room for improvement by increasing S wt. %
  - At 10 mAh cm<sup>-2</sup>, limited by Li Metal CCD
- But we can solve this by Lithiated Si !!!

# A reversible solid-state Li-S cathode

## Sulfur system

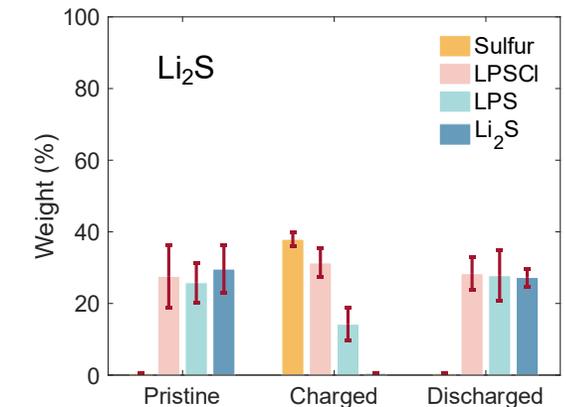
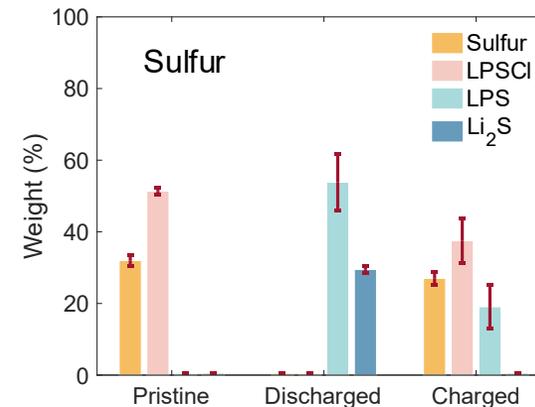
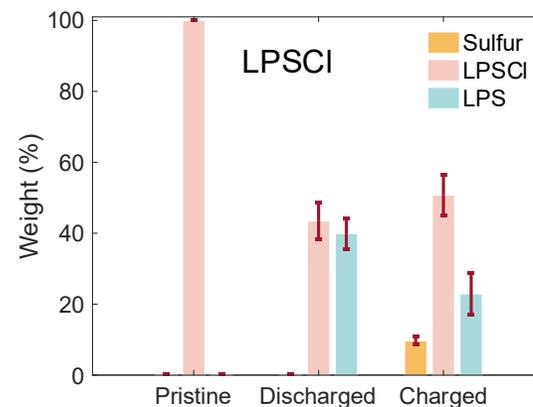


## $\text{Li}_2\text{S}$ system



Linear combination fitting of XAS results confirms reversible behavior

➤ LPSCI contributes capacity through LPS and sulfur formation



# Remaining Challenges

## Precursors

Li<sub>2</sub>S price needs to come down by 5X -10X  
SSE particle size control must be done

## Processibility

Dry room compatibility - yes!  
Dry processing – at scale!!!

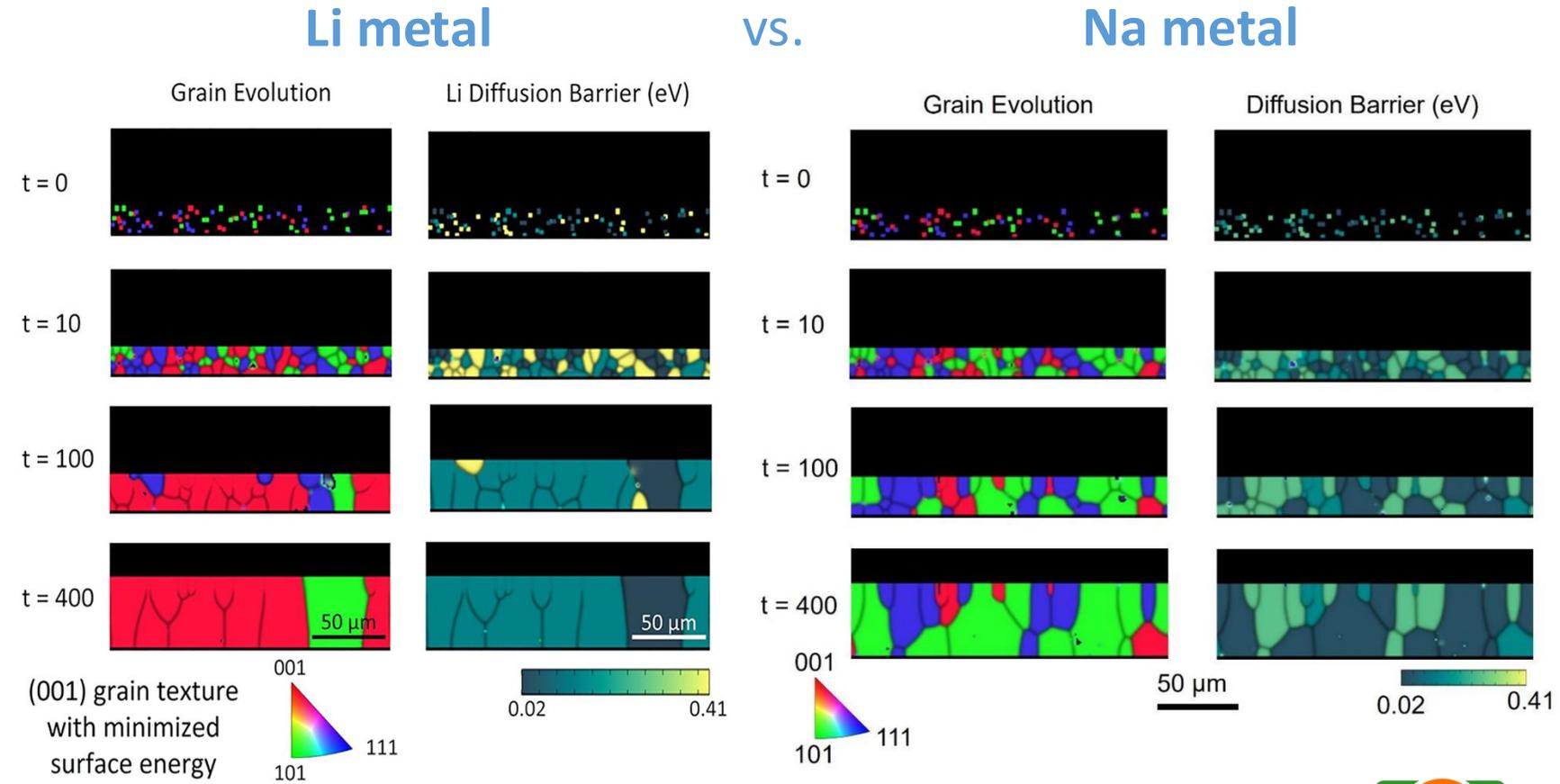
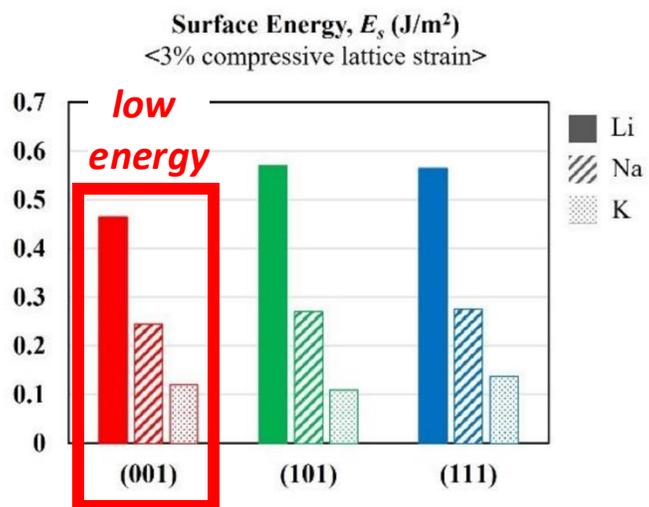
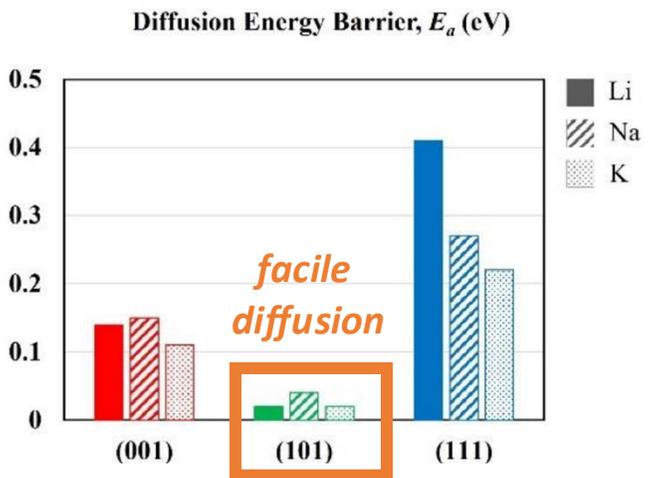
Pressure reduction from 100MPa – 50MPa – 5MPa  
Design SSB component and architecture for 1-2MPa

## Pressure

# Thermodynamic-based Phase Field Modelling



Competition between surface energy and diffusion dictates grain growth



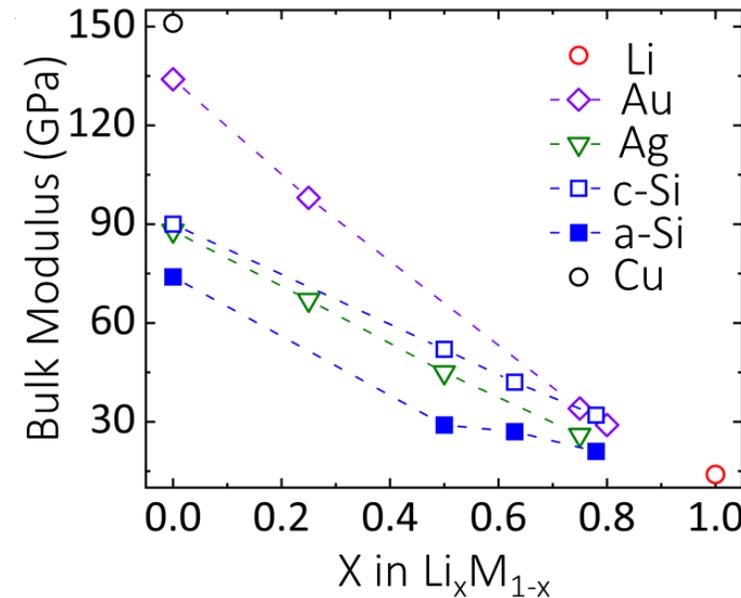
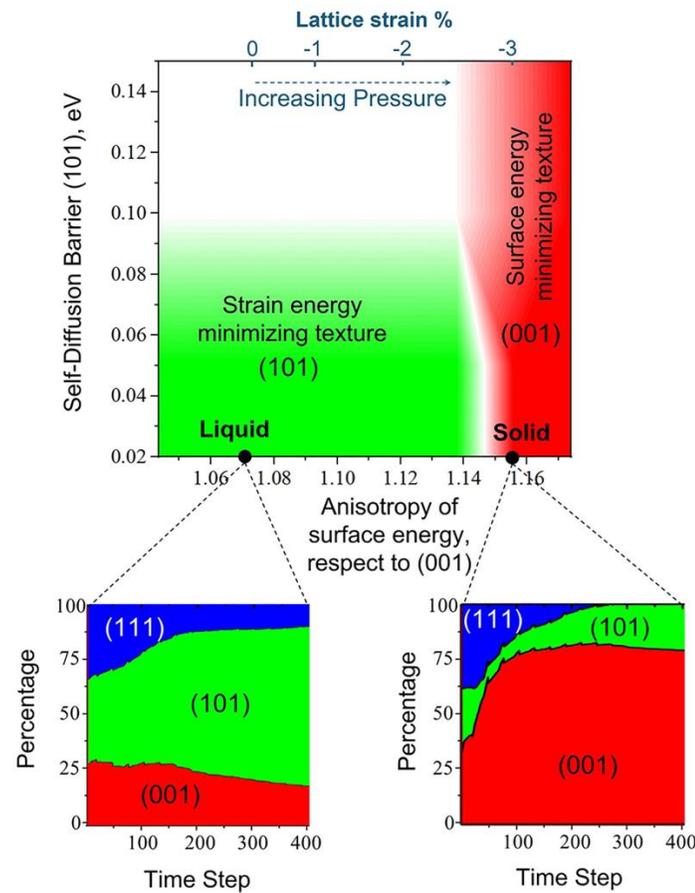
M. Zhang, \* et al., Joule 9, 101847 2025



# Minimizing External Pressure Effect for SSBs



Lattice strain at current collector interface modulates surface energy and grain growth



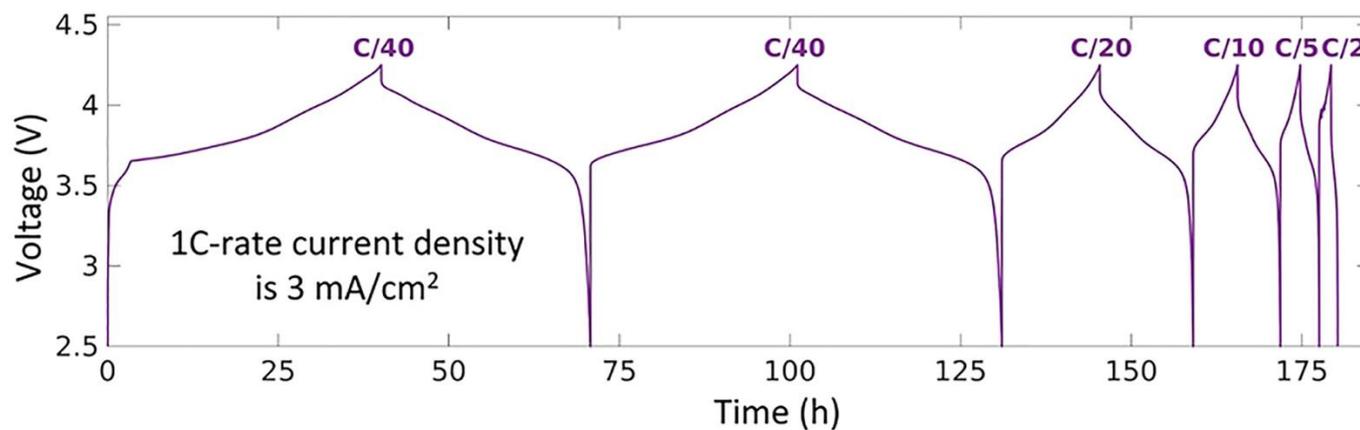
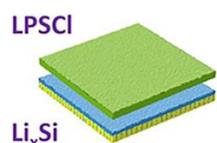
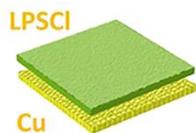
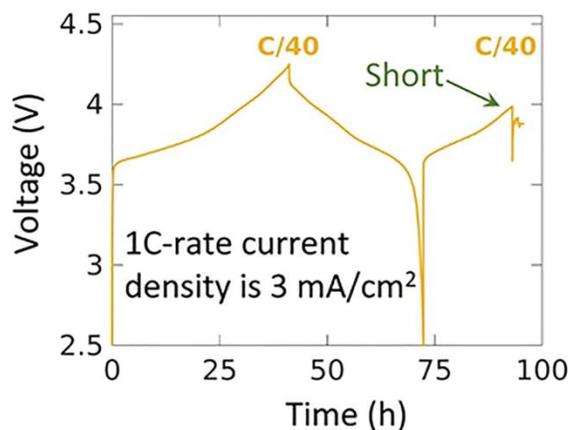
- Optimal interfacial contact in solid-state batteries requires the application of adequate load stress. Mechanical properties of *all* involved solids must be appropriately designed.
- At any given SSE, a **reduced bulk modulus difference** between the substrate and Li corresponds to a **smaller lattice strain** within the Li phase – favorable grain growth condition.



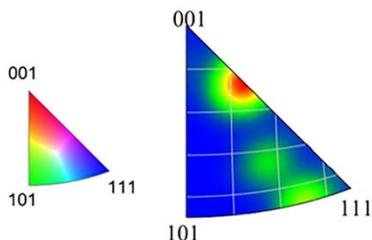
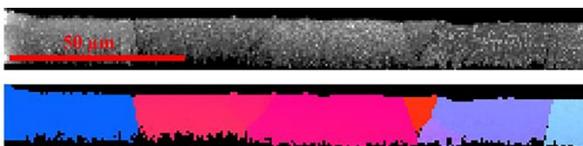
M. Zhang, \* et al., Joule 9, 101847 2025

# Directed Texture Improves Critical Current Density

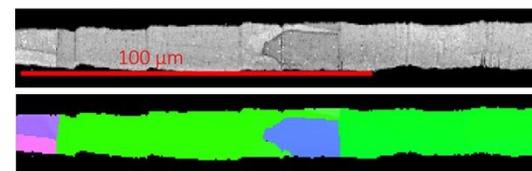
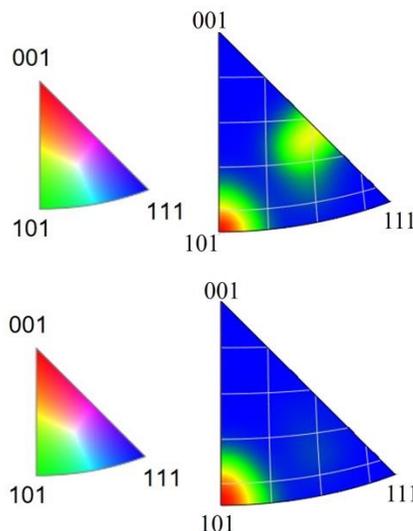
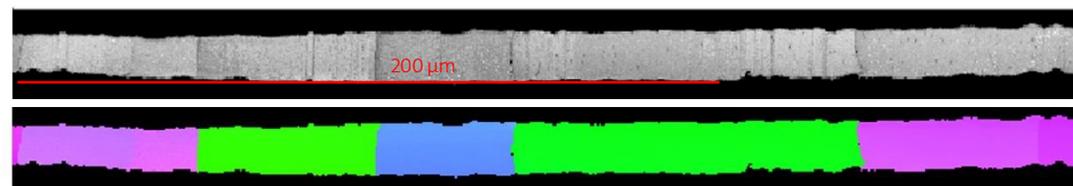
$\text{Li}_x\text{Si}$  substrate with tailored mechanical property triggered **101** grain growth



Li deposition on **Cu** at 25 °C, 5 MPa



Li deposition on  **$\text{Li}_x\text{Si}$**  at 25 °C, 5 MPa



# Sodium Anode-Free Solid-State Batteries

Can achieve 3 goals simultaneously...

## 1. Maximize energy density

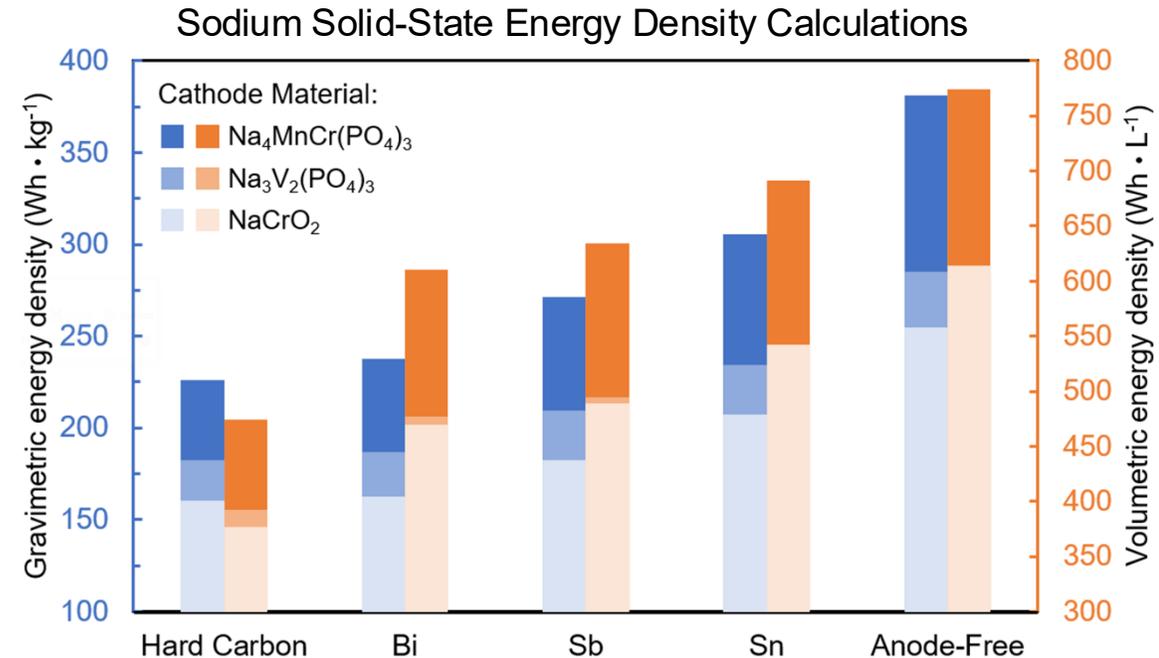
- Lowest reduction potential → highest cell voltage
- Smaller and lighter cells

## 2. Minimize cost

- No anode material cost, lower processing cost
- Sodium cheaper than Lithium

## 3. Improved safety

- No flammable organic liquid electrolytes
- No large amounts of sodium metal foils



# Critical Design Factors

G. Deysher, J.A.S. Oh, ... Y.S. Meng, "[An Anode-Free Sodium All-Solid-State Battery](#)", 2024, Nature Energy

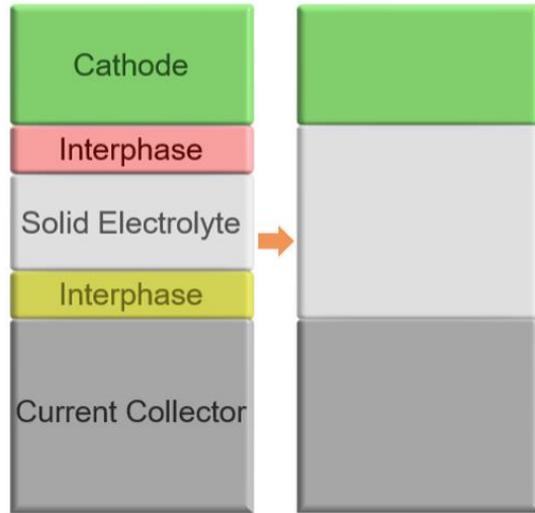


Dr. Grayson Deysher

- 4 fundamental criteria for enabling anode-free solid-state batteries

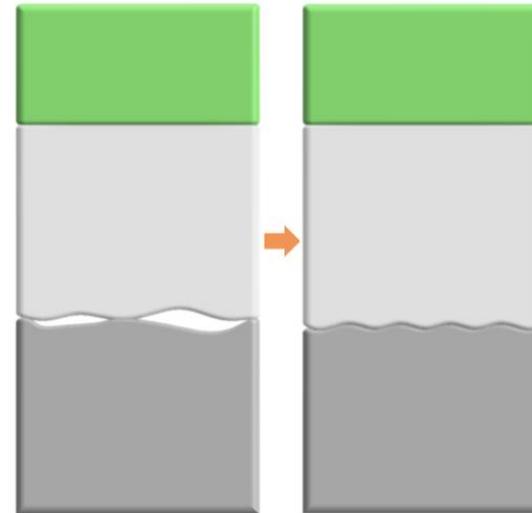
## i. Electrochemically Stable Electrolyte

- Mitigate Na Inventory Loss -



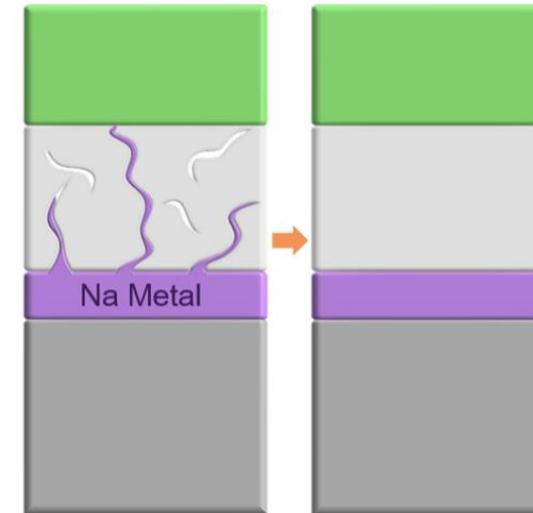
## ii. Intimate Interface Contact

- Uniform Plating/Stripping -



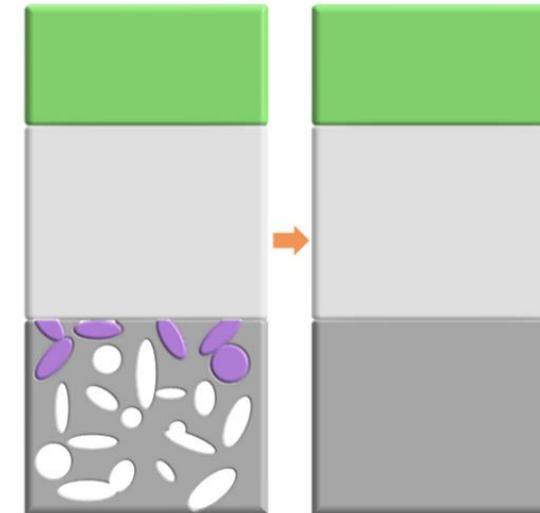
## iii. Dense Solid Electrolyte

- Prevent Dendrite Growth -



## iv. Dense Current Collector

- Avoid Na<sup>0</sup> Trapping -



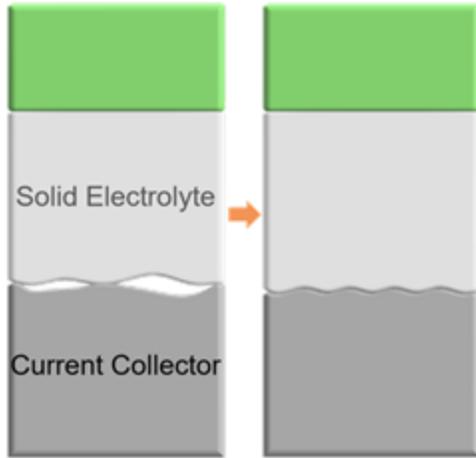
- Must design a cell from the ground up
  - Material selection and cell architecture

# Intimate Interface Contact

ii. G. Deysher, J.A.S. Oh, ... Y.S. Meng, "[An Anode-Free Sodium All-Solid-State Battery](#)", 2024, Nature Energy

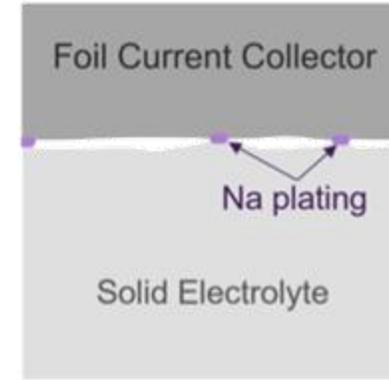
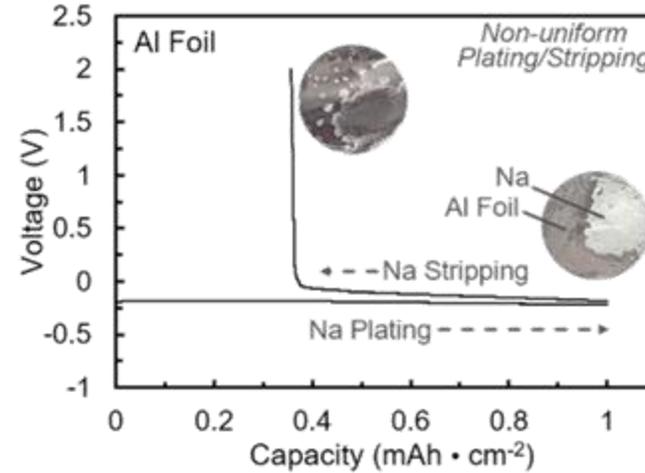
Patent Pending

- Uniform Plating/Stripping -

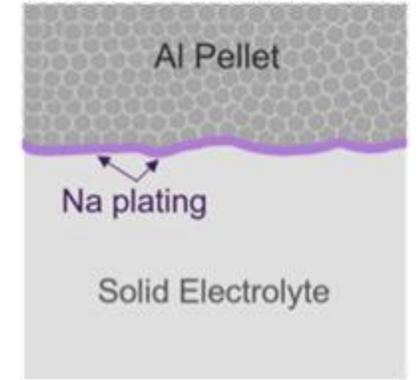


X

✓

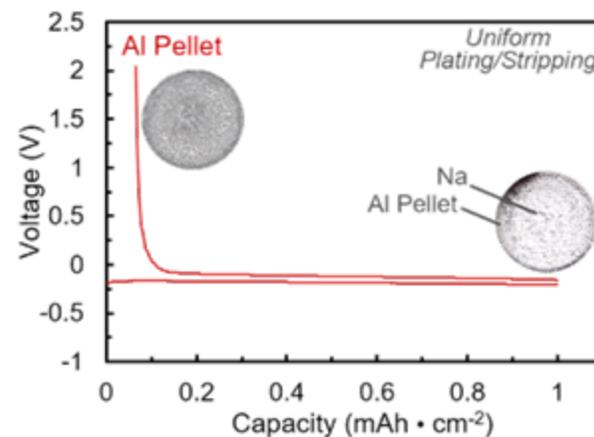


Poor interface contact

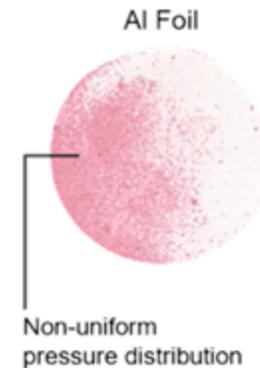
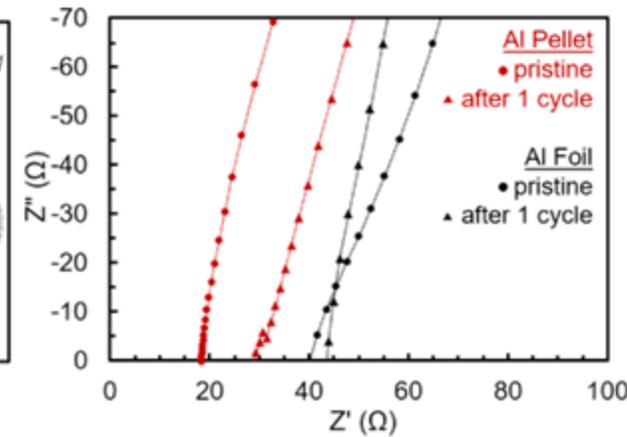


Good interface contact

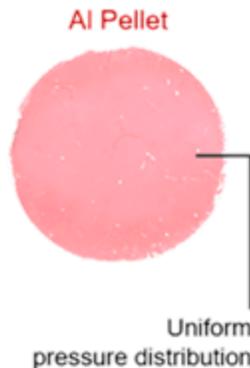
- Pelletized Al can achieve intimate contact with the NBH electrolyte



Al Pellet = Lower interface resistance



Non-uniform pressure distribution

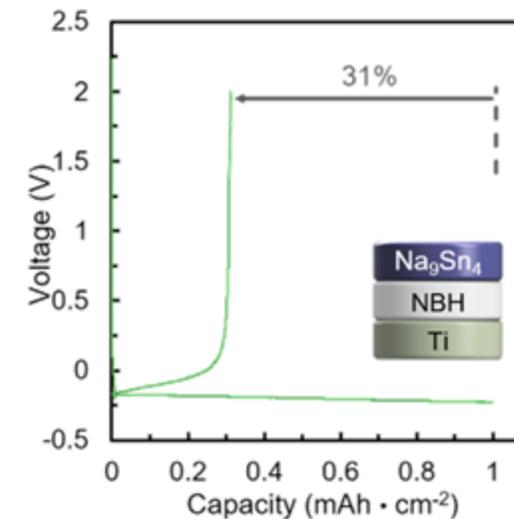
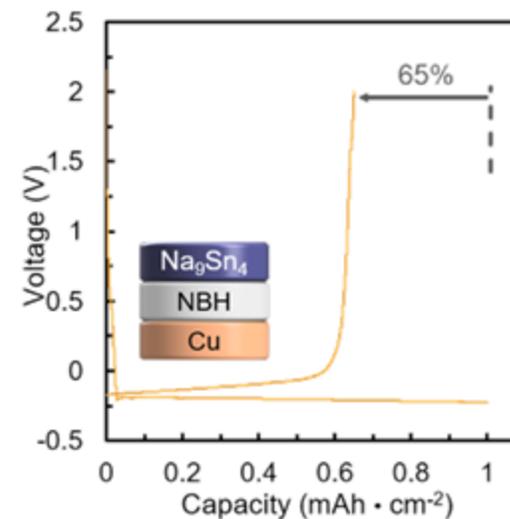
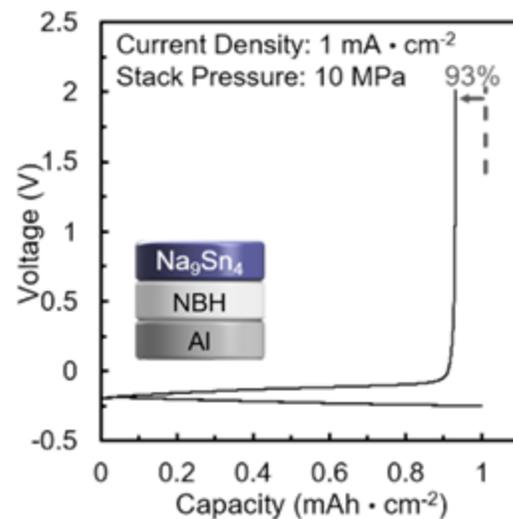
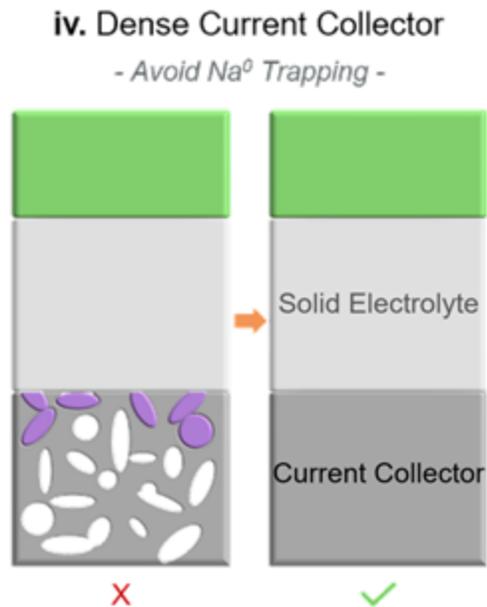


Uniform pressure distribution

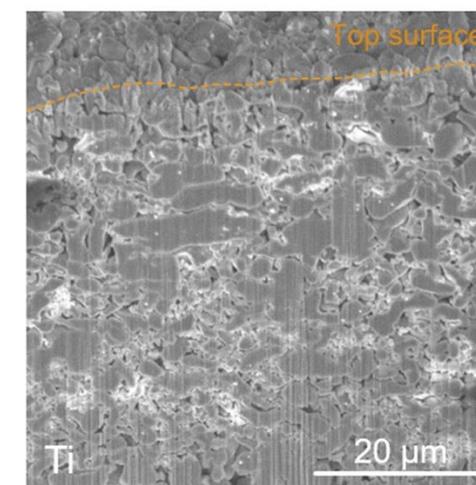
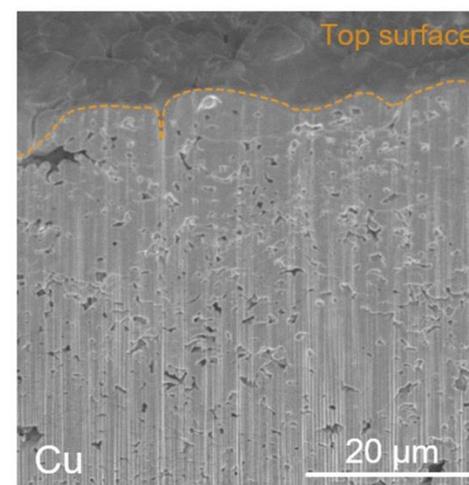
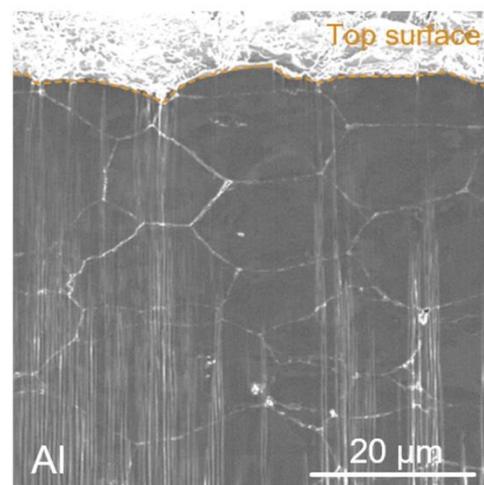
# Designed Dense Current Collector

G. Deysher, J.A.S. Oh, ... Y.S. Meng, "[An Anode-Free Sodium All-Solid-State Battery](#)", 2024, Nature Energy

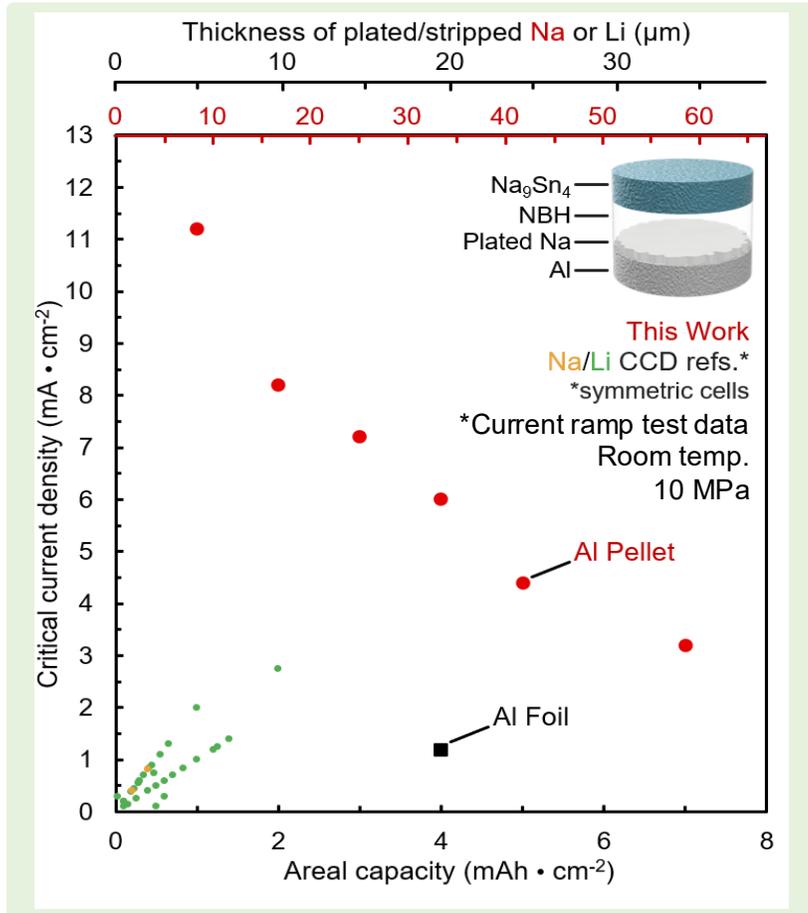
Patent Pending



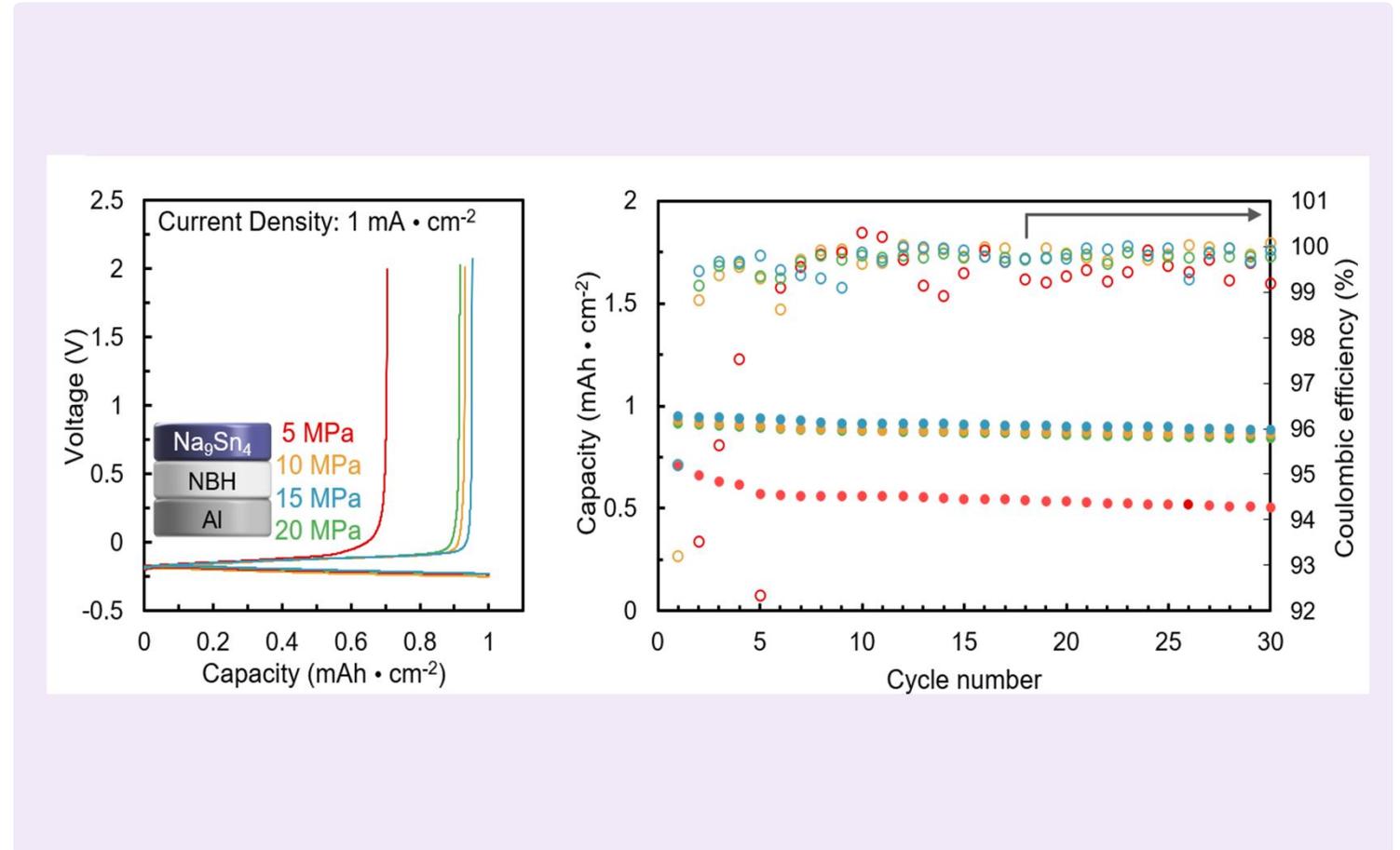
- Soft Al can be easily densified during cell fabrication
  - Unlike Cu and Ti



## Current Density Patent Pending



## Cell Stack Pressure



- High critical current density
  - Pathway to fast charging

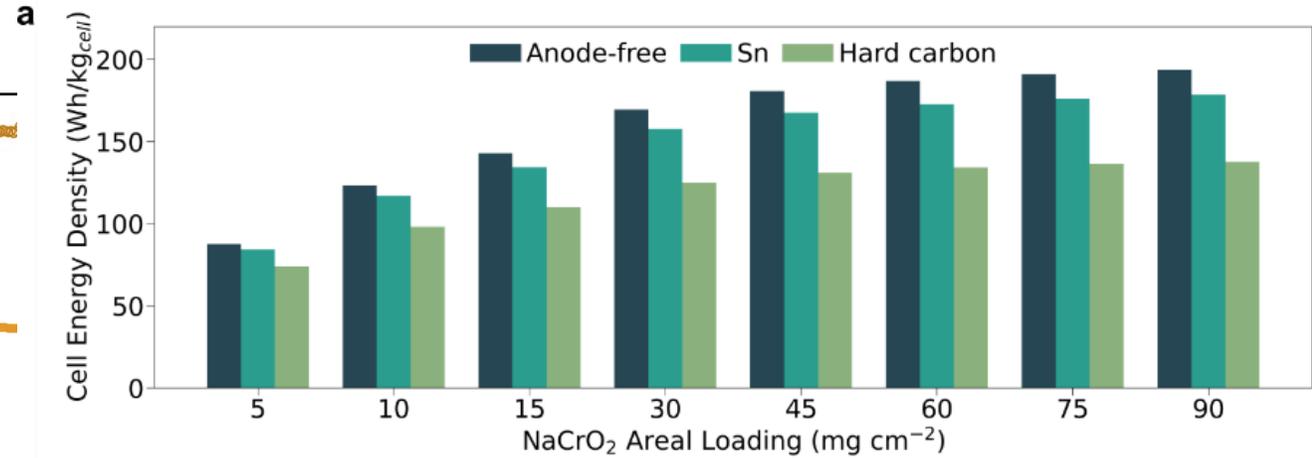
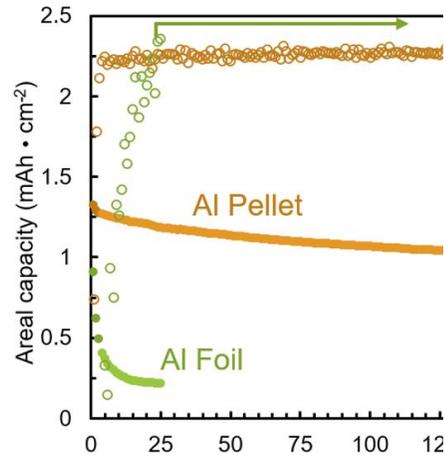
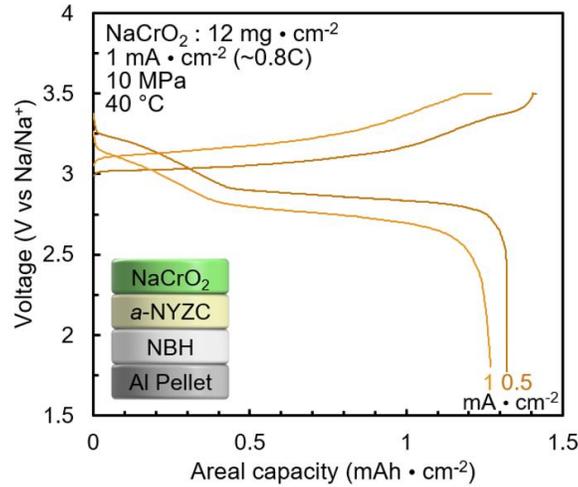
- Low pressure cyclability
  - Pathway to practical commercial cells

# Sodium All Solid-State Full Cell

G. Deysher, J.A.S. Oh, ... Y.S. Meng, "[An Anode-Free Sodium All-Solid-State Battery](#)", 2024, Nature Energy

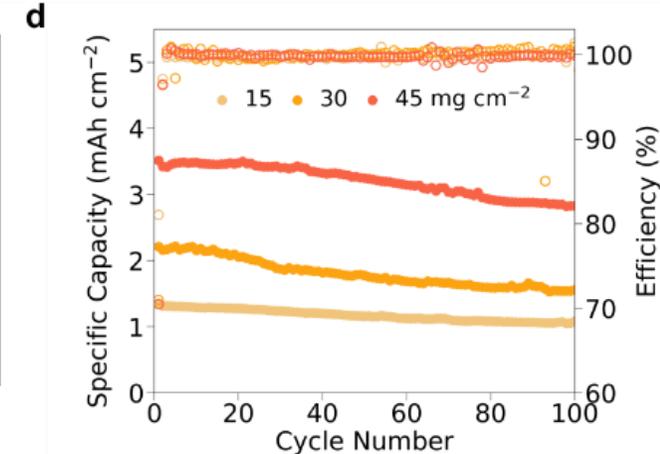
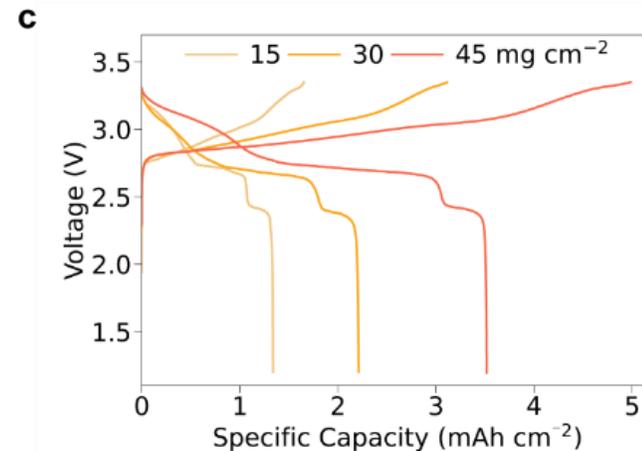
Patent Pending

- Enable full-cell cycling (NaCrO<sub>2</sub> cathode)



Thick Battery Cathode enabled by novel superionic Na conductor

Dr. J.A.S. Oh [Patent Pending and To be Submitted](#)



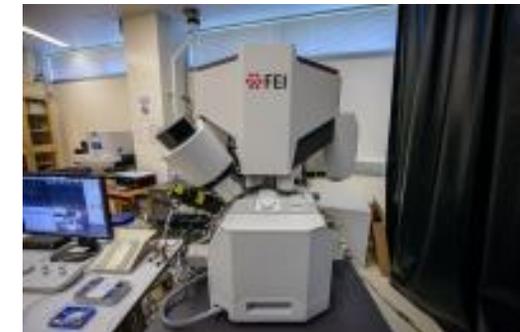
e

# Global Race for Solid State Battery – West vs. East



*Tariff (Protectionism) Can Only Get Us That Far*  
***Innovations are the Best Option Forward***

# Collaborators and Funding



(John Vetrano, Jane Zhu and Craig Henderson)

Vehicle Technology Office (Tien Duong and David Howell)

**LGES Frontier Research Laboratory (2021 – present)**  
Various Industrial Partners including  
**(LG Energy Solution / ThermoFisher Scientific / Shell / UL / Nissan / Cummins/ SES/ Supernal / GM / Applied Materials/Tesla/BMW)**

Na Batteries 2010 - 2024



National Science Foundation DMR program (Na Batteries)