

The Global Race for A Better Battery

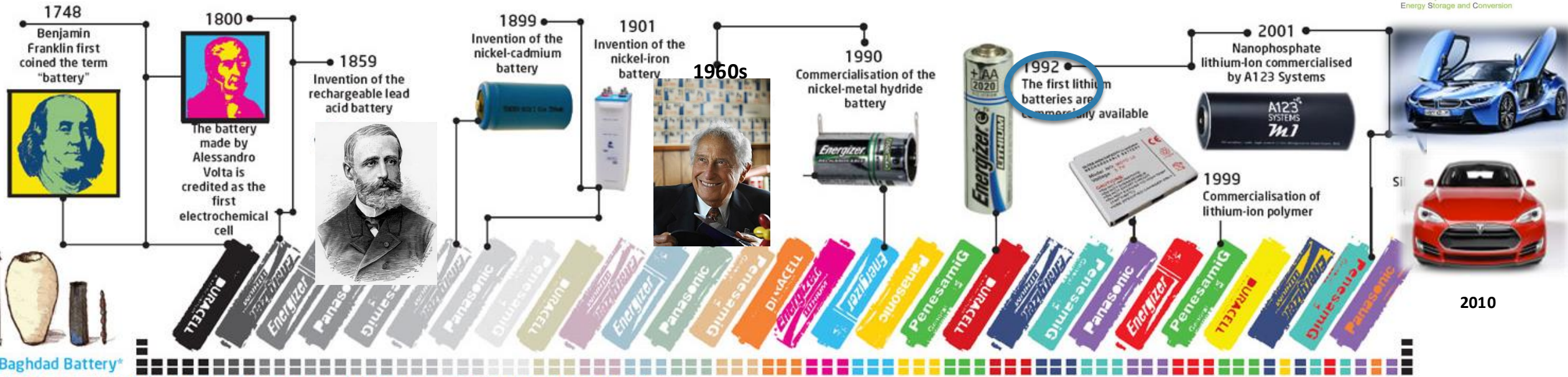
電池革新之全球競賽

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The University of Chicago Francis and Rose Yuen Campus
May 14, 2025

A Brief History of Battery and Industrialization



Baghdad Battery*

*There is a possibility that the battery was invented twice. Discovered by German archaeologist Wilhelm König on the outskirts of Baghdad, terracotta jars with a copper sheet inlay and an iron rod. These two combine to form an electrochemical couple in an electrolyte, the building blocks of a battery. The jars are believed to be 2000 years old.



Intercalation Chemistry – Nobel Chemistry 2019 !

IoT
mWh

Robots
Wh

Drones
kWh

Aviation / SemiTruck
MWh



1Whr is a large energy unit = 3600 W.s (J)

Energy Storage for Renewables
GWh

Rechargeable Battery - A Complex Engineering System

Kang Xu, Venkat Srinivasan and Y. Shirley Meng, Science 2023

One cell-phone **battery** consists
10-20 layers of the single **cells**

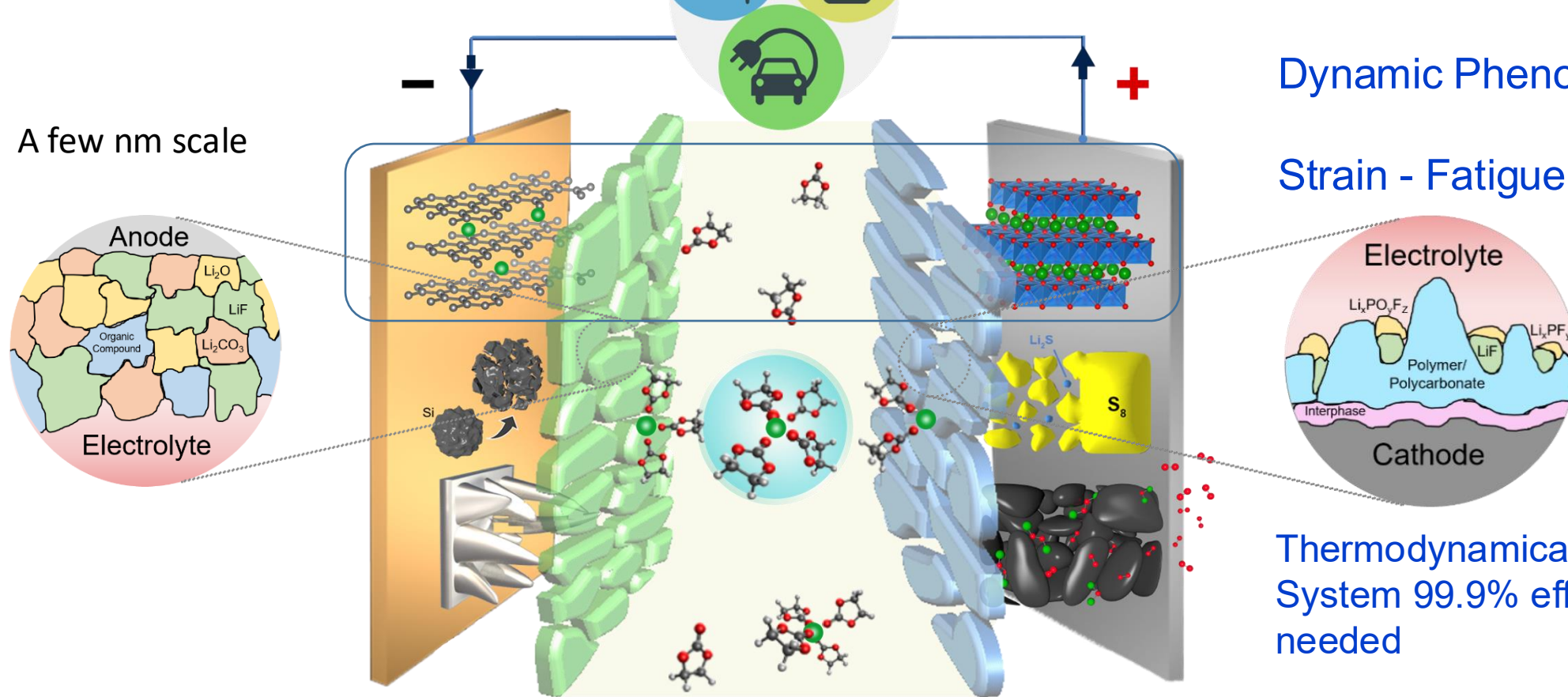
Moving Ions
(Chemical Bond)

Dynamic Phenomena

Strain - Fatigue

Thermodynamically Closed
System 99.9% efficiency
needed

SEI – Life and Safety
Differentiators



World Production of LIB >1TWh/Year 2024 (Today)

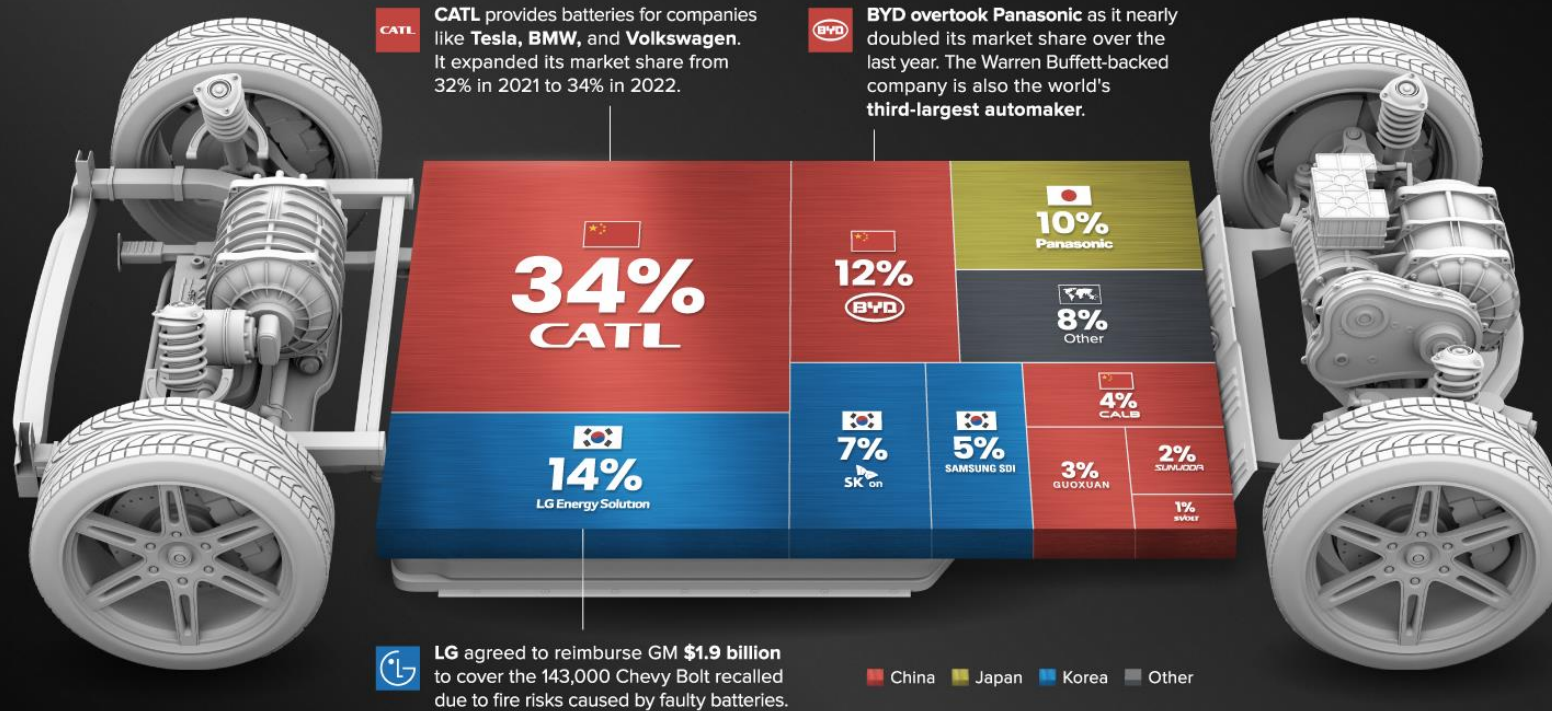
The Top 10

EV BATTERY MANUFACTURERS

in 2022

The EV battery market is expected to grow from \$17 billion in 2019 to \$95 billion by 2028.

Here are the world's biggest battery manufacturers in 2022.



Source: SNE Research via Bloomberg

In 1998, Academician Chen Liquan, built the first production line using a complete set of Chinese equipment.

In 1999, South Korea entered the lithium-ion battery market, and LG Chem completed South Korea's first battery product.

In 2000, BYD won an order from Motorola

In 2001, China entered WTO

In 2004, CATL became an iPod supplier. China's lithium battery industry emerged. China's annual output of lithium-ion batteries is 800 million units, accounting for 38% of the global share, second only to Japan.

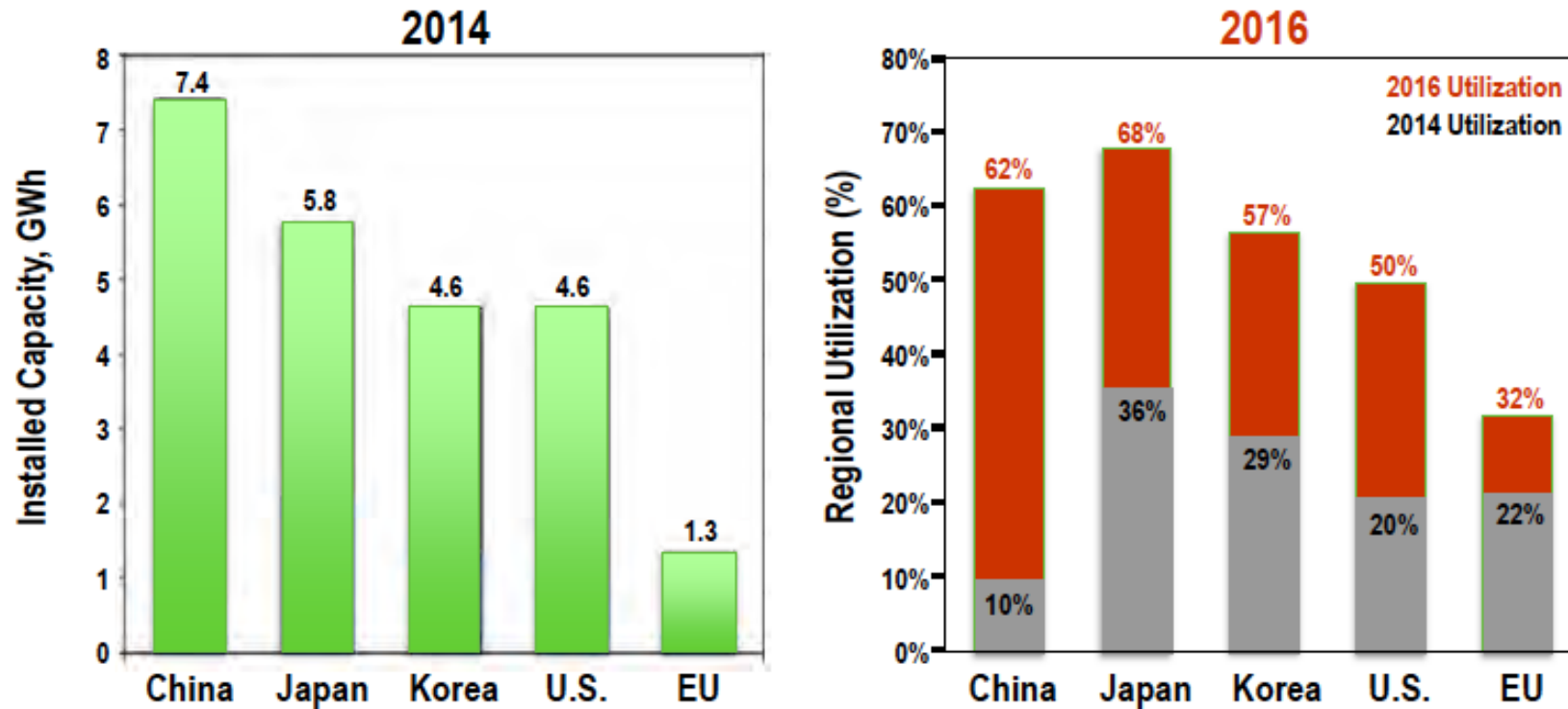
Start in 2002 "Electric Vehicle Key Project"
 - 863 National High-Tech Development Plan
 - Spent **880 million yuan** for EV research in five years

Start in 2013 China Central government subsidies

- ▶ 60,000 yuan for passenger electric cars (>250 km)
- ▶ 300,000 yuan for electric buses
- ▶ Exemption from vehicle purchase tax
- ▶ Local subsidies: up to 60% of EV retail price
- ▶ Non-subsidy measures: license-plate restrictions

2014 We All Started from The Same Spot! (Past)

Regional Automotive LIB Cell Capacity and Utilization



- Automotive lithium-ion battery demand growing but short of global manufacturing capacity.
- Utilization of U.S. plants increased from 20% in 2014 to ~50% in 2016.
- Forecasted compound annual growth rates in lithium-ion demand: 22%–41% (through 2020).

China's Protectionist Policy

- 25% Tariffs on imported EVs
- 2011: Foreign JV ownership restrictions in EV batteries
- 2013: Subsidies limited to made-in-China EVs
- 2015: Battery whitelist established (no foreign JVs)



China's Tesla Policy

Construction began in January 2019, and the first vehicles rolled out in December of the same year. The factory was completed in record time, with permitting and electrical work finished in just 168 working days.

Impact on the local area

- Industrial development:** The factory has helped to develop the advanced manufacturing industry in the area.
- Employment:** The factory has helped to promote local employment and train blue collar technicians. (20,000 new jobs)
- Industrial chain:** The factory's industrial chain localization rate is over 95%.
- Public transportation:** The factory has helped to improve the public transportation network in the surrounding areas.
- New Megafactory** Tesla is also building a new Megafactory in Shanghai to produce Megapack batteries. The Megafactory is scheduled to begin construction in May 2024 and begin mass production in the first quarter of 2025



A Vision for the Future (USA View)



California Installation 42GWh in 5 years

- **300 Million People – 3TWh**
Assuming each only own 10kWh battery for non-mobility (10,000kWh/year – no comprise in quality of life)
- **300Million Cars – 30TWh Battery**
passing 1million EVs/year mark 6% of new car sold
If heavy duty trucks 1,000,000 * 1MWh = 1TWh
- **Grid is 1.2TW Peak Energy – 10TWh**
4-8 hours fulfilled by battery tech
If AI takes off, grid energy might double

USA Industrial Policy from Biden Admin

Tesla	2003 Incorporated (large garage)	2008 Roadster SOP 2009 Tesla moves to small factory 2012 RAV4 EV SOP	2009 \$465M DOE loan approved 2010 Fremont Factory purchase 2012 Model S SOP	2014 Giga 1 design start 2017 Model 3 SOP	Roadster → Model 3: 10 yrs
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Tesla achieved high volume vehicle production **in ~10 years** from initial Roadster commercialization – included DOE loan (456M\$) enabling Home Factory

- a tax credit of \$45 per kilowatt-hour for battery manufacturing,
- a credit of 10 percent of the cost of production for critical mineral processing,
- another credit for 10 percent of the cost for electrode active material production,
- a credit of up to \$7,500 for new EV purchases,
- a credit of up to \$1,000 for household EV charger installation
- up to \$100,000 for commercial charger installation.



MESC

OFFICE OF MANUFACTURING AND ENERGY SUPPLY CHAINS

Accelerating Domestic Supply Chain for Battery Manufacturing

ROUND 1 AWARDEES & ROUND 2 SELECTEES

[ENERGY.GOV/MESC](https://www.energy.gov/mesc)

Round 1 - 1.82 billion (14)

Round 2 - 3 billion (25)



KEY



Round 1
Awardee



Round 2
Selectee



Raw
Materials



Separation
& Processing



Component
Manufacturing



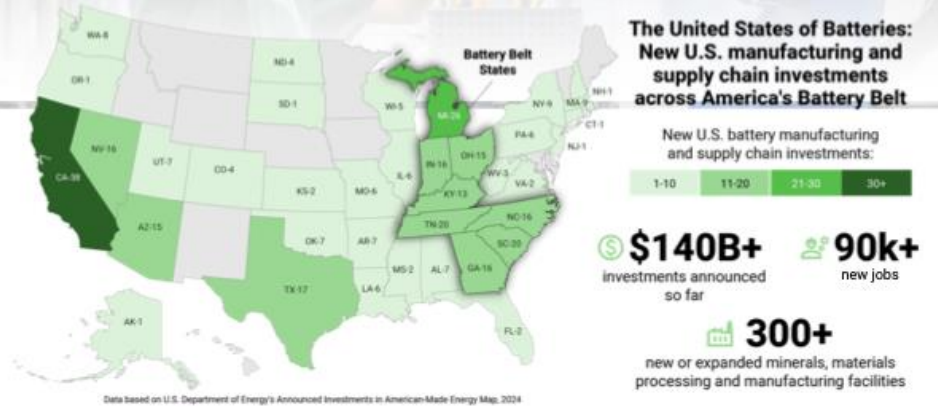
Battery
Manufacturing



Recycling

Batteries: POWERING AMERICA'S 21st CENTURY ECONOMY

U.S. innovators developed lithium-ion battery technology. But where it once led, the U.S. now lags behind China and other nations in the manufacturing of critical battery materials and advanced battery technologies. This lag is both a danger and an opportunity for the U.S. to recharge and scale production of one of the 21st century's defining technologies.



JOB'S SUPPORTED BY SCALING THE BATTERY SUPPLY CHAIN:



Mining and Extraction



Chemical Processing



Manufacturing



Construction

\$ INVESTMENTS

American battery makers need more than **\$100 billion of new investment** to fund their comeback. A consistent and long-term commitment to scaling this industry is essential for stability and growth.

WORKFORCE

Working in tandem with states and universities, the federal government must address a **skills gap** to better prepare American workers for advanced manufacturing jobs.

INNOVATION

The U.S. must double-down on R&D investment in new battery chemistries, critical materials production, and next-generation manufacturing. The U.S. must protect and **re-invest in one of its key advantages: innovation.**

Batteries: BREAKING FREE FROM FOREIGN SUPPLY CHAIN DEPENDENCE

Over the past decade China has made massive investments in its battery supply chain. Across every stage of the value chain, from mineral extraction and processing to battery manufacturing, China holds a significant share of the global battery market. China has also demonstrated a willingness to use its control of this market for raw political advantage. Our economic well-being and national security demand that we address this challenge.

U.S. energy dominance requires a healthy U.S. battery industry

The U.S. cannot achieve energy security if its electricity, defense, and transportation sectors rely on technology and supplies controlled by a single potential adversary. **The current state of the battery market should be of extreme concern to the U.S. government.**

CHINA CONTROLS

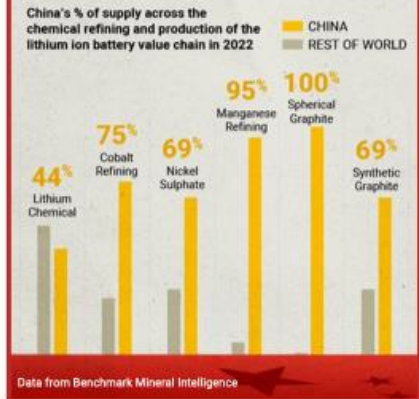
78% of global cathode production

91% of global anode production

70% of global battery cell production

China's Minerals Processing Cartel

Nowhere is China's battery dominance more evident than its ownership of mineral processing:



KEYS TO BATTERY SUPPLY CHAIN INDEPENDENCE

More investment in mining, processing, and manufacturing of battery materials

Secure supply of equipment for processing facilities and battery gigafactories

Partner with allies, including Canada, to expeditiously secure the battery value chain

Battery recycling to ensure vital materials and technologies stay within our borders

Stable government policy, permitting reform, and public-private partnerships

R&D investments in innovative manufacturing technologies and battery materials

A Vision for the Future (World View)

ONLY 2% done with what we need , that is 200-300TWh batteries !

- 8.5 Billion People by 2030 – More than half in developing countries
each person has about 10kWh battery – we will need 85TWh battery

- 6 Billion Smartphones/Smart Tablets – All connected via 5G

This is a small market now – but people with real 5G need fast charging/fast discharging

- 1 Billion Cars to be Electrified – Possibly Electric Planes

We predict that total number of cars will reduce, cars will be better utilized and we will have electric heavy duty trucks and possible V2G enabled – 100TWh

- Grid of the Future

Long duration needs can be fulfilled by technologies other than batteries (H₂+Hydro+Thermal) – 100TWh

The Race is NOT Over Yet for Lithium Batteries

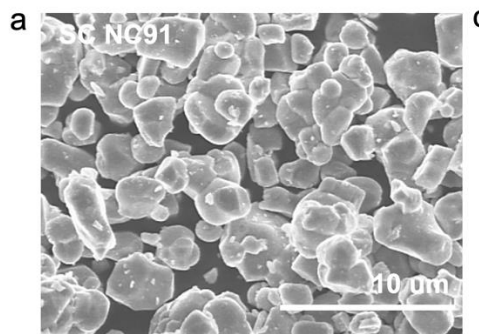


Figure 2. Dry battery electrode NMC roll (left) and graphite roll (right) double sided laminated onto current collectors, which is ready for cell assembly.

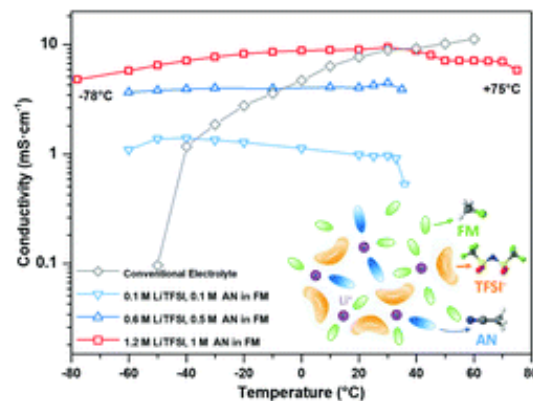
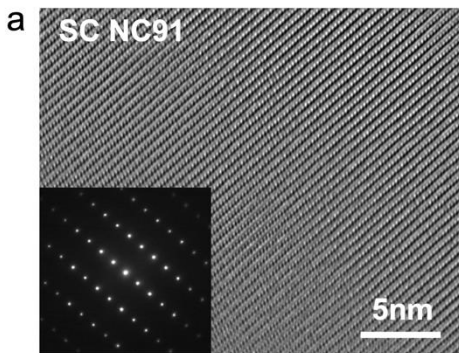
Maxwell Technologies 2017

Tesla Acquisition 2019

All Dry 4680 in Cybertruck 2024

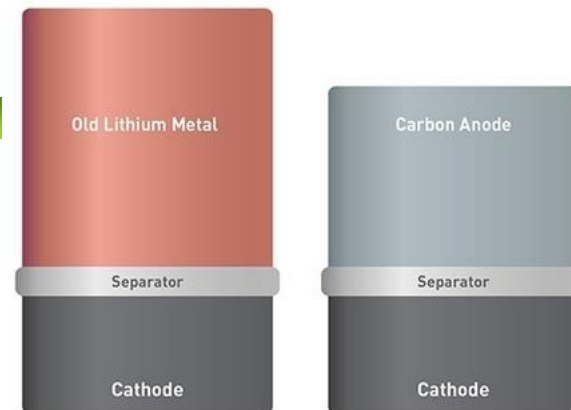


Better Cost Performance Ratio



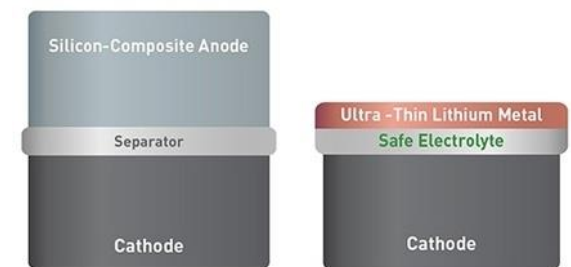
-60 to +60 C

Wider operation temperatures



Gen 0
Li-Metal
100-200 Wh/kg
200-300 Wh/L
Dangerous

Gen 1
Li-ion
200-250 Wh/kg
600 Wh/L
Safe



Gen 2
Li-ion
250-300 Wh/kg
700 Wh/L
Safe

Gen 3
Li-Metal
400-500 Wh/kg
1200 Wh/L
Safest

Dry Battery Electrode
(DBE) Processing

Single Crystal NMC/NCA

Electrolyte Genome

Anode-Free

NOV. 11, 2024

BEST INVENTIONS *of* 2024

TIME



DIGIT, A HUMANOID
ROBOT FROM AGILITY
ROBOTICS, CLOCKS
IN AT WORK

FIREFLY PETUNIAS,
FROM LIGHT BIO,
GLOW IN THE DARK

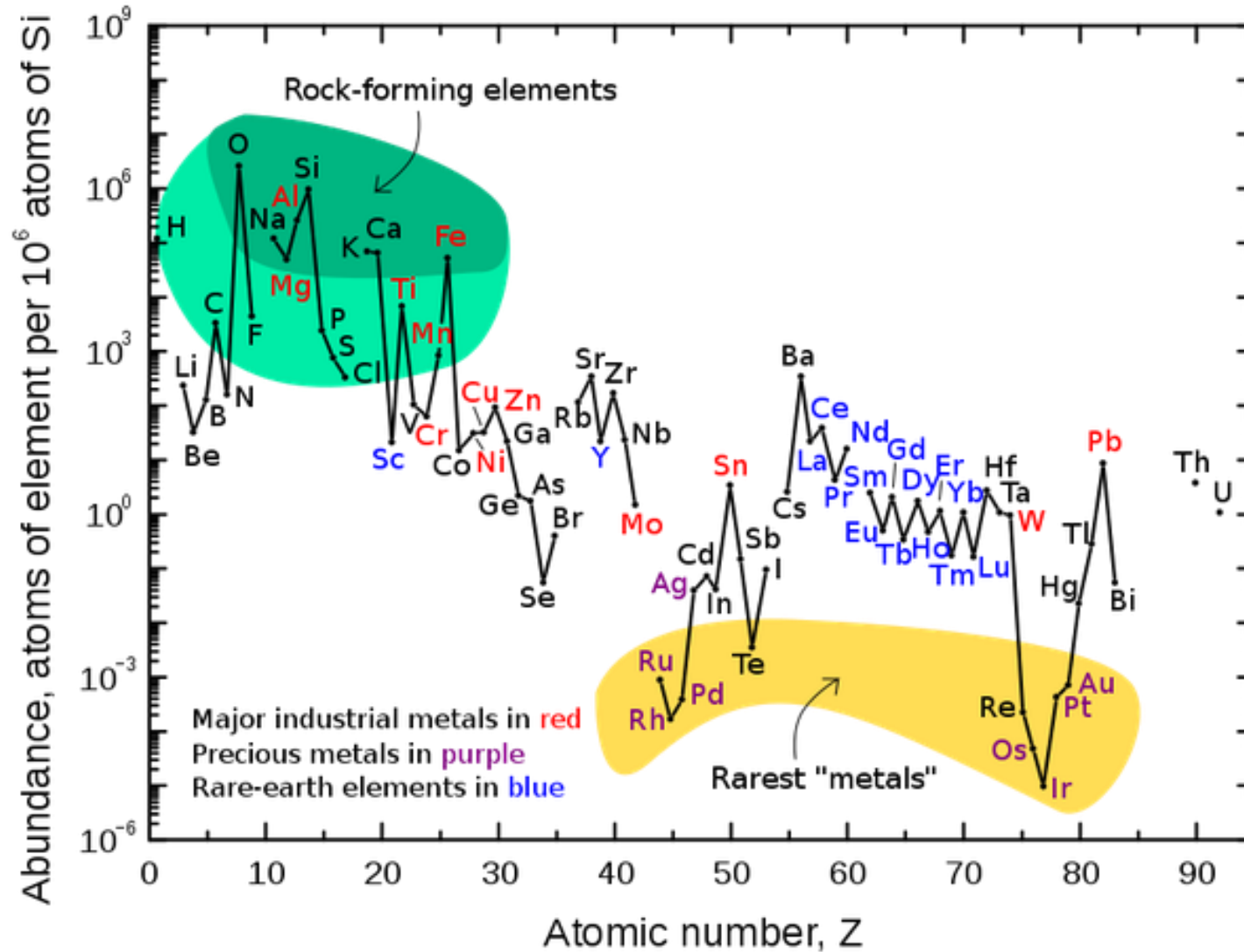
+

APPLE'S
HEARING AIDS
GOOGLE'S PROTEIN
PREDICTOR
YONDR'S ATTENTION-
SAVING PHONE POUCHES
VOLKSWAGEN'S
ELECTRIC BUS
ON'S NEXT-GEN
RUNNING SHOE
& 193 MORE

time.com



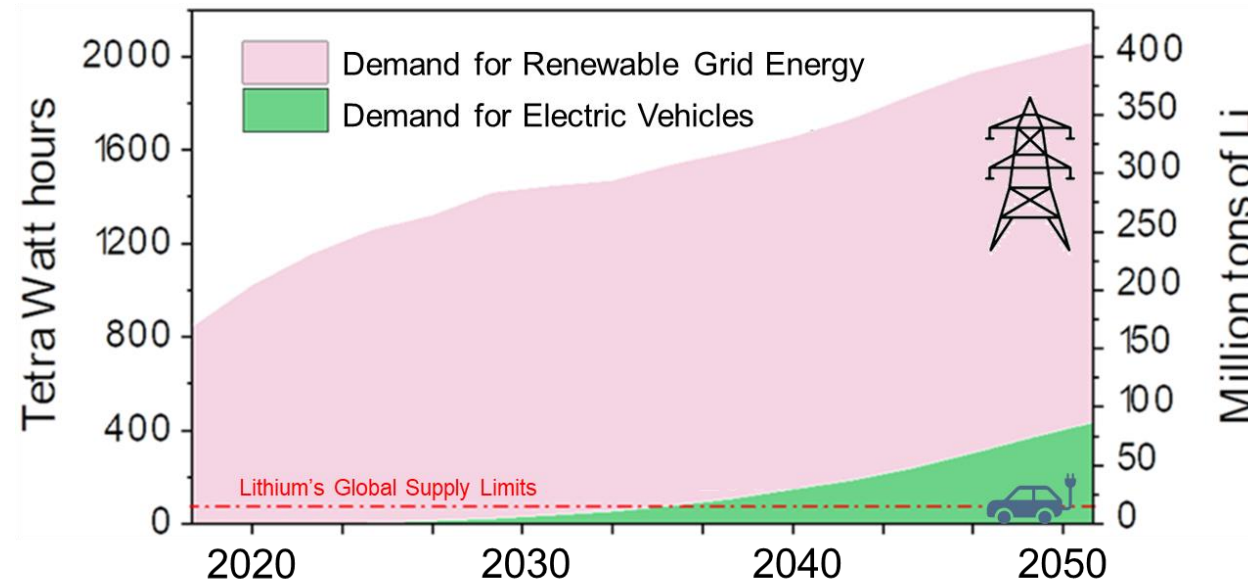
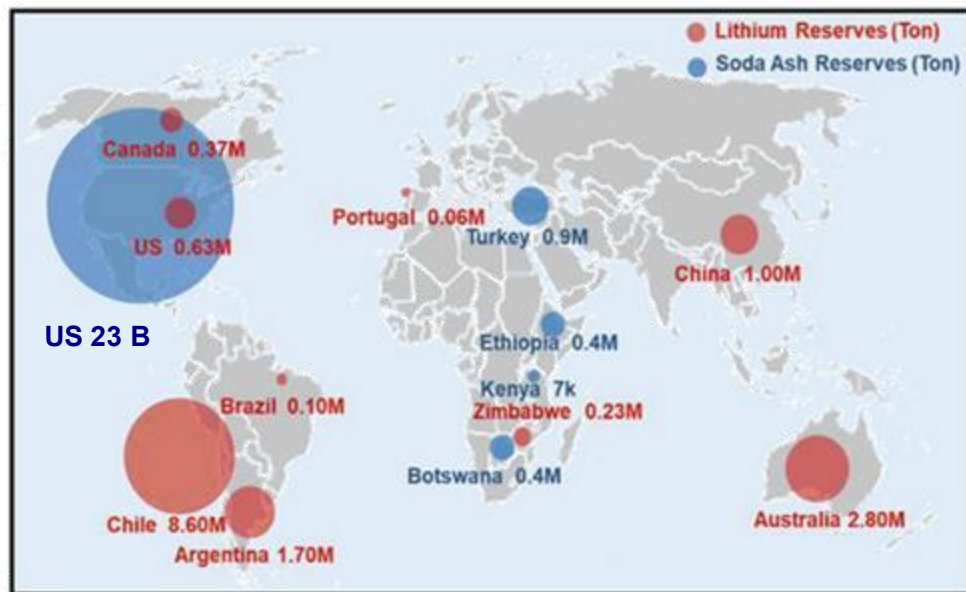
Rock-forming Elements for Battery Tech



We have enough Li for the first 100TWh (if recycling is fully solved)

Then if we would like to enable energy transition with 300TWh batteries, we do have to look at "rock forming elements"

Na vs Li Materials Sustainability



US Energy Storage : Scale

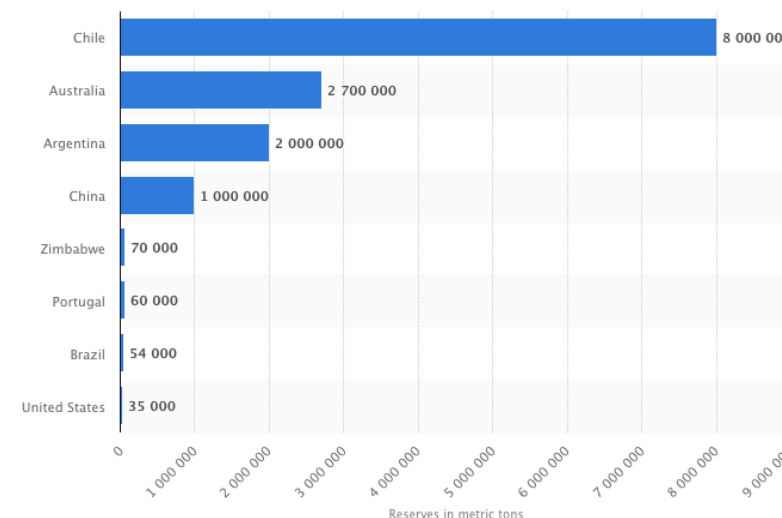
1) Electrical Grid

- Per capita - 12000 kWh / year
- 400 tera-watt hours if just 10% storage
→ 60 million tons of Li Needed

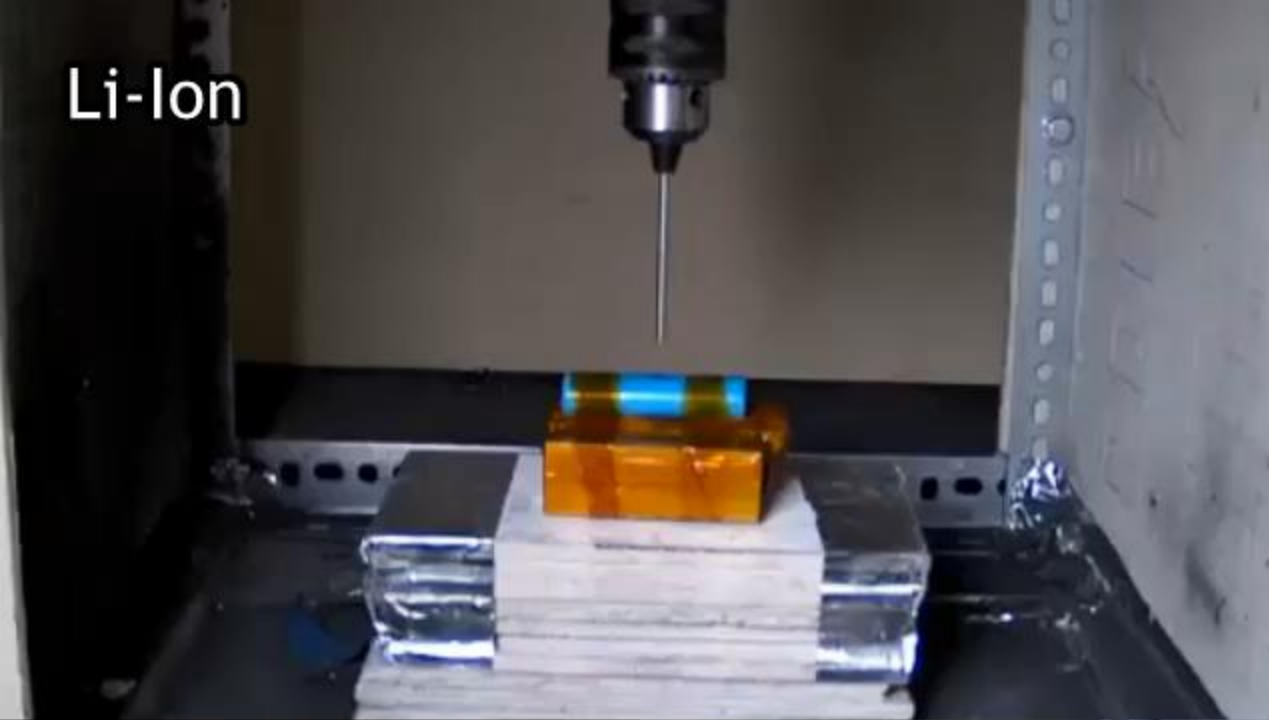
2) Vehicles

- 17 million / year, if all EVs
- 0.85 tera-watt hours
→ 0.13 million tons of Li Needed

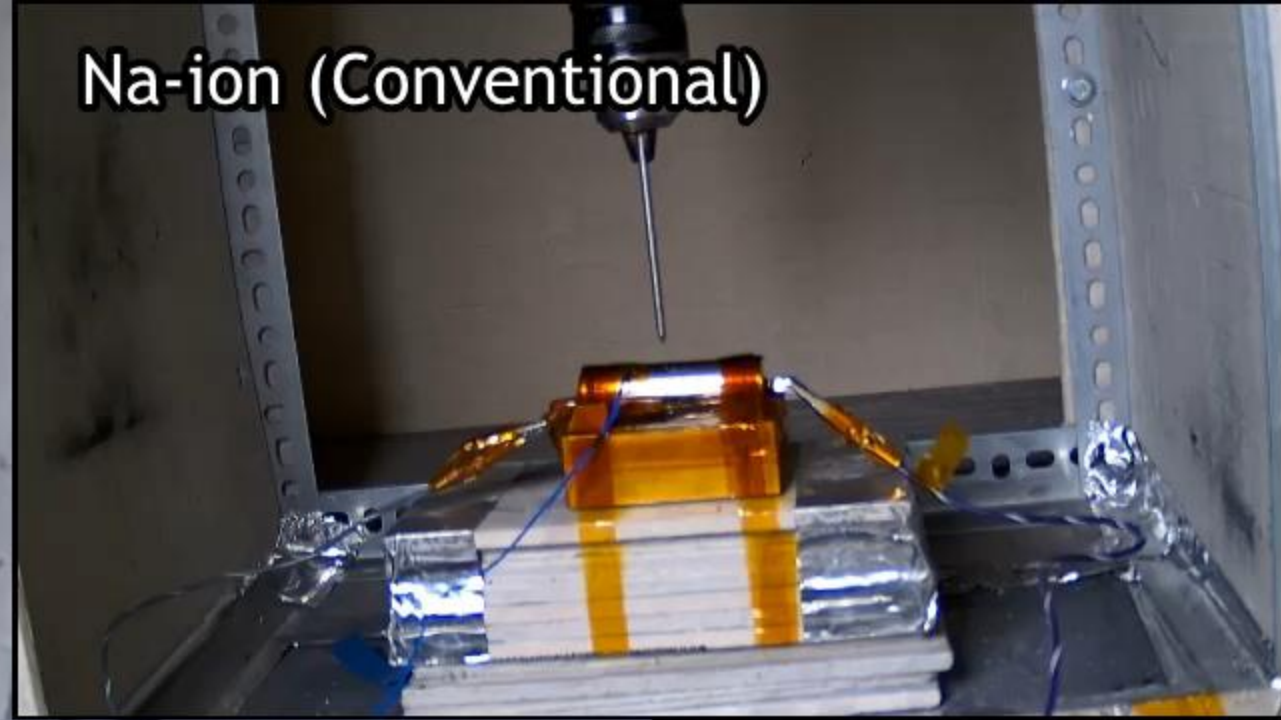
Abundant Sodium in the U.S. is needed to accelerate energy transition



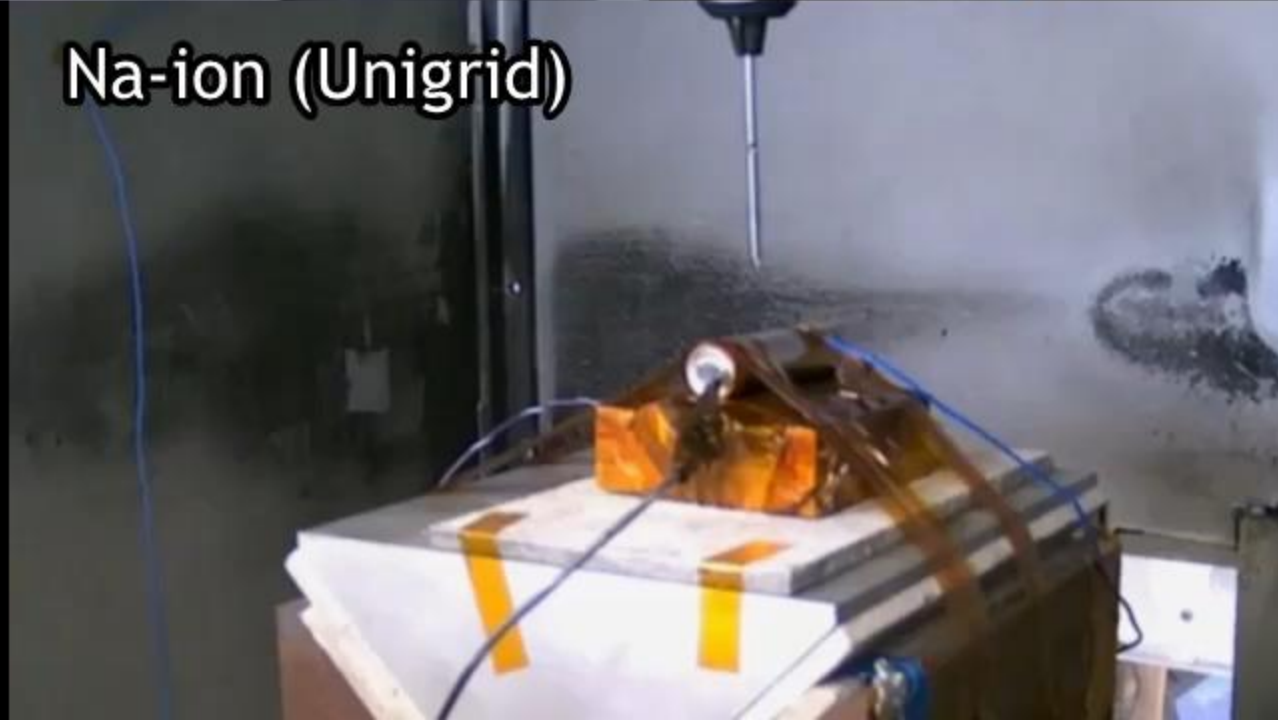
Li-Ion



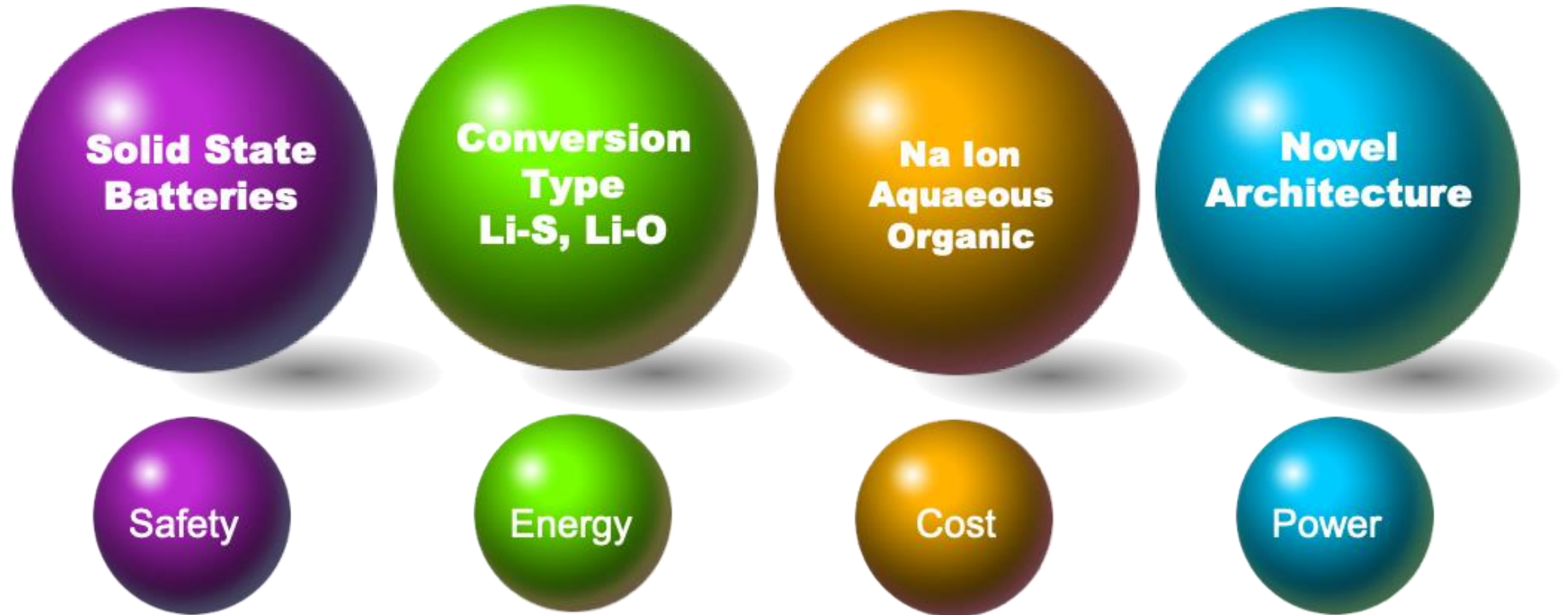
Na-ion (Conventional)



Na-ion (Unigrid)



Next Decade of Energy Storage and Battery Technology



High energy batteries that never catch fire

Batteries last more than 30 years

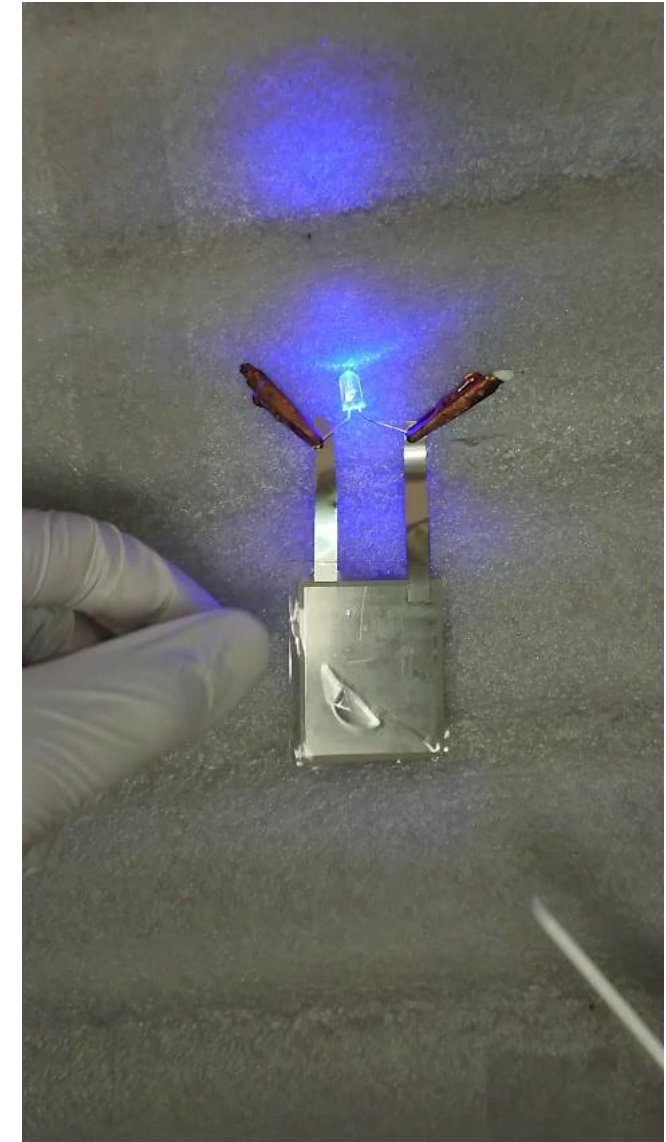
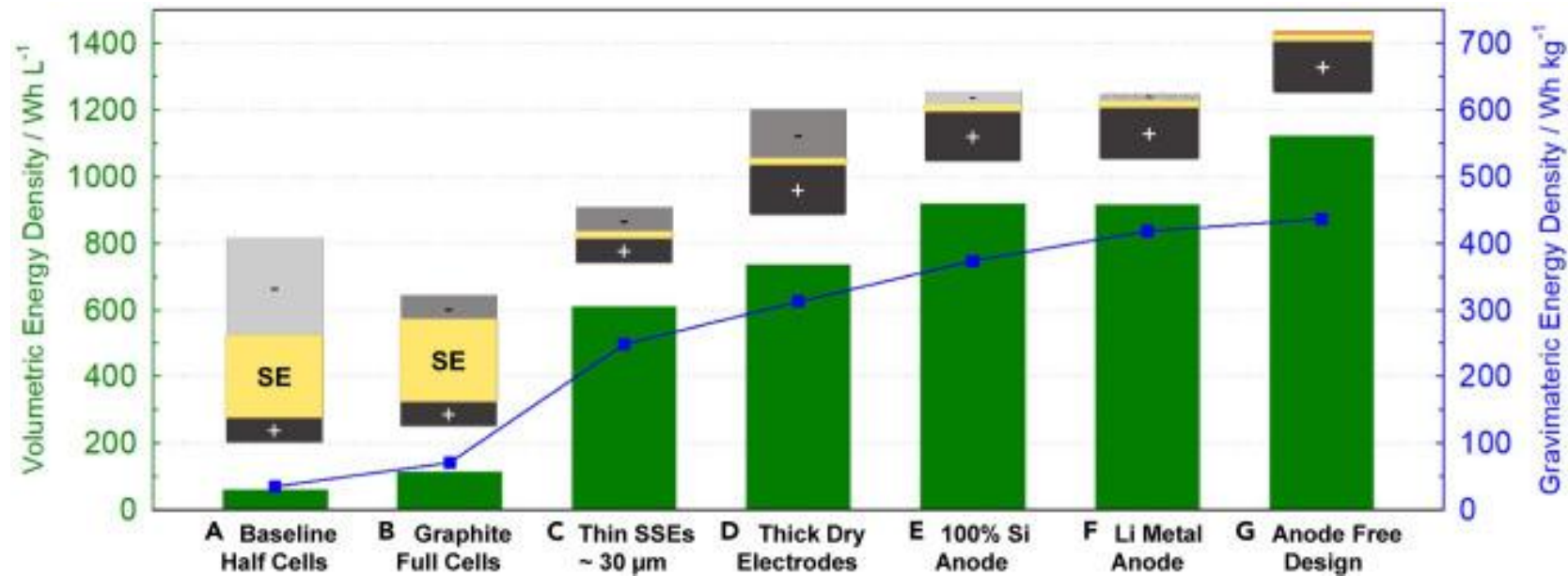
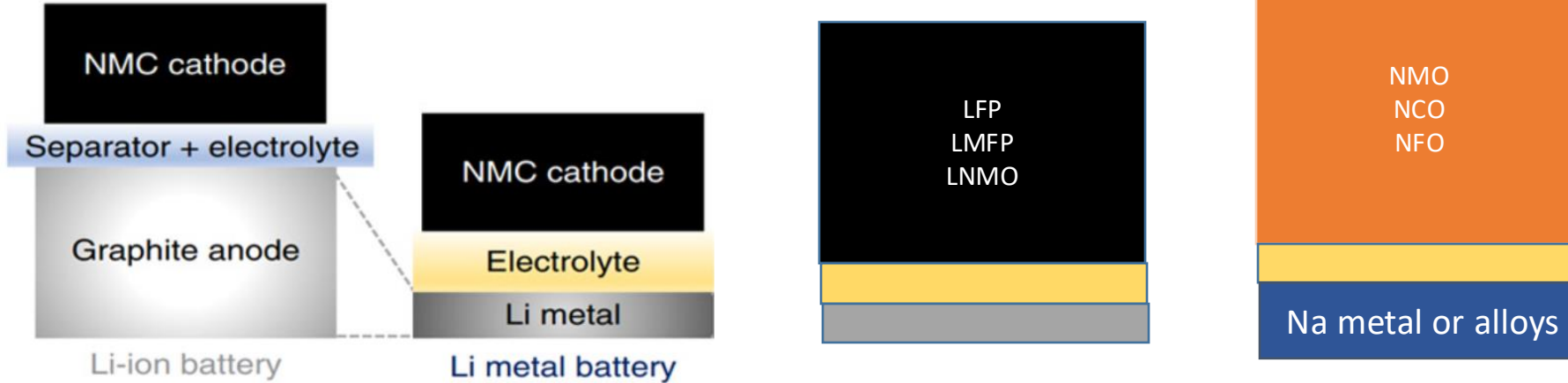
Batteries can be 100% recycled

Batteries that can be charged full in 5 minutes

All Solid-State Batteries – Platform Technology

High-Energy-Density and Safe Batteries

with Solid-State Electrolyte



Global R&D of All Solid-State Batteries



There is none for sodium !
The Renaissance is here !!

Where I Will Spend My Time Next Decade

Shirley Meng's Personal View

- Heavy Duty Truck - 300Wh/kg is about **1MJ/kg** (most engine 150kg and diesel 300kg, even though liquid fuel 40MJ/kg) – EV can be lighter than ICE car if we double the battery energy density

Media/Investors/Polycymakers needs to be better informed

- Long Cycle No thermodynamic limit to extend 10X (we have the track record) 300 to 3000 and now towards **10,000** cycles
V2G – increase profit margin to incentivize
- Recyclable True circularity is possible! Mining and manufacturing must be improved for **sustainability** – North America and Europe can lead by example!

Bring in experts from companies with scaling/supply chain expertise

Trillion-dollar investment for a decade – yes (Reimagine and re-invest in the Grid – innovation is the way to win the race, tariff can help with our timing)

Atom to System - Build Talents, Ideas and An Ecosystem

Workforce from Meng Group 2010 – 2024

30 + 9 Postdoctoral

47 + 20 Ph.D.

50 + 6 Master and Undergrad

Funded by

US Department of Energy (2010 – present)

US National Sciences Foundation (2010 – present))

EFRC – NCESS (2010-2020)

Battery500 (2016 – present)

MRSEC (2020 – present)

Various Industrial Partners including

(LG Energy Solution / ThermoFisher Scientific / Shell / UL / Chemours/ SES / Cummins/Tesla/BMW/ Applied Materials)

Science 2015

Science 2017 (**South 8 Technologies, Inc**)

Nature Energy 2018

Joule 2018, 2020

Nature 2019

Nature Nanotechnology 2020 (**UNIGRID**)

Nature Materials 2020

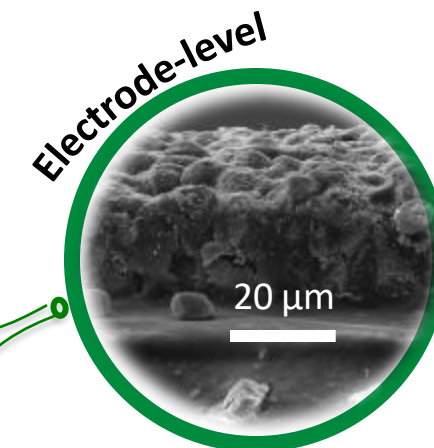
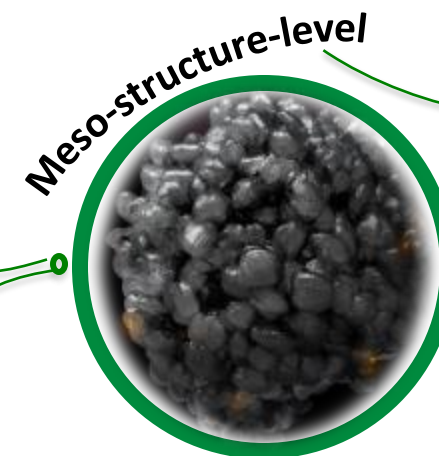
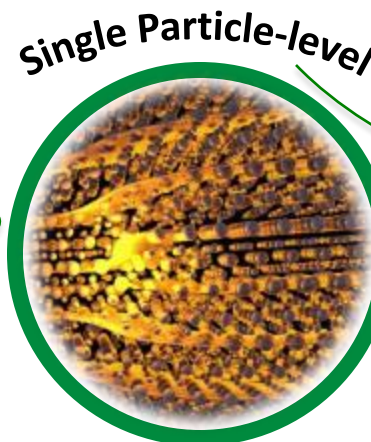
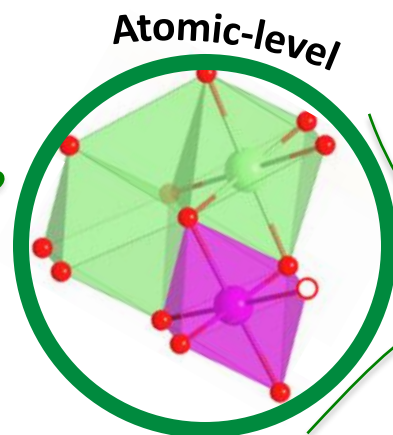
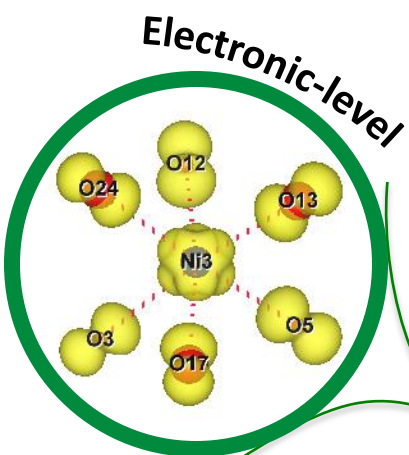
Nature Energy 2021

Science 2021 and 2022

Nature Nanotech 2023

Nature Energy 2024

Three Spun Out Startup Companies
Ten Issue Patents and Twenty Pending





Energy Policy & Markets

Understand the costs and tradeoffs of our climate and energy choices



Energy Technologies

New sustainable and energy efficient products that will drive down the costs of energy products



Climate System Engineering

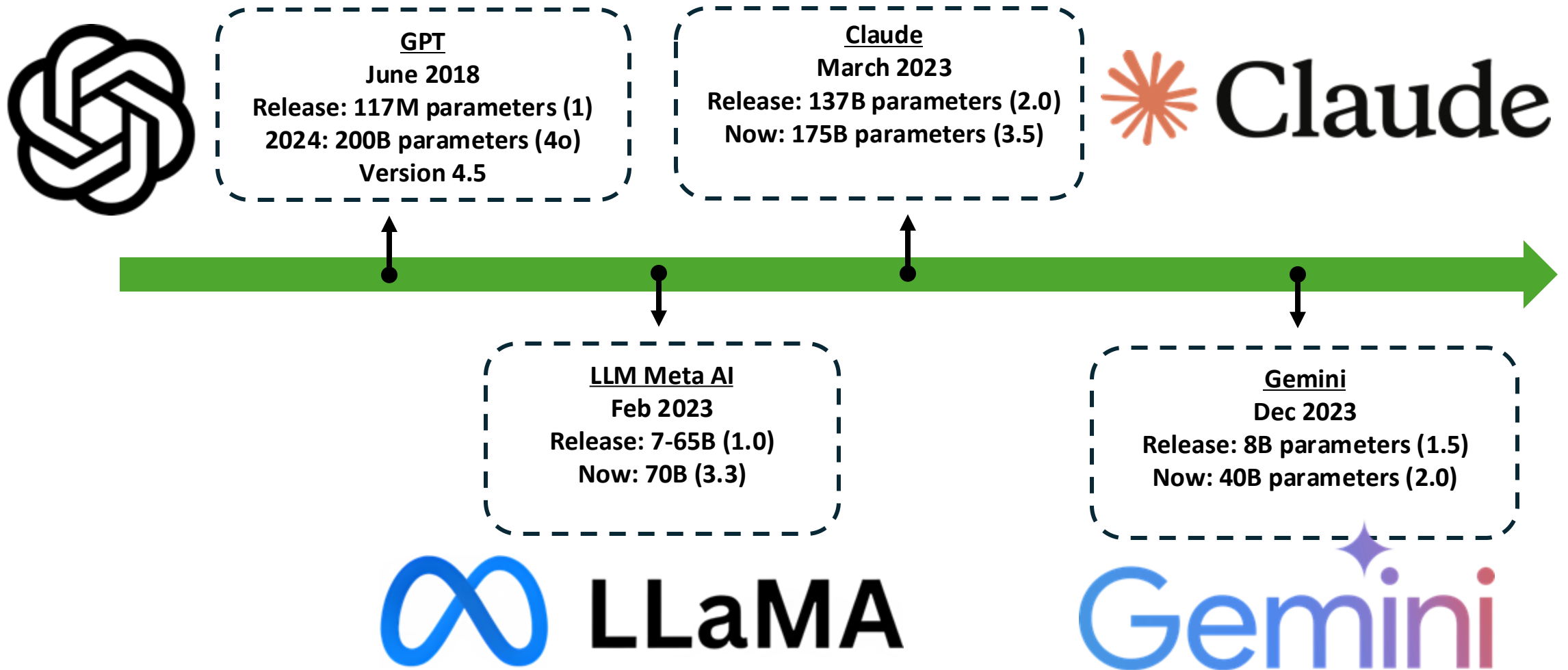
New approaches to reduce the risks of accumulated greenhouse gasses

The Energy Transition Network: Solving industry relevant problems across the supply chain

Pre-competitive convening of academia and industry of partners across the clean energy value chain to enable the clean energy transition goals



Timeline of GenAI Models



Case study 1: Data tabulation from literature

Q: Can you tabulate electrolyte formulations for lithium-metal battery systems based on a localized high concentration electrolyte design? Also tabulate key metrics such as salt concentration, ionic conductivity, and etc. with references.

Outputs	ChatGPT 4.0	LLaMA 3.3	Claude 3.5	Gemini 2.0
Conceptual explanation	✓	✗	✗	✗
Salt Concentration	✓	✓	✓	✓
Electrolyte Composition	✓	✓	✓	✓
Ionic conductivity	✓	✓	✓	✓
Viscosity	✓	✗	✗	✗
Li+ Transference Number	✓	✗	✗	✗
Electrochemical Stability Window	✓	✓	✓	✗
References	✓	✓	✓	✓



AI MEETS MATERIALS

A Renaissance in Materials Discovery

TEMASEK

Energy Storage Research Alliance



SCIENCE ENABLERS



Solid State Ionics

Molecules for Long Duration Energy Storage (LDES)

Metal Air & Reactive System

ENABLING CROSSCUTS

MATERIALS ACCELERATION PLATFORM

CORRELATIVE CHARACTERIZATION

DIVERSE TALENT DEVELOPMENT

ESRA_025

ESRA GOALS

- ✓ Integrative and autonomous materials discovery with advanced AI
- ✓ Most cutting-edge facilities covering all relevant temporal and length scales
- ✓ Close to unity transference number in liquids
- ✓ Order-of-magnitude higher transport in soft matter
- ✓ Suppression of parasitic reactions in all solids



An Energy Innovation Hub funded by DOE Office of Science

Shirley Meng ESRA Director

ESRA Core Team



<https://energystoragera.org/>

3 National Laboratories



12 Universities



Female 30%

3 MSI
1 HBCU